

CLIMATE IMPLICATIONS OF NEXT GENERATION BIOFUELS PRODUCED FROM ALGAE

A Dissertation Presented to the
Faculty of the School of Engineering and Applied Science
University of Virginia

In Partial Fulfillment
of the requirement for the Degree
Doctor of Philosophy

by

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May 2014

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of the requirements for the degree of
Doctor of Philosophy in Civil and Environmental Engineering

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Abstract

Algae-based fuels are being widely investigated in an effort to develop renewable and carbon-neutral bioenergy feedstocks. Despite this, there is little evidence that large-scale algae cultivation can achieve carbon reductions relative to conventional, petroleum-derived liquid fuels. This work explores a variety of systems-level aspects of algae-to-energy processes in an effort to understand the real potential of algae fuels to achieve deep reductions in carbon emissions. This work is both challenging and important because the algae-to-energy industry is still in its nascent stage and few commercial scale facilities currently exist to model. Those that do exist are seeking guidance on how to produce low carbon fuels. To provide insights into this question, I made four specific contributions to the academic literature. The first contribution is the development of a meta-analysis of life cycle studies that modeled algae-to-energy systems. The literature is seemingly inconclusive about the anticipated impacts of algae-based biodiesel and this analysis was structured to reconcile these inconsistencies. The results indicate that algae biodiesel has environmental performance on par with that of traditional biofuels with room for improvement as the process is optimized. The second contribution of this work is the development of a comprehensive life cycle model of algae fuels produced via hydrothermal liquefaction. This model, which was developed in conjunction with an industry partner, is the first of its kind to use pilot-scale data. The model suggests that

algae fuels can achieve significant reduction in GHG emissions compared with petroleum alternatives and will have viable energy return on investment when algae are cultivated at full scale. The third contribution from this work is the development of a method for characterizing land use effects of biofuel feedstock cultivation. The novel approach that I propose is based on the use of historical cropland data, rather than indirect or direct land use. This approach addresses several persistent issues in existing frameworks and the results of this analysis side step much of the uncertainty intrinsic to existing models and represent the first step toward developing a more integrated and equitable land use emissions framework. The fourth and final contribution from this work is to develop a nation-wide model of CO₂ industrial sources using newly available CO₂ emissions data collected by the US Environmental Protection Agency. This model suggests that there are significant portions of the country without access to commercially relevant volumes of CO₂ and this could impact pond location selection. The characteristics of the CO₂ sources are such that much of the CO₂ in the US is relatively ‘dirty’ coming from a source with a high carbon footprint of its own. This suggests that there are opportunities to optimize our CO₂ supply chain in an effort to achieve system-scale reductions and improve the sustainability of algae-to-energy processes.

Acknowledgements

I would like to thank Jesus Christ for His blessings to me. Although there were ups and downs in my professional path as well as personal life, His arrangement made so much sense to me when I look back. God has taught me how to overcome pride and ego with a humble heart. My experiences with Him have helped me with acquiring more knowledge, more skills and made me grow more mature.

I would like to thank my Ph.D. advisor, Prof. Andres Clarens. During my four years Ph.D. study, he has taught me much more than I ever imagined. He is not only a brilliant and hardworking scholar, but also strives to achieve excellence in every aspect in his life. Prof. Clarens is truly a role model for his students and I feel honored to be his graduate student.

I would like to thank my Ph.D. co-advisor, Prof. Lisa Colosi Peterson. She is very intelligent, knowledgeable and detail-oriented. She had taught me not only research skills, but also a professional attitude. She is so nice and genuine that every one of her graduate students has complimented her. My working experience with her is very enjoyable.

I would like to thank my Master of Science advisor, Prof. Wu-Seng (Winston) Lung. His approval had played an important role in making my journey to the U.S. for graduate study a reality. I truly appreciate his tolerance of my occasional inconsistent and

immature decisions during my first two years' graduate study. His wisdom has paved a smooth path for my transition to Ph.D. program.

I would like to thank my co-advisor, Dr. James Rhodes. He is very bright and open-minded. He has taught me so much about energy policy and entrepreneurship. My working experience with his start-up company has tremendous influence on my plan for future career development. I'm also very grateful for his family's hospitality.

I would like to thank my defense committee member, Prof. William Scherer. I appreciate his time and efforts in helping with my completion of Ph.D. degree.

I would like to thank my colleagues and former colleagues. They have created a collegial and friendly environment, in which we enjoyed learning from each other and forming a professional network in the future.

I would like to thank my spiritual mentor, Anne Newman. She is my go-to person whenever I was confused with problems other than research. She has provided so much help to international students and her wisdom and kindness are my treasure. I feel blessed to have her in my life.

Lastly, I would like to thank my mother, Cailing Wu. Her unconditional love and support for me help me overcome so many difficulties. When I was in situations that seemed to be no easy way out, I could always rely on her encouragement to become stronger and braver. Her wisdom, generosity, honesty, positive attitude and humorous personality make me feel so lucky to be her daughter.

Dedication

To the Lord Jesus Christ,
and my mother Cailing Wu

Contents

Abstract.....	i
Acknowledgements	iii
Dedication	v
1 Introduction.....	1
1.1 Background.....	1
1.2 Problem statement.....	4
1.3 Literature Review.....	5
1.4 Research Objectives.....	8
1.5 Dissertation Outline	9
2 Meta-Model of Algae Bio-Energy Lifecycles.....	11
2.1 Introduction.....	11
2.2 Literature Review.....	13
2.3 Methodology	14
2.3.1 Normalization of functional unit.....	16
2.3.2 Standardizing upstream burdens and removal of co-product offsets	20

2.3.3 Normalization of co-product offsets	26
2.3.4 Computed model outputs	31
2.3.5 Net energy ratio (NER)	32
2.3.6 Vehicle kilometers traveled (VKT).....	33
2.3.7 Benchmark calculations	35
2.3.8 MABEL structure and model accessibility	36
2.4 Results and discussion	37
2.4.1 Normalization results of energy use and GHG emissions	37
2.4.2 Energy use and GHG performance for four scenarios and comparison with terrestrial biofuels benchmarks	40
2.5 Conclusions.....	44
3 Environmental Implications of Algal Liquid Fuels via Hydrothermal Liquefaction	45
3.1 Introduction.....	45
3.2 Literature Review.....	49
3.2.1 Hydrothermal liquefaction of algae	49
3.2.2 Direct air capture as CO ₂ supply source	50
3.3 Methodology	50
3.3.1 Data sources	53
3.3.2 Cultivation.....	57

3.3.3 Harvesting and dewatering.....	62
3.3.4 Hydrothermal liquefaction	63
3.3.5 Extraction.....	65
3.3.6 Refining.....	66
3.3.7 Benchmark calculations	68
3.3.8 Sensitivity analyses	72
3.4 Results and discussion	72
3.5 Conclusions.....	82
4 Historical Land Use Change: Implications for Biofuels Carbon Accounting	84
4.1 Introduction.....	84
4.2 Literature Review.....	89
4.2.1 Carbon stocks of ecosystems and time profiles of carbon release	90
4.2.2 Time-dependent effects on biofuel's GHG emissions and CO ₂ decay in the atmosphere	91
4.2.3 Current ILUC modeling approaches in biofuel policies and uncertainty of such estimates	93
4.3 Data sources	95
4.3.1 Historical cropland dataset and global vegetation land cover dataset.....	95
4.3.2 Carbon stocks in various ecosystems.....	96
4.3.3 Selected regions & energy yield	98

4.4	Methodology	99
4.4.1	Annual cropland increase.....	99
4.4.2	Annual carbon fluxes from land.....	100
4.4.3	Bern Carbon Cycle Model	104
4.4.4	Allocation.....	104
4.4.5	Data benchmarks.....	108
4.4.6	Uncertainty analysis	109
4.5	Results and discussion	110
4.5.1	HLUC estimates – base case (US corn ethanol at IL).....	110
4.5.2	Location impacts.....	112
4.5.3	Cropland estimates pre-1700	116
4.5.4	Reversibility	117
4.5.5	Sensitivity to resolution	120
4.5.6	Carbon accounting across scales.....	123
5	Life Cycle Burdens of CO₂ Supply Sources.....	124
5.1	Introduction.....	124
5.2	Methodology	126
5.2.1	Data Sources	126
5.2.2	Life cycle model – marginal burdens of capturing CO ₂	130
5.3	Results and Discussion	137

6 Conclusions and Future work	145
6.1 Dissertation Purpose	145
6.2 Conclusions and Major Contributions	146
6.2.1 Environmental performance of algae biodiesel.....	146
6.2.2 Environmental performance of algae biofuels produced via hydrothermal liquefaction	147
6.2.3 Historic land use change accounting approach	148
6.2.4 Carbon deserts and lifecycle burdens of different CO ₂ supply sources	148
6.3 Future Work	149
References	151
Appendix	162

List of Figures

2.1 Scope of most algae LCA studies published to date.	12
2.2 MABEL standardization of greenhouse gas emissions and energy use.	40
2.3 Smaller green circles depict net energy ratios and greenhouse gas (GHG) emissions associated with production of 1000 L algae biodiesel.	41
2.4 Net energy ratios and GHG emissions per kilometer traveled of four modeled scenarios in MABEL and terrestrial benchmark biofuels.	43
3.1 System scope of modeled algae-to-energy system and flows	52
3.2 The EROI ratio and GHG emissions/MJ of algae-derived diesel and algae-derived gasoline produced using HTL.	76
3.3 Energy use and GHG emissions per barrel biocrude.	79
3.4 Tornado plots from sensitivity analyses showing factors driving EROI and GHG emissions	82
4.1 Historical cropland and annual emissions estimates for this activity based on carbon intensity.	103
4.2 Methods for allocating burdens between current biofuels production and historical agricultural activity	105
4.3 HLUC distributions for six biofuel-producing regions around the world for different fuel types.	114

4.4 HLUC probability distributions for ethanol, biodiesel from rapeseed and biodiesel from palm oil and their corresponding benchmarks.	116
4.5 Four allocation scenarios in HLUC methodology.	119
4.6 Resolution – 5 min, 0.5 degree, 1 degree.	122
4.7 Comparison of HLUC model results with different resolutions.	123
5.1 Sources of high-purity CO ₂ in the United States (U.S. EPA 2014).	128
5.2 Individual CO ₂ source in the United States plotted in terms of CO ₂ production potential relative to the number of facilities with this capacity.	129
5.3 Processes of pre-treating CO ₂ to be transported in pipelines.	133
5.4 Map of the United States showing all commercial sources of CO ₂ and the quantity of CO ₂ available in a given 50 x 50 km grid cell.	139
5.5 The impact of demand scale on the presence of CO ₂ deserts	141
5.6 Regional pipeline networks have the capacity to alleviate some of the constraints associated with carbon deserts in the south central United States.	142

List of Tables

2.1 Summary of functional unit and relevant data from six algae system-level studies included in MABEL.	17
2.2 Summary of meta-model results after normalization of each author’s published data to a common functional unit, 1000 L biodiesel.	19
2.3 Environmental impacts of algae cultivation inputs.....	21
2.4 Adjustments required to transit from left to central bar grouping in Figure 2.2.....	25
2.5 Summary of meta-model results after standardization of upstream burdens and removal of co-product offsets.....	26
2.6 Parameters used to calculate the yields of bioelectricity generated via anaerobic digestion of algae non-lipid fractions.	27
2.7 Summary of calculations for various co-product offsets derived from anaerobic digestion of non-lipid algae biomass.	27
2.8 Components of the overall co-product adjustment for the MABEL-standardized anaerobic digestion process.....	30
2.9 Summary of model results after normalization of co-product.	31
3.1 Input parameters of the three scenarios.....	54
3.2 Impact factors of energy and material inputs.....	56
3.3 Flow rates, algae concentration and mass balance - ‘pilot-scale’ scenario.....	59

3.4 Carbon balance (lb) in ‘pilot-scale’ scenario	60
3.5 Nitrogen balance (lb) in the ‘pilot-scale’ scenario	61
3.6 Phosphorus balance (lb) in ‘pilot-scale’ scenario	61
3.7 Energy inputs to the fluid catalytic cracking unit (per bbl feed).....	67
3.8 Energy inputs to fluid catalytic cracking unit (per bbl feed)	67
4.1 Land types in natural vegetation dataset	96
4.2 Carbon stocks in vegetation of different land types in HLUC model	97
4.3 Carbon stocks in topsoil of different land types in HLUC model.....	97
4.4 Energy yield of different biofuels	99
4.5 HLUC estimates for Bureau County, Illinois, USA.....	111
4.6 HLUC results of population derived historical cropland data	117
4.7 HLUC estimates of land reversion.....	120
5.1 Values corresponding to material and energy flows in Figure 5.1	136
5.2 Summary of marginal life cycle burdens for capturing CO ₂ from four sources	137

Chapter 1

Introduction

1.1 Background

Large-scale anthropogenic activity, especially production of energy, has caused a series of vexing environmental challenges, notably climate change and dramatic reductions in biodiversity because of land-use patterns (1). Most energy comes from fossil fuels and when these are burned, significant amount of greenhouse gases (GHGs) are released to the atmosphere, which drives climate change and the depletion of natural resources including water resources (2). In addition to these serious environmental issues, society is facing a variety of other challenges related to our energy systems including the national security of our supply given that most of the fuels are imported (3). What is more, there is increasing concern that our rapid consumption of various energy forms will ultimately exhaust their availability. The transportation sector, which accounts ~30% of

the total energy consumption (4), depends heavily on liquid fuels that are primarily derived from petroleum crude, which is especially limited in quantity and more difficult to recover from the environment than solid or gaseous fuels.

Vehicles that rely on gasoline and diesel dominate the transportation sector. Electric vehicles are being increasingly deployed though they still represent an insignificant portion of the market. Conventional liquid fuels, such as gasoline, diesel and jet fuel, are derived from petroleum crude (5). In the past decade, hydraulic fracturing technology has enabled the extraction of massive volumes of shale gas and oil, which have altered the domestic energy landscape. The fossil fuels coming from shale formations are being treated by many as a transition fuel that will give us the time to develop carbon neutral options that are sustainable in the long term.

Considerable research attention is being directed toward developing renewable energy technologies that can mitigate carbon emissions and achieve energy independence (6-9). Biofuels are considered ideal alternatives to traditional transportation fuels because of their energy density and their potential to reduce GHG emissions. In the United States, corn ethanol is the most widely deployed biofuel (6). However, a series of problems have emerged associated with the broader implications of corn ethanol consumption and its impact on food markets, its technical blending limits with petroleum gasoline, and its effects on engines. Biodiesel derived from soybean is also popular in the United States though the market for diesel is much smaller. Corn butanol and other energy carriers are emerging but these face many of the same life cycle challenges that conventional corn ethanol does.

The feedstocks for biofuel production vary depending on the target fuels and the maturity of the technology. The most common feedstock for ethanol in the United States is corn and sugarcane in Brazil (5). Other feedstocks that do not directly compete with food are drawing growing interest. For example, cellulosic biomass such as wood, sorghum and forest residue are all being developed but the technological and economic limits to these feedstocks prevent their large-scale deployment at present. Soybean is the most common feedstock for biodiesel production in the US while rapeseed and palm oil are feedstocks for biodiesel production in the European countries and South Asia, respectively. Algae biomass is considered an emerging and promising feedstock for generating liquid fuels that would address many of the limitations associated with terrestrial feedstocks (8).

Besides the potential to achieve energy independence, the deployment of algae biofuels is also motivated by the perspective advantages of algae cultivation, which does not require agricultural land and agricultural water. Algae biomass can be cultivated in either open ponds or photobioreactors with sufficient sun light, water, nutrients and CO₂. The diluted algae biomass is then harvested and dewatered to achieve the concentration that is required for downstream fuel production. Examples of such harvesting/dewatering technologies are autoflocculation, dissolved air flotation, centrifugation, etc. The concentrated algae biomass then goes to conversion processes to produce fuel products. In the biomass conversion process, co-products are often generated and, as with terrestrial crops like corn ethanol where the dry distillers grain greatly impact price, these co-products can significantly impact the economics and overall environmental footprint of

the overall process. Typical algae biomass conversion pathways are: (1) lipid extraction followed by transesterification, (2) hydrothermal liquefaction, (3) pyrolysis, and (4) gasification. Hydrothermal liquefaction of algae is a pathway that is being developed by a leading algae biofuel producer, Sapphire Energy Inc. (SEI). SEI expects to scale up their process to commercial production in the coming five years.

In the midst of all the promise and investment in algae biofuels, considerable effort has been devoted to performing lifecycle analyses (LCA) of the environmental performance of algae biofuels. The conclusions of these studies are highly inconsistent due to differences in model assumptions, operational parameters, system boundaries, etc. This critical lack of understanding is impacting the development of rational policy frameworks that will allow our objectives, e.g., deployment of low carbon fuels, to be met.

1.2 Problem statement

The emergent algae-to-energy industry will face a number of technological bottlenecks before large-scale production becomes economically viable and environmentally sustainable. Existing efforts to characterize the lifecycle performance of algae-to-energy systems are inadequate in a number of ways and no consensus has been reached by the industry or about policy makers about whether to pursue algae as a biofuel feedstock and which pathway to adopt. The lack of existing commercial-scale facilities makes systems-level modeling especially difficult because of the lack of reliable field data. A comprehensive assessment of algae-to-energy processes is needed that can be

used to better understand the existing literature, the direction the industry is moving, and the specific characteristics of this sector including its connection to CO₂ supply chains and land use.

1.3 Literature Review

Over the past several years, there has been a boom in lifecycle analyses (LCA) of algae biofuels, which seek to characterize the environmental performance of these energy production systems. The first group of algae biofuel LCA publications was mainly focused on depicting the environmental profiles of algal biodiesel (10-14). These LCA studies failed to reach a consensus: some of them focused on the advantages of algal biodiesel as an emerging energy source while others pointed out important shortcomings in the accounting that could impact the footprint of algae-to-energy processing (15). A second generation of algae biofuel LCA publications has emerged during the past few years and these have focused on different pathways like the hydrothermal liquefaction (HTL) pathway that converts algae biomass to biocrude. Biocrude is a type of liquid fuel with similar characteristics as petroleum crude (16-18). Unlike the production of algal biodiesel, which is not being practiced on any large scale, a number of other conversion processes are being actively pursued by several large industry players including direct ethanol production (19), direct combustion (15).

Algae biomass can be converted to a variety of fuel products via different fuel production pathways. Algal biodiesel is generated via several steps with a key chemical reaction called transesterification. First the lipid portion of algae cells is released in a

homogenization unit and extracted using organic solvent. Then the lipid is converted to biodiesel through transesterification (20). In contrast, direct combustion of algae biomass is an option that could be used as a substitute for coal or other fuels at stationary power sources even though the required moisture content of biomass is below 50% dry weight (21). Anaerobic digestion is a mature technology that converts organic materials to biogas consisting primarily of methane and CO₂ with insignificant traces of gases such as H₂S (22). Hydrothermal liquefaction (HTL) is one of the thermochemical conversion processes that convert the entire algae cell into liquid fuel, rather than converting only the lipid portion. The HTL process employs reaction conditions at low temperature (~300-350 °C) and high pressure (5-10 MPa) (23). This conversion process is studied in detail in Chapter 3 of this dissertation. Pyrolysis converts algae biomass to several energy products including biocrude, syngas and biochar. Pyrolysis requires anoxic conditions, which are difficult to achieve in algae biomass in a dilute water stream, and medium to high temperature (350 to 700°C) (23). Gasification converts algae biomass to syngas as an energy product at very high temperatures (800-1000 °C) (24).

One of the main arguments for using algae biomass in the first place is that it uses land more efficiently and so it would not have the same land use impacts as terrestrial biofuels. This is a topic that has been heavily debated - that the potential carbon mitigation from biofuels production can be jeopardized by large amount of carbon release from land clearing (25, 26). Because of the unique characteristics of biofuels, the quantification of carbon emissions associated with land use change can involve various aspects in agriculture, economy and natural vegetation. Integrating these areas

numerically is complex and the outcomes are highly uncertain. The methodologies of computing land use change can be classified into two basic categories: direct land use change (DLUC) and indirect land use change (ILUC), which is the approach most adopted presently. Searchinger et al. (25) conducted extensive computation of land use change using the ILUC approach, which consists primarily of global agro-economic models, and he concluded that GHG emission profiles of biofuels will be higher than petroleum fuels. Nevertheless, the results from such models are highly uncertain. Plevin et al. developed a reduced-form model to capture the wide bounding range of emissions from US corn ethanol production, which is 10 - 340 gCO₂/MJ (27). In contrast, DLUC estimates are generally more certain to estimate but much less commonly encountered in practice (28).

Another factor that has been found to significantly impact the carbon footprint of algae biomass is the GHG emission profile of the CO₂ that is used to supply the ponds. Therefore, identifying CO₂ sources with lower lifecycle burdens is as important as overcoming technological bottlenecks. Currently in the U.S., there are primarily five industrial sectors supplying CO₂ as a product to the market: ammonia plants, hydrogen plants, acid gas removal unit in natural gas processing, natural CO₂ wells and ethanol plants (29). The lifecycle performance of some of these CO₂ sources has been studied but there remain significant holes in the literature and no comprehensive evaluation of the CO₂ supply chain has been published (30). The availability and quantity of CO₂ suppliers are also factors in the site selection of algae cultivation facilities. Recently, EPA began releasing this information and so now facility-scale data is available for all industrial

suppliers of CO₂ around the country (31). When coupled with life cycle inventory results, this production data could provide a much-needed perspective on the landscape for supplying large volumes of CO₂ to algae cultivation facilities.

1.4 Research Objectives

The overall objective of this dissertation is to understand current algal biofuels production systems, estimate greenhouse gas emissions and energy return on investment ratio of algae-to-energy systems, and analyze the broader land use and CO₂ supply chain implications on the environmental performance of algal liquid fuels production. Using life cycle analysis and related methodologies, I explored four specific elements of advanced biofuels and their climate implications via:

- An open-source environmental life cycle meta-model of conventional algal biodiesel systems used to provide a clear understanding of how algae compare to conventional biofuel benchmarks;
- A life cycle model of the production system of algal liquid fuels using HTL based on field pilot-scale data from Sapphire Energy Inc.;
- A new method for accounting for land use change-related GHG emissions based on historical cropland data to improve the ease and reduce the uncertainty associated with these types of estimates;
- Quantify the life cycle burdens of different CO₂ supply sources and identify regions that are incapable of providing sufficient CO₂ to industrial consumers such as EOR facilities and algae cultivation facilities.

1.5 Dissertation Outline

In this dissertation, Chapter 1 provides a broad overview of the current research efforts in the algae-to-energy space and describes the framework of this study. Chapter 2 describes a meta-analysis of previous life cycle studies with a focus on dry extraction and transesterification as conversion process. This meta-model incorporated six widely cited life cycle analyses of algal biodiesel and investigated the disparities in their results that were derived from different system scopes and model assumptions. Four scenarios are defined based on different CO₂ supply strategies and coproducts. It provides insights to the modeling efforts of algae biodiesel production system and reflects on the bottlenecks of this technology.

In Chapter 3, the environmental impacts of an industrialized algae biomass conversion process – hydrothermal liquefaction – are estimated in a life cycle analysis. Algal diesel and algal gasoline are the fuel products from this process and they are benchmarked with traditional biofuels as well as their petroleum equivalents. Three sets of input data (i.e., lab and literature data, field data from a pilot scale facility, large scale with data projected from a professional at a leading algal biofuel company) enable the forecast of future development of algal liquid fuels.

In Chapter 4, a new method of accounting for land use change effects of biofuels production are developed using historical cropland data and original natural vegetation. The carbon emissions of terrestrial biofuels at any given locations can be estimated using

this method. The result is a direct carbon accounting approach as an alternative to the indirect land use change method, which is currently applied in policy decisions.

In Chapter 5, the marginal life cycle impacts of various CO₂ supply processes are quantified to determine ‘cleaner’ CO₂ sources. ‘CO₂ deserts’ are defined as regions where there is insufficient CO₂ supply relative to demand. Model results provide insights into reducing total life cycle GHG emissions in the algal biofuels production and the site selection of algae cultivation facilities.

Chapter 6 concludes the major findings of this dissertation research and provides directions for future research.

Chapter 2

Meta-Model of Algae Bio-Energy Lifecycles

2.1 Introduction

Over the past several years, a number of studies have appeared in the academic literature reporting on the life cycle environmental impacts of algae-to-energy systems (8, 10, 12). These papers have resulted from the great popular interest in algae as a biofuel feedstock and real questions about the environmental costs and opportunities that algae cultivation would incur. As discussed in Chapter 1, there are many pathways that can be used to turn algae biomass into fuel but the LCA community has been largely focused on one (Figure 2.1). In that pathway, algae are cultivated in open ponds, the lipid fraction is converted into biodiesel via transesterification, and the residual biomass is transformed

into some useful byproduct (32-34). Interestingly, there is a large amount of discrepancy between the findings of the different papers and so this first study was predicated on normalizing or harmonizing the results of these studies to produce a more realistic depiction of algae's anticipated environmental footprint.

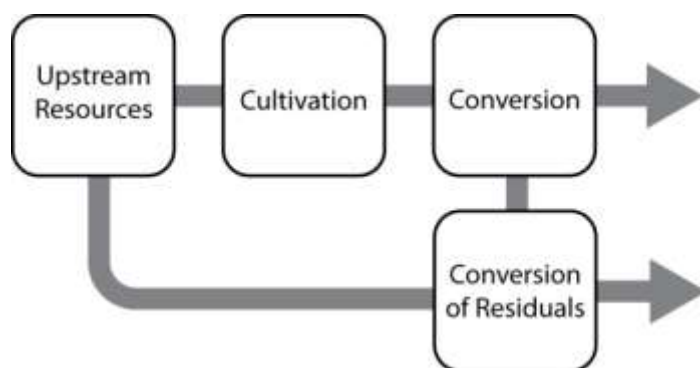


Figure 2.1 Scope of six algae LCA studies published to date. Upstream resources (e.g., fertilizer, CO₂, etc.) are needed for algae cultivation, and residual non-lipid biomass is generally converted into certain usable co-product (e.g., bioelectricity).

Of the six algae-to-energy LCA papers that appeared in the academic literature between 2008 and 2010, all have seemingly disparate conclusions. Some of the studies suggest that algae-derived energy has significantly lower life cycle impacts than petroleum-based fuels or terrestrial crop benchmarks. Others have argued that important technological improvements are needed to substantially reduce the burdens of algae-derived energy and allow such systems to reach their full potential. It is hypothesized that seeming disparities among published results could be attributed to methodological differences in system boundaries, scope, and modeling assumptions, rather than a fundamental lack of understanding of how these systems will perform. Overcoming these methodological differences could enable better understanding of algae's potential as a

low carbon intensity bioenergy source and streamline comparison with well-studied conventional biofuels (9). The current lack of understanding about algae's potential as a feedstock for low carbon biofuels has arisen in the wake of seemingly conflicting life cycle assessment (LCA) results. This resembles the circumstances which gave rise to the ERG Bioenergy Meta-Model (EBAMM) in 2006 (6). At that time, it was unclear how corn-derived ethanol compared to petroleum fuels on the basis of life cycle energy use and greenhouse gas (GHG) emissions, because six independent LCA analyses had generated seemingly conflicting results (2, 6, 7). EBAMM incorporated raw data from each of these analyses into a standardized modeling approach to generate composite estimates for both energy use and GHG emissions, ultimately showing that corn ethanol provides modest environmental benefits compared to conventional petroleum: on the order of 33% reductions in net energy and smaller reductions in GHG emissions. The research work in this chapter describes the development of an analogous model for algae-to-energy production, the Meta-Model of Algae Bio-Energy Life Cycles (MABEL).

2.2 Literature Review

Despite the unique advantages of algae cultivation compared with biofuels from traditional feedstocks, recent papers have drawn different conclusions when analyzing algae biofuels from a life cycle perspective. Lardon et al. (12) concluded that microalgae are environmentally favorable as an energy source by comparing four scenarios involving different fertilizer supply and extraction process. Sander and Murthy (11) pointed out that a major obstacle was the dewatering process, which requires a large amount of energy. They stated that new technologies are needed to make algal biofuel a sustainable and

commercial reality. Campbell et al (13) analyzed the potential environmental impacts and economic viability of algal biodiesel and found that when grown in open ponds in near coastal conditions using saline water, algae could be a viable source of biomass for biofuels. They found out the GHG emissions of algal biodiesel are very favorable yet it is not economically attractive compared with canola and ultra low sulfur diesel (ULSD). Jorquera et al (14) compared the net energy ratios of raceway open pond system with photobioreactors as cultivation processes and conclude that neither system is currently competitive with petroleum. Clarens et al (8) compared several environmental impacts of algae biomass with those from three conventional biofuel feedstocks and their results indicated that algae only perform favorably in total land use and eutrophication potential. Stephenson et al (10) examined the global warming potential (GWP) and fossil-energy requirement of algal biodiesel production systems with typical raceway ponds and tubular bioreactors as cultivation systems. Their analysis shows that the GWP from raceway ponds is about 80% lower than fossil-derived diesel. Several other papers also studied the environmental impacts from different aspects such as water use and nutrients balance (35), more efficient biomass harvest process (36).

2.3 Methodology

To overcome the disparities between these papers, this chapter develops a Meta-Model of Algae Bio-Energy Life Cycles (MABEL). MABEL reports fuel cycle energy use and greenhouse gas (GHG) emissions (expressed as global warming potential (GWP)) based on data from six previously published algae life cycle assessment (LCA) studies (10-15). Life cycle inventory data corresponding to energy/materials

manufacturing, cultivation in open ponds, conversion of algae lipids into biodiesel, and production of a useful co-product were extracted from each paper and used as inputs for four standardized cases. In each case, the functional unit is 1000 L of biodiesel produced from algae lipids. Two CO₂ supply strategies were modeled (industrial CO₂ or flue gas) and two coproduct assumptions (no coproduct or bioelectricity via anaerobic digestion as coproduct) were defined to generate four scenarios through which interpret the results of this work:

- Scenario 1. Algae cultivation using industrial CO₂, produced via steam reforming of hydrocarbons (the current industry standard), with anaerobic digestion of residual (non-lipid) algae biomass to produce methane-derived bioelectricity as a co-product. This scenario constitutes the “base case”.
- Scenario 2. Algae cultivation using industrial CO₂, produced via steam reforming of hydrocarbons, for algae cultivation without production of any co-product.
- Scenario 3. Algae cultivation using recycled and compressed flue gas from coal fire power plant as CO₂ source without production of a co-product.
- Scenario 4. Algae cultivation using recycled and compressed flue gas from coal fire power plant as a CO₂ source with anaerobic digestion of residual (non-lipid) algae biomass to produce methane-derived bioelectricity as co-product.

Life cycle data of GHG emissions and energy consumption were abstracted from six selected LCA papers and individual models were deconstructed for normalization. Other published algae LCAs, most notably (19, 37), were excluded from the analysis

because their process streams were dramatically different from the scheme depicted in Figure 2.1. These studies deviated from Figure 2.1 primarily because they modeled the use of photobioreactors as the algae cultivation configuration. Several of these papers included here provide direct comparisons between open ponds and photobioreactors (10, 14). Since these papers conclude that photobioreactors are generally untenable from a life cycle perspective, these systems were not included in MABEL for benchmarking against terrestrial biofuels.

Three steps were taken in normalization to a system scope defined in Figure 2.1. First, results of the six studies were normalized to a common functional unit of 1000 L algal biodiesel. Then assumptions about upstream burdens, nutrients and CO₂ supply, were standardized. Last co-product allocation was standardized based on the potential direction of the algae biofuels industry. Details of the model construction can be found in Liu et al. (2012)(38) and in the supplemental information of that paper. The GHG emissions and energy consumption of corn ethanol in EBAMM (6) and the burdens of soybean biodiesel from Hill's 2006 study (9), both widely cited meta-analyses, were normalized on an energy basis here and used as a benchmark.

2.3.1 Normalization of functional unit

To make the results of all six LCA studies directly comparable, it was first necessary to apply a standardized functional unit (FU). This is because each of the six original LCAs used a different FU, which makes it impossible to plot all of the results on the same axes. The FU chosen for this analysis was 1000 L algal biodiesel, in consistency

with three of the four studies in which authors accounted for conversion of the raw algae biomass into a usable energy carrier. Two studies did not identify a usable energy carrier. This consistency in FU maximized the amount of original LCA data that could be used in the meta-model and also facilitated more meaningful comparisons with published LCA data for two currently-deployed liquid biofuels: soybean-derived biodiesel and corn-derived ethanol. Table 2.1 summarizes each paper's original functional unit and reported values for several key biomass and biodiesel characteristics.

Table 2.1 Summary of functional unit and relevant data from six algae system-level studies included in MABEL.

Study	Original FU ^a	Biodiesel volume embodied by original FU (L)	Biodiesel HHV ^b	Biodiesel density (kg/L)	Algae lipid content
Lardon et al.	1 MJ as biodiesel	0.03	37.8 MJ/kg	N/A	38.5%
Clarens et al.	317 GJ as biomass	5311	N/A	N/A	21%
Campbell et al.	1 tonne-km in a diesel truck	0.027	N/A	N/A	N/A
Jorquera et al.	100 Mg biomass	32900	35.1 MJ/L	N/A	29.6%
Sander & Murthy	1000 MJ as biodiesel	27.9	41.2 MJ/kg	0.88	30%
Stephenson et al.	1000 kg biodiesel	1136	37.2 MJ/kg	N/A	40%

^a FU - Functional unit; ^b HHV – high heating value; ^c N/A – not reported in the original study

Lardon, Sander, and Stephenson used biodiesel-based FUs in their original studies; however, Lardon and Sander used an energy basis, while Stephenson used a mass basis. Lardon's and Sander's original FUs were converted from energy basis to volume

basis using their respective biodiesel high heating values (HHV) and an estimated biodiesel density of 0.88 kg/L. This density figure represents the average of two reported values, one from Sander and the other from a US government report on biodiesel (11, 39). Stephenson's original FU was converted from mass basis to volume basis using the same estimated biodiesel density. Following conversion of all three FUs to volume basis, energy use and GHG emissions results from each paper were multiplied by a scaling factor equal to the common functional unit (1000 L) divided by their original functional unit expressed on a volume basis. In this way, results from these three studies were used directly to generate estimates of how much energy use and GHG emissions are required to produce 1000 L of algae-derived biodiesel.

Alternative normalization strategies were used for the three papers that did not originally use a biodiesel FU. For Campbell, it was necessary to convert from an implicit energy basis (1 tonne-km) to an explicit energy basis using their reported equivalency factor: 1 tonne-km comprises 0.89 MJ diesel energy. This FU was then converted from an energy basis to a volume basis using a biodiesel HHV of 37.8 MJ/kg (the average of reported values from Lardon, Jorquera, Sander, and Stephenson because Campbell did not specify a value) and 0.88 kg/L for biodiesel density. Campbell, Clarens, and Jorquera did not report energy use for conversion of raw biomass into biodiesel, so it was necessary to append a conversion model based on the protocol of Clarens et al onto their reported cultivation-phase burdens. Lipid contents were first used to determine what amount of each author's biomass would be required to produce 1000 L of algae biodiesel. An average from all four other papers was used for the Clarens analysis and Campbell

analysis because these two papers did not report a specific value for lipid content. It should be emphasized that cultivation and biomass data from the original papers (e.g., yields, lipid content, presumed stoichiometry, etc.) were used wherever possible when estimating conversion-phase burdens, so that modeling differences among the original LCA papers would remain largely intact despite the standardized modeling framework.

For those studies in which multiple cultivation and/or conversion analyses were compared within a single analysis, energy use and GHG emissions data corresponding to each author's best-case scenario were selected for use in MABEL. These values were used in the FU normalization and scaling procedures described above. For Lardon, meta-calculations correspond to data from the "low-nitrogen, wet extraction" scenario. For Clarens, meta-calculations correspond to data from the "base case in Virginia" scenario. For Campbell, his "100% CO₂ from adjacent ammonia plant" scenario was used. For Jorquera, meta-calculations correspond to data from the "raceway pond" scenario, although, this was because photobioreactor systems were excluded from MABEL analysis. For Sander, meta-calculations correspond to his "filter press primary dewatering" case. For Stephenson, meta-calculations correspond to her "raceway growth using nitrogen-deprivation methods" scenario. Table 2.2 summarizes MABEL results after FU normalization (assuming Scenario 1).

Table 2.2 Summary of meta-model results after normalization of each author's published data to a common functional unit, 1000 L biodiesel. Energy values correspond to left grouping in Figure 2.2.

Study	Energy use (GJ)	GHG emissions (kg)
Lardon	14	4009

Clarens	65	8661
Campbell	1	-1066
Jorquera	22	N/A
Sander	-237	-763
Stephenson	6	627

2.3.2 Standardizing upstream burdens and removal of co-product offsets

Several of the papers modeled here demonstrated that production of cultivation-phase material inputs is a significant driver of energy use and GHG emissions for algae-to-energy systems (8, 32). Still, some of the papers did not fully account for upstream burdens associated with procurement of carbon dioxide and nitrogen/phosphorus fertilizers. For this reason, the next step of MABEL standardization was manual realignment of all system boundaries to include manufacture of as much CO₂ and fertilizer as is required to produce the amount of biomass corresponding to 1000 L biodiesel in each study. These quantities were computed based on each author's own estimations of how much nitrogen, phosphorus, and CO₂ are required per functional unit, or their assumed algae molecular composition and nutrient use efficiency. Lardon provided biomass fractions comprising lipids, proteins, and carbohydrates, and also provided CO₂ and Ca(NO₃)₂ requirements for his selected algae strain. Campbell indicated the mass of algae required per his functional unit and also reported the mass of fertilizer required to produce this amount of biomass. Stephenson reported her algae stoichiometry as CH_{1.83}O_{0.48}N_{0.11}P_{0.01}, but also directly noted what quantities of nitrogen

and phosphorus would be required. Because Clarens, Sander and Jorquera reported neither their assumed algae stoichiometry nor how much fertilizers would be needed, these quantities for these three papers were computed using the so-called Redfield Ratio, $C_{106}H_{181}O_{45}N_{15}P$ (40). It was also assumed that fertilizers are used optimally (amount added is exactly the amount required), as noted by Lardon. Environmental burdens were computed for three possible fertilizer procurement strategies to determine which combination of chemical fertilizers is associated with the lowest environmental footprint. The three strategies are as follows: (1) $H_{12}N_3O_4P$ provides sufficient P and partial N, with supplemental N delivered as urea; (2) urea provides N, $CaH_2P_2O_8$ provides P; and (3) $H_{12}N_3O_4P$ provides sufficient N and excess P (assuming stoichiometry of $CH_{1.83}O_{0.48}N_{0.11}P_{0.01}$). The third strategy was found to be best overall when considering both life cycle energy use and GHG emissions performance, so this strategy was used to assign environmental burdens for standardized nutrient procurement in MABEL. Life cycle inventory data for the selected fertilizer types and virgin CO₂ are summarized in Table 2.3.

Table 2.3 Environmental impacts of algae cultivation inputs. Data are from Ecoinvent version 2.013, and slightly modified for units consistency or allocation where appropriate.

Cultivation Input	Quantity	Energy Use (MJ/kg)	GHG (kg CO ₂ eq/kg)
CO ₂	Per 1 kg CO ₂ ^a	4.2	0.8
$H_{12}N_3O_4P$	Per 1 kg N	63	1.3
Urea	Per 1 kg N	62	3.4
$Ca(NO_3)_2$	Per 1 kg N	62	1.3
$CaH_2P_2O_8$	Per 1 kg P	14.8	1.2

^a CO₂ impact factors from Ecoinvent have been multiplied by 0.5 to account for allocation between two products arising concurrently in approximately equal quantities (CO₂ and H₂) from steam reforming of hydrocarbons to generate. The majority of the H₂ consumed in the United States the US is used to generate ammonia; therefore, Ecoinvent models CO₂ generation as a co-product of this process.

It was assumed that supplemental CO₂ required to account for differences between stoichiometric C demand and as much CO₂ demand as was modeled by each LCA author can be delivered in two different forms: industrial or recycled. Energy use and GHG emissions associated with industrial CO₂ procurement were computed using database impact factors for commercial CO₂, as produced via steam reforming of hydrocarbons. This is the primary source of industrial-grade carbon dioxide in most regions of the United States. Because this process creates roughly equal masses of both commercial CO₂ and commercial NH₃, CO₂ impact factors were multiplied by 0.5 to reflect 50/50 mass allocation of process burdens between both products (Table 2.3). Electricity demand for flue gas compression to deliver recycled CO₂ from power plants was computed using Equation 2.1.

$$W_C = \frac{c_p T_i}{\eta} \left[\left(\frac{P_o}{P_i} \right)^{\left(\frac{\gamma}{\gamma-1} \right)} - 1 \right]$$

Equation 2.1

Here c_p is specific heat (1 J/kg-K); T_i is inlet temperature (300 K); η is adiabatic efficiency of the compressor (0.85); P_o/P_i is the ratio of exit to inlet pressure, assuming compression from ambient pressure (1 atm) to 2 atm (41); and γ is specific heat ratio (1.4). The W_C derived from Equation 1 (in kJ/kg flue gas pumped) was divided by the

estimated fraction of CO₂ in flue gas (12.5 % (10)) to compute flue gas pumping energy per kg CO₂. Since the use of flue gas in an algae cultivation capacity nominally benefits both the algae cultivation facility and the power plant, by sequestering their CO₂ rather than releasing it directly to the atmosphere, the burdens of this operation were allocated between both entities. This was carried out on an energy basis, wherein the energy outputs from an algae cultivation facility and a power plant were determined, i.e., via the system expansion method, and a ratio of the facility outputs was established based on a normalized sharing of CO₂ between the plants. The energy needed to compress and deliver this CO₂ was then multiplied by the ratio of energy outputs from each entity to determine the burdens that should be allocated to the algae production facility and the power plant. On average, the algae cultivation energy was allocated roughly 60% of the flue gas compression burden (15).

Upstream adjustments were also required to fully account for electricity and heat demands. This is because Lardon, Stephenson, and Clarens did account for upstream indirect energy burdens, but Campell, Jorquera, and Sander did not. Different approaches were used for various groups of studies. Although both Lardon and Stephenson note that they have accounted for upstream energy burdens, neither explicitly mentioned what impact factor they used, and it appears they did not consistently account for heat's upstream burdens or GHG emissions corresponding to upstream energy consumption. For this reason, upstream energy burdens were removed from their reported cultivation and conversion phase energy use data. New upstream energy use and GHG emissions were then computed using impact factors from Ecoinvent v 2.0, i.e., 3.5 MJ/MJ and 0.06

kgCO₂-eq/MJ for electricity from the US grid, and 1.3 MJ/MJ and 0.09 kg CO₂-eq/MJ for heat delivered as light heating oil. For Clarens, it was necessary to apply these same impact factors to conversion-phase electricity and heat demands, since the authors had already accounted for upstream energy uses associated with cultivation-phase processes. Finally, for Campbell, Jorquera, and Sander, it was necessary to multiply their reported cultivation-phase and conversion-phase electricity and heat demands by the Ecoinvent impact factors, because these authors did not report any upstream energy burdens.

In addition to ensuring that all six papers fully accounted for upstream burdens associated with heat, electricity, and nutrients/CO₂ demands, it was also necessary to align systems boundaries related to direct GHG emissions. MABEL standardization requires that the amount of GHG taken up via photosynthesis be equal to the amount of GHG released during biodiesel/biomass combustion, since none of the individual authors indicated that some portion of the algae biomass (embodying photosynthesis CO₂) would be routed to a landfill (i.e., permanently sequestered). For this reason, direct GHG emissions associated with biodiesel combustion were removed from Lardon's and Stephenson's analyses. Direct GHG emissions data from Clarens were modified to remove their "direct" GHG offset; i.e., the negative quantity accounting for photosynthesis CO₂ uptake but not combustion because their FU was dry biomass instead of biodiesel.

The final adjustment associated with the second phase of MABEL normalizations was the removal of various co-product offsets. This is reflected in the process flow diagram atop the middle portion of Figure 2.3, wherein the box corresponding to

“conversion of residuals” in Figure 2.1, is completely blank. These adjustments were necessary because the original LCAs made dramatically different assumptions about what co-products, if any, would be delivered from non-lipid algae biomass. Lardon, Campbell, and Stephenson assumed that algae residuals would be subject to anaerobic digestion for conversion into methane, which could then be combusted to produce bioelectricity. Clarens and Jorquera did not include any co-product offsets in their studies, because they did not use a biodiesel FU. Sander assumed that algae residuals would be fermented into ethanol, and as such, several changes were required to make his data compatible with MABEL’s assumption that anaerobic digestion is used to convert algae residual biomass into electricity. In particular, Sander’s extensive drying assumption was relaxed and the energy use associated with wet homogenization and belt filter press drying of digestate were added to his model(42). For this step of MABEL standardization, all offsets were removed from each study to disallow accounting for conversion of algae residuals into a useful co-product. Table 2.4 summarizes the correction factors that are used to normalize the upstream and co-product impacts. The results of the normalization are provided in Table 2.5.

Table 2.4 Adjustments required to transit from left to central bar grouping in Figure 2.2, including calculation of upstream impacts (CO₂ and nutrients) and removal of co-products generated downstream. All values are in GJ.

Energy (GJ)	Upstream impacts		Co-product offsets		Total adjustment
	Original	Adjusted	Original	Adjusted	
Lardon	37	73	-41	0	77
Clarens	55	65	0	0	10
Campbell	0	65	-8.9	0	74
Jorquera	2.2	106	0	0	104
Sander	7.7	67	-357	0	314

Stephenson	39	69	-44	0	76
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Table 2.5 Summary of meta-model results after standardization of upstream burdens and removal of co-product offsets. Energy values correspond to the center bar grouping in Figure 2.2.

Study	Energy use (GJ)	GHG emissions (kg)
Lardon	91	8222
Clarens	75	6240
Campbell	75	5860
Jorquera	126	N/A
Sander	76	6672
Stephenson	82	7683

2.3.3 Normalization of co-product offsets

The last step of MABEL standardization accounted for production of useful co-products. To reiterate from Section 2.2, several of the original studies had accounted for different co-products using different strategies. MABEL assumes that non-lipid algae residues are digested in an anaerobic digester to produce methane, which is then combusted to produce bioelectricity. Anaerobic digestion was selected as MABEL's co-product conversion strategy because it is a mature and widely-deployed technology and also because preliminary data was available from Lardon, Campbell, and Stephenson.

In the calculation of co-product offset, bioelectricity derived from methane via anaerobic digestion of non-lipid biomass is the only co-product thus the offset is computed as the amount of avoided lifecycle burdens by replacing an existing product in the market using the system expansion approach. This combination of allocation schemes may introduce methodological inconsistencies.

Values for electricity production from digestion-derived methane were taken directly from Lardon, Campbell, and Stephenson and scaled to the common functional unit for use in MABEL. An anaerobic digestion model based on Sialve (33), (as cited by Stephenson (10), Lardon (12), and Clarens 2011(8)) was then used to estimate how much methane could be produced from the amount of algae residuals resulting from production of one FU in Clarens, Sander, and Jorquera. Algae biomass characteristics of the type summarized in Table 2.1 were used for these analyses to maintain as much information from each original paper as possible; however, some additional parameters were also required. Table 2.6 summarizes these additional digestion parameters. Table 2.7 summarizes resulting estimates of bioelectricity and CO₂ production.

Table 2.6 Parameters used to calculate the yields of bioelectricity generated via anaerobic digestion of algae non-lipid fractions.

Parameter	Value
Volatile suspended solids (VSS) removal efficiency (%)	66.7
CH ₄ production efficiency (m ³ /CH ₄ /kg VSS) ¹⁶	0.41, 0.48 ^a
CH ₄ energy content (MJ/m ³)	50
CO ₂ /CH ₄ volume ratio in biogas	0.31
CO ₂ density (kg/m ³)	1.799
CH ₄ density (kg/m ³)	0.656
CH ₄ turbine efficiency (%)	54

^a Stephenson and Lardon used theoretical yield, 0.48 m³ CH₄/kg VSS as reported by Sialve(33). Clarens, Campbell and Sander used empirical yield, 0.41 m³ CH₄/kg VSS as reported by Sialve (33).

Table 2.7 Summary of calculations for various co-product offsets derived from anaerobic digestion of non-lipid algae biomass.

LCA Study	Total algae residue (kg)	VSS ^a for anaerobic digestion (kg)	CH ₄ produced (m ³)	Electricity produced (MJ)	CO ₂ produced (kg)

Lardon	1362	817	392	11770 ^b	219
Clarens	1671	1002	411	11097	229
Campbell	1671	804	330	8899 ^b	184
Jorquera	2093	1256	515	13902	287
Sander	2030	1218	499	13483	278
Stephenson	1320	1073	515	13904 ^b	287

^a VSS – volatile suspended solids.

^b Lardon, Campbell and Stephenson provided their own values for electricity production; therefore, these values correspond to their original data, as scaled to the common functional unit.

Among the three studies accounting for methane-derived bioelectricity production, only Stephenson computed the electricity use required to operate an anaerobic digestion system. Thus, a second element of the third MABEL normalization step was determining how much energy use and GHG emissions are associated with digestion and subsequent belt-filter press dewatering of algae residuals during production of 1000 L algae biodiesel. It was assumed that digestion electricity and heat demand were 286.2 and 10 MJ/Mg algae residuals, respectively, based on empirical relationships from Soda et al. (42). Similarly, belt-filter press electricity demand was assumed to be 436 MJ/Mg algae digestate based on empirical data from the same paper. Finally, upstream burdens associated with heat and electricity production were computed using database impact factors from Ecoinvent v2.013; i.e., 1.3 MJ/MJ heat (as supplied by light heating oil) and 3.5 MJ/MJ electricity from the US grid.

The final type of offset accounting associated with MABEL co-product standardization relates to nutrient recovery during anaerobic digestion and carbon

sequestration in algae digestate. In particular, nitrogen and CO₂ recoveries were computed for digestion of as much residual biomass as is created during production of 1000 L algae biodiesel. Nitrogen recovery was based on a normalized empirical factor from Sialve (38 g NH₃-N/Mg algae biomass digested)(33), and it was assumed that ammonia constitutes 80% of total nitrogen released into digester effluent¹⁷. CO₂ recycle was assumed to proceed via both direct and indirect processes. Direct recycle was computed using CO₂ and CH₄ fractions in digester biogas, 62-64% and 36-38%, respectively, from Sialve et al (33). Indirect recycle CO₂ was computed assuming that methane undergoes stoichiometric conversion to CO₂ during combustion to produce bioelectricity (i.e., 1 Mg CH₄ yields 2.75 Mg CO₂). It was assumed that recycling these quantities of nitrogen and CO₂ would decrease the total amounts of nutrients required to produce one FU, decreasing the amounts of upstream energy use and GHG emissions computed in Section 2.3.2 (see impact factors in Table 2.3). It was also assumed that dewatered digestate may be applied as soil amendment. From Hue and Sobieszczyk (43), it was assumed that 32% of the digestate is carbon, which was sequestered from the atmosphere as CO₂ during photosynthesis. The amount of CO₂ corresponding to the carbon fraction of algae digestate was accounted for as negative direct greenhouse emissions, since it was assumed that this carbon would be biologically unavailable following sequestration in the soil.

To summarize this methods section, energy consumption and production were computed for analysis of the MABEL-standardized co-product system (anaerobic digestion). Energy consumption calculations accounted for: electricity demand during

digestion and belt-filter pressing of digestate; heat demand during digestion; and upstream burdens associated with production of light heating oil and/or US grid electricity. Energy production calculations accounted for: electricity production from methane; upstream offsets for nitrogen and CO₂ recycled from anaerobic digestion; and, “virtual upstream offsets” for surplus methane-derived bioelectricity. Energy consumption and production calculations pertaining to methane production via digestion of algae residuals are summarized in Table 2.8. These adjustments give rise to the dataset plotted at far right in Figure 2.2 of section 2.4.1 later in this chapter. Numerical values for this data, corresponding to the final output of MABEL standardization, are presented in Table 2.9.

Table 2.8 Components of the overall co-product adjustment for the MABEL-standardized anaerobic digestion process. These results help explain the transition between middle and far right datasets in Figure 2.2.

Energy (GJ)	Electricity ^a		Recycling		Total adjustment ^b
	Use	Generation	Nutrients	CO ₂	
Lardon	2.1	53	1.6	3.8	55
Clarens	2.6	50	2	4	53
Campbell	2.7	40	2.6	3.2	44
Jorquera	3.3	62	2.5	5	66
Sander	3.2	60	2.4	4.9	64
Stephenson	0.9	62	0.7	10.1	72

^a Includes the electricity used and generated via anaerobic digestion process, as computed using the parameters provided by each set of authors or the average of the other studies if specific values were not reported (Table 2.6). These electricity numbers include the upstream indirect burden that would be realized by buying or offsetting electricity generated by the US grid.

^b Total adjustment includes the contribution and credit realized by adding an anaerobic digestion system to the algae biofuel production facility. Proposed systems would include the digester, a belt filter press, and other unit operations required to support this activity, but I did not model the capital infrastructure for these items. The total adjustment is a sum of the electricity generated along with the offsets realized by recycling some of the nutrients and the CO₂ minus the electricity (and a small amount of heat) that would be required to operate this process.

Table 2.9 Summary of model results after normalization of co-product. Energy values correspond to the right side grouping in Figure 2.2.

Study	Energy use (GJ)	GHG emissions (kg)
Lardon	36	4228
Clarens	22	2386
Campbell	32	2305
Jorquera	60	N/A
Sander	12	1990
Stephenson	10	2471

2.3.4 Computed model outputs

A variety of modeling endpoints could have been selected for this analysis, but I chose two that have been widely discussed in the context of biofuels: net energy ratio (NER) and greenhouse gas emissions as normalized by usable transportation output. NER is a useful metric because it readily suggests the viability of a process from an energy balance perspective. Greenhouse gas emissions here are reported as normalized to vehicle kilometers travelled (VKT). As discussed in Clarens et al 2010, this metric favors algae-based fuels, since they have inherently larger yields than terrestrial crops. But I thought that this was the most representative metric since ultimately, the function that biofuels provide is not fuel itself but rather transportation delivered. Subsections 2.3.5 and 2.3.6

provide additional detail on each output and also outline how each parameter is calculated.

2.3.5 Net energy ratio (NER)

Net energy ratio is an increasingly common metric for assessing the overall viability of biofuel options and is based on an energy balance approach. Defined as the ratio of net energy output to net energy input from a system, it is an efficient way to report the tenability of a process. NER is sometimes also referred to as energy return on (energy) investment (EROI).

$$\text{Net energy ratio} = \frac{E_{\text{out}}}{E_{\text{in}}} \quad \text{Equation 2.2}$$

Those processes with a NER lower than one are not worth pursuing for the purposes of generating power, which is ultimately the driver behind the processes being modeled here. NER is also useful in that it lets us capture multiple energy inputs and outputs into one simple metric. Specifically, it allows us to report the production of energy associated with biodiesel along with the energy generated by the combustion of the electricity produced from the non-lipid fraction of the algae cell. In some cases, the electricity generated is not enough to offset the electricity needed to operate the algae cultivation and conversion facilities and in these cases, the NER must be computed differently.

- If there is an surplus electricity surplus per FU (i.e., more electricity is created than consumed):

E_{out} = Energy content embodied in 1000 L biodiesel + surplus electricity + indirect burdens associated with surplus electricity

E_{in} = Upstream burden of fertilizers, CO₂ + heat use + indirect burden associated with heat use

- If there is an electricity deficit per FU (i.e., less electricity is created than consumed):
- If electricity must be provided to the algae cultivation facility:

E_{out} = Energy content embodied in 1000 L biodiesel

E_{in} = Upstream burden of fertilizers and CO₂ + electricity use + indirect burdens associated with surplus electricity + heat use + indirect burden associated with heat use

For three of the original six LCA studies (10-12), it was determined that more bioelectricity could be produced from methane than would be required on-site during production of 1000 L biodiesel. For these papers, the net ‘positive’ electricity surplus was multiplied by database impact factors for US-grid electricity (3.5 MJ/MJ and 0.06 kg CO₂-eq/MJ) to compute the amounts of upstream burdens that could be avoided by production of bioelectricity from algae. Because these burdens would have accrued on the US grid electricity that would have otherwise been used by a hypothetical third party, these amounts were credited back to studies reporting a positive electricity surplus as “virtual upstream energy use offsets”. This is consistent with industry-standard GREET protocols (19).

2.3.6 Vehicle kilometers traveled (VKT)

As described 2.3.5, energy output has two components: biodiesel and bioelectricity. Biodiesel VKT and ethanol VKT (for benchmarking corn ethanol results from Farrell et al(6) were calculated using average fuel efficiency for internal combustion

vehicles (η_{ICV}). Data accounting for the overall average of the city and highway mileage were extracted from data originally published by US EPA and reported in Campbell et al (44). Published values of η_{ICV} for biodiesel was assumed to be 0.39 km/MJ from Campbell et al (20). Similarly η_{ICV} of ethanol is 0.328 km/MJ. The VKT of biodiesel and ethanol is calculated using Equation 2.3.

$$VKT_{ICV} = E_{BioD} \cdot \eta_{ICV} \quad \text{Equation 2.3}$$

Bioelectricity is produced via methane combustion. It was assumed that transmission losses and other inefficiencies reduce the amount of transportation electricity that is achievable in a battery electric vehicle (BEV) relative to the amount of electricity which leaves the power plant. Thus it was necessary to multiply biomass bioelectricity (EBIO) by several factors before computing VKT from the amount of electricity that makes its way into the battery of a BEV. Equation 2.4 summarizes calculation of bioelectricity-derived VKT as a function of EBIOE.

$$VKT_{BEV} = E_{Bio} \cdot \eta_{transmission} \cdot \eta_{charge} \cdot \eta_{BEV} \quad \text{Equation 2.4}$$

Values for $\eta_{transmission}$ (transmission efficiency) and η_{charge} (battery charging efficiency) were taken from Campbell et al. (2009) 20. These were 92% and 90%, respectively. Battery efficiency in a BEV (η_{BEV}) was assumed to be 1.3 from Campbell et al. (44). This figure accounts for both city and highway mileage (44).

For those studies with surplus electricity (10-12), total VKT consists of two components: VKT from biodiesel plus VKT from bioelectricity. For those studies without

surplus electricity (8, 13, 14), total VKT is only from biodiesel. Given the functional unit in this study, VKT ranges from 12,973 km to 19,743 km per functional unit (1000 L biodiesel).

2.3.7 Benchmark calculations

As mentioned above, the values of energy use and GHG emission per VKT of soybean-biodiesel and corn-ethanol are used as benchmarks for algal biodiesel. Soybean-biodiesel data is from Hill et al. (9), and corn-ethanol data is from the EBAMM model developed by Farrel et al. (6).

Soybean biodiesel

In Hill's study, it is reported that GHG emissions per net energy balance (what he calls NEB and I call NER) are equal to 49 g CO₂ eq per 1 MJ total energy output. Of the 1 MJ total energy output, 0.81 MJ comprises biodiesel; therefore, it was assumed that 81% of the GHG emissions associated with the 1 MJ total energy output could be allocated to biodiesel (i.e., $0.81 \times 49 \text{ g CO}_2/\text{MJ} = 39.7 \text{ g CO}_2/\text{MJ}$ biodiesel). NER of soy biodiesel with co-products is 1.93. Hill also provided net GHG emissions for soybean biodiesel, as follows:

$$39.7 \frac{\text{g CO}_2 - \text{eq}}{\text{MJ biodiesel}} * \frac{1 \text{ MJ}}{0.39 \text{ km}} * \frac{1 \text{ kg}}{1000 \text{ g}} = 0.102 \frac{\text{kg CO}_2 - \text{eq}}{\text{km}}$$

Corn ethanol

Corn derived ethanol data is extracted from EBAMM's "Ethanol Today" scenario. The total energy output is 25.3 MJ/L and total energy input is 21 MJ/L. Thus the NER is:

$$25.3 \frac{MJ}{L} \div 21 \frac{MJ}{L} = 1.20$$

The GHG emission of "Ethanol Today" is found in Farrell's "GHGs" worksheet, 77.25 gCO₂-eq/MJ. Using mileage efficiency per MJ from (6), this factor can be used to compute GHG emissions per corn ethanol-derived VKT as follows:

$$77.25 \frac{gCO_2 - eq}{MJ \text{ corn ethanol}} * \frac{1 MJ}{0.328 km} * \frac{1 kg}{1000 g} = 0.236 \frac{kg CO_2 - eq}{km}$$

2.3.8 MABEL structure and model accessibility

MABEL was built in Microsoft Excel to enable widespread use by the research community. Work sheets were developed to correspond to each of the six LCA papers selected for study in this analysis. MABEL's twenty-four 'study sheet's were created using identical model architecture for ease of interpretation among values taken directly from each paper and values that were computed based on published data. Uniform architecture also facilitates manipulation of individual input data or modeling assumptions. An 'Intro' sheet defines the different colors of cells and numbers in the model. Normalized data from each study sheet are used to populate the 'Summary' worksheet that also contains the results in table and graphical format. There are then four

sheets corresponding to the four scenarios outlined in Section 1 of this document. These sheets summarized data for five of the six LCA studies, since Jorquera could only be used for the base case. ‘Benchmarks’ worksheet provides details of soybean biodiesel and corn ethanol calculations. MABEL is currently available via download from the internet at <http://people.virginia.edu/~afc7r/MABEL/MABEL.html>.

2.4 Results and discussion

2.4.1 Normalization results of energy use and GHG emissions

The normalization results of total energy use and GHG emissions per 1000 L biodiesel are depicted in Figure 2.2 (A) and (B) respectively. The left group presents the GHG emissions or energy use after normalization of functional unit in each study. One study (i.e., (14)) was excluded because energy use was reported by the authors but not GHG emissions. As shown in Table 2.1, the functional units that the selected papers employed are in different scales (e.g., 1 tonne dry biomass). It was necessary to append a conversion step to the two of the papers that have only accounted for delivery of semi-dry algae biomass. The preliminary adjustments made it possible to plot all of the previously published data on the same axes. Despite this, the results still exhibit substantial variability, which ranges from -1066 to 8222 kg CO₂-eq and -237 to 65 GJ per 103 L algal biodiesel. These values are still too disparate to enable meaningful comparison with benchmark terrestrial biofuels.

The middle group of bars describes the results after standardization of upstream burdens without co-products offset. Each of the LCA paper was modified to account for

the upstream burdens associated with the production of nitrogen and phosphorus fertilizers and CO₂ demand for delivering the common FU. Offsets are removed from the studies that have accounted for the production of usable co-product. The variability of results is reduced significantly compared to the first step normalization as the quantified standard deviation demonstrates because several studies had not fully accounted for the upstream burdens and a few others had modeled different co-products from non-lipid algae residue.

The right portion of Figure 2.2 shows estimates after the further adjustment of co-product offsets from methane-derived bioelectricity via anaerobic digestion of non-lipid algae residue. Three studies out of six reported their estimates of biogas production from anaerobic digestion directly (10, 12, 13) thus their original values are adopted. The offsets of the other three studies are computed in MABEL given the amount of non-lipid fraction of algae residuals. Though anaerobic digestion is not the only option for utilizing the algae residue, it is the most commonly discussed thus it is favorable to maintain the original models' respective architectures. The results are slightly more consistent and lower in magnitude than the second step of normalization, ranging from 1990 to 4229 kgCO₂-eq and 10 to 60 GJ per 1000 L algal biodiesel. The significant consistency achieved from the three-step normalization enables the comparison between algal biodiesel and terrestrial biofuels as benchmarks.

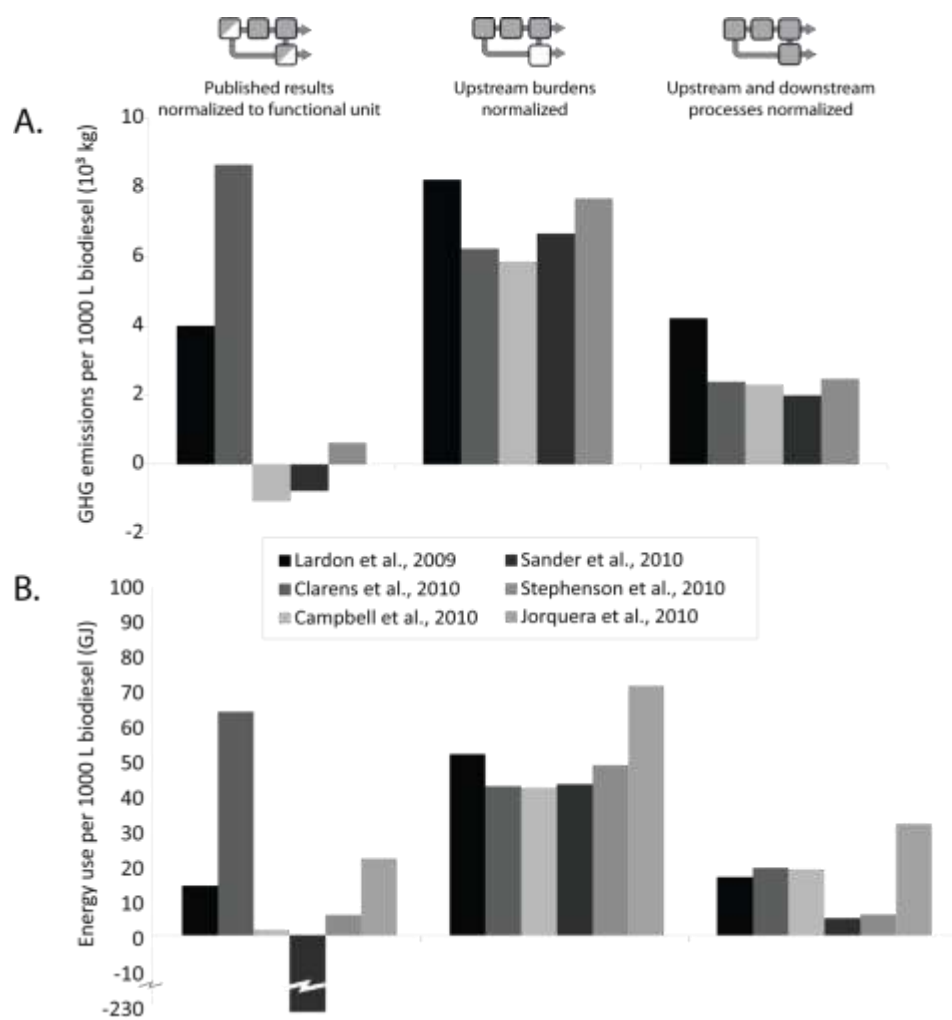


Figure 2.2 MABEL standardization of greenhouse gas emissions (A) and energy use (B). Left group: GHG emissions and energy use required to deliver one common functional unit (103 L biodiesel), as computed using published data. Middle group: GHG emissions and energy use per FU following FU standardization plus adjustment for upstream burdens. Right: and GHG emissions and energy use per FU following the first step and second step of standardization for upstream burdens and offsets for methane-derived bioelectricity. Shaded boxes in schematics at top indicate which stages from Figure 2.1 were included in each set of results. Partially shaded boxes indicate stages included in some but not all studies. Standard deviations are $\sigma = 4089, 990, \text{ and } 886$ from left to right for GHG emissions and $r = 108, 20, \text{ and } 18$ for energy use.

2.4.2 Energy use and GHG performance for four scenarios and comparison with terrestrial biofuels benchmarks

Figure 2.3 compares the net energy ratio and GHG emissions for MABEL base case scenario (i.e., industrial CO₂, methane-derived bioelectricity as the co-product) and that of soybean biodiesel and corn ethanol. Results show that as an emerging technology, algae bioenergy has energy return and GHG emissions that are on par with terrestrial biofuels. The first generation conceptualization of algae-to-energy system, as presented in Figure 2.1, still holds room for improvement in future development in various aspects (e.g., pyrolysis, thermochemical liquefaction as the conversion processes).

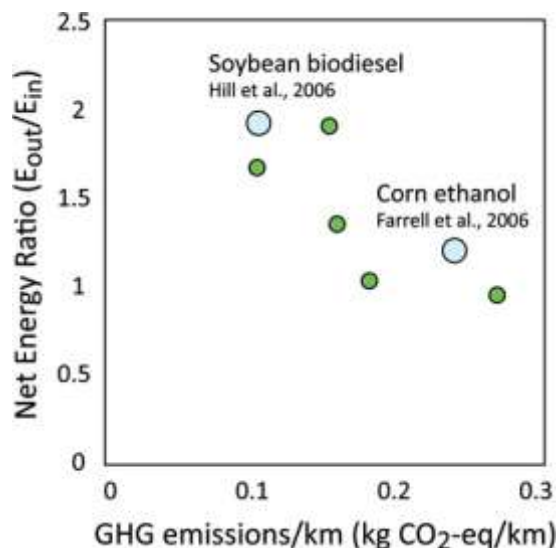


Figure 2.3 Smaller green circles depict net energy ratios and greenhouse gas (GHG) emissions associated with production of 1000 L algae biodiesel, as computed using MABEL-normalized data from five published systems-level studies. Larger blue circles depict energy and GHG performance for well-understood terrestrial benchmark biofuels, soybean biodiesel and corn ethanol. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

MABEL also provides insights on forecasting the possible pathways to improve the sustainability of algal biodiesel. In Figure 2.4, the energy and GHG performances of possible CO₂ supply from coal flue gas for algae cultivation and residual biomass conversion scenarios are depicted. Scenario 1 is defined as base case which reflects the biodiesel production from algae with industrial-grade CO₂ source and anaerobic digestion, which is a well understood technology. Scenario 2 assumes the same CO₂ source but without co-product offset. Scenario 3 and Scenario 4 assumes CO₂ can be delivered from coal fire power plant flue gas with and without anaerobic digestion of algae biomass residue. Anaerobic digestion of non-lipid algal biomass can provide bioelectricity as supplemental energy and CO₂/nutrients recycle to utilize material inputs more efficiently. It should be noted that neither flue gas derived CO₂ supply chain nor

digestion-mediated nutrient recycling has been implemented at commercialized scale thus far, although research initiatives have been emerging rapidly to accelerate the algae biofuels deployment.

The impacts of two key operational parameters – nutrient procurement and utilization of non-lipid algal biomass, have been demonstrated to be significant comparing the four scenarios. The estimates of net energy ratio and GHG emissions in Scenario 1 imply that the environmental performance of current algal biodiesel production system is on par with traditional biofuels. Without co-product offset, algal biodiesel is neither economic viable nor able to mitigate GHG emissions as a transportation fuel, as indicated by Scenario 2 and 3. The most optimal technical path, Scenario 4, is to use recycled CO₂ from coal-fired power plants and produce bioelectricity as co-product. The energy yield is nearly three times as that of life cycle energy input and the system sequesters slight amount of CO₂ from the environment over the its entire life cycle. The negative life cycle GHG emissions result from surplus bioelectricity replacing grid electricity after internal electricity use. If Scenario 4 can be achieved, it would be dramatically favorable than both soybean biodiesel and corn ethanol.

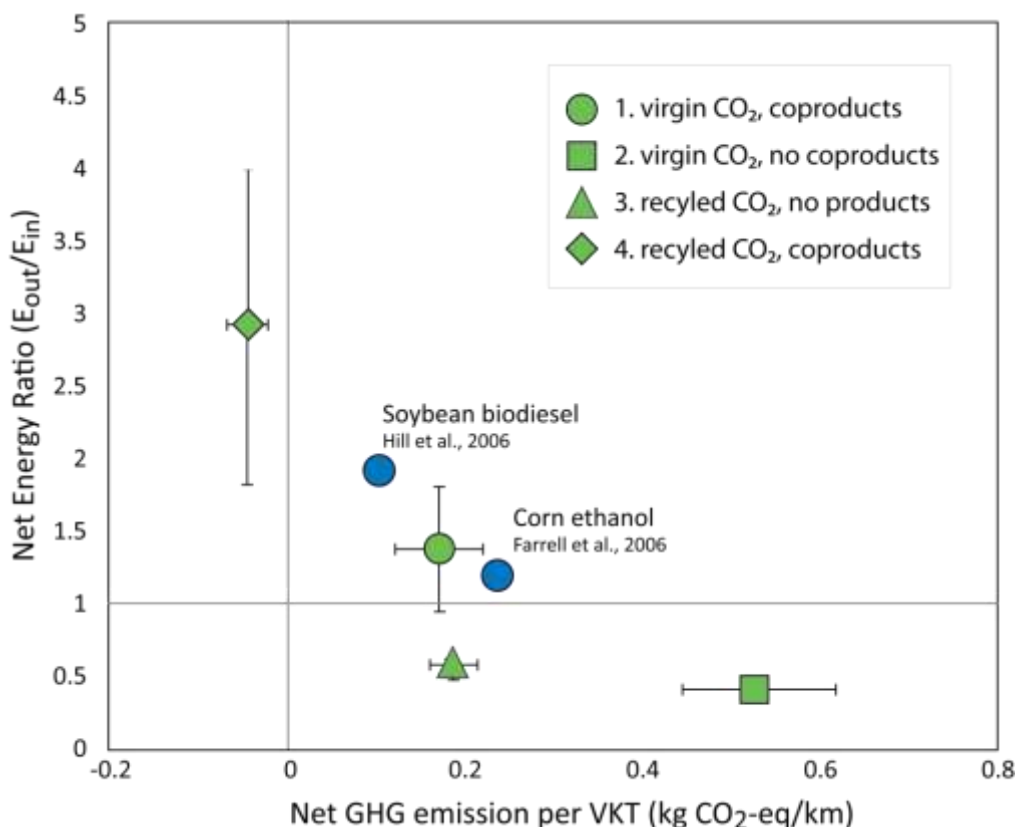


Figure 2.4 Net energy ratios and GHG emissions per kilometer traveled of four modeled scenarios in MABEL and terrestrial benchmark biofuels. Error bars correspond to 90% confidence intervals. The prospect of sustainable algae-derived fuels will depend on technological innovation in the coming years. Here, four scenarios suggest how algae-to-energy systems compare to conventional biofuels using combinations of systems with and without novel nutrient recovery (e.g., flue gas compression for CO₂ recycling) and systems with or without advanced anaerobic digestion of non-lipid algae biomass for production of methane-derived electricity. Error bars correspond to 90% confidence intervals.

All the six studies in MABEL and benchmarks do not include land use change impacts that could be significant for biofuels derived from agricultural crops. Since algae farms can be build on non-arable marginal land, such effects can be avoided and make algal biodiesel more competitive than traditional biofuels. There are certainly more methodological questions that must be addressed to provide a more comprehensive

understanding of how the large-scale algae-to-energy systems will impact the environment. These effects are explored in greater detail in Chapter 5 of this dissertation.

In Scenario 1 and 2, CO₂ delivered to algae cultivation is from ammonia plant and it bears huge lifecycle impacts; in Scenario 3 and 4, CO₂ is from flue gas, which bears lower burdens than that from ammonia plants. CO₂ burdens are counted in denominator and co-product offsets are integrated in numerator. Numerically, when the change in numerator is the same, the ratio with greater denominator (Scenario 1 and 2) will change less than that with smaller denominator (Scenario 3 and 4).

2.5 Conclusions

From MABEL results, it can be concluded that first-generation algal biodiesel production systems will most likely offer energy efficiency and GHG performance that are comparable to existing biofuels. This conclusion arises from the normalization of original data from a number of research groups in multiple locations and suggests that algae-derived biofuels could hold significant potential they are unlikely to represent a dramatic improvement over terrestrial biofuels in the short term. Comparison of several production scenarios highlights the potential improvement of algae's performance that further research could achieve. In addition, MABEL can be a valuable tool to analyze the anticipated effects of new technology in this rapidly emerging field.

Chapter 3

Environmental Implications of Algal Liquid Fuels via Hydrothermal Liquefaction

3.1 Introduction

In the previous chapter, the production of biodiesel from algae using transesterification of the algae lipid fraction was explored in detail. Many groups in the algae-to-energy industry have been exploring a variety of alternative pathways for converting algae biomass into energy including direct ethanol production (19), heterotrophic metabolism (45), or thermochemical conversion of the entire algae cell (46, 47). Thermochemical conversion via hydrothermal liquefaction (HTL) is of particular commercial interest because it seamlessly integrates with existing petroleum refining

infrastructure (46, 48). In HTL, wet algae biomass (with a water content of 10-15%) is converted through high pressure and temperature reaction processes into four streams: 1) biocrude (fatty acids, phenolic compounds, long-chain alkanes, etc.) (20-60%) (47, 49), 2) an aqueous phase containing organic acids and most of the nitrogen and phosphorus in the biomass (30-50%), 3) a gas phase containing CO₂, CH₄, and other volatile organic compounds (1-8%), and 4) a solid phase consisting primarily of charred carbon (3%). Fundamental studies on the effects of algae species (50-52), temperature (250–350°C) (48, 50), pressure (5–20 MPa)(48), and catalyst chemistry (49) have been carried out. Under steady state conditions, biocrude can be recovered from the aqueous phase using organic solvents (53) and subsequently blended with petroleum crude to produce a variety of drop in fuels in conventional refineries (54). Nutrients in the aqueous phase can be recovered to recycle along with CO₂ in the gas phase (55). Natural gas and biochar can be used for supplemental energy generation at the conversion facility.

There are a number of important differences between HTL and transesterification that could have implications in the life cycle profiles of both pathways. In HTL, dewatering energy consumption is reduced considerably because the wet algae slurry entering the reactor can contain up to 90% water (56). Lipid extraction from algae cells using homogenization requires that algae biomass be at a relatively low moisture content (15), which is highly energy- and cost- intensive. HTL increases the oil yield in low-lipid algae species because the non-lipid carbon in algae cells (i.e., carbohydrates and protein) is also converted to biocrude. Several studies have reported that HTL yields an oil content exceeding the lipid content of the algae biomass (52, 57, 58). Since biocrude

contains little or no sulfur or chlorine components, it is compatible and even desirable to blend with conventional crude because it eliminates the necessity for atmospheric distillation, which removes chloride salts that cause corrosion and deactivation of catalysts in downstream units (59).

To date, only a few studies have attempted to assess the systems-level implications of large-scale algae-to-energy processing using HTL (60, 61). Frank et al. used the Greenhouse Gases, Regulated Emissions, and Energy Use in Transportation (GREET) Model and supplemented it with literature data to understand the systems-level implications of HTL process (62). They concluded that even though HTL uses biomass more efficiently, it generates approximately 1.5 times more GHG emissions and requires 5.2 times more nitrogen fertilizer than the conventional lipid extraction and transesterification process. This study is an important first step in understanding the implications of producing bioenergy from HTL but there were a number of assumptions that could be explored to better understand the implications of this technology. Most importantly, many of their modeling assumptions are based on parameters, e.g., growth rates, etc. that were collected at the bench scale and will likely not reflect conditions after scale-up. In addition, the CO₂ supply source in the Frank et al. study included CO₂ capture from the flue gases of power-plants (17), which may not be an accurate assumption given that there is no current infrastructure for providing flue gas derived CO₂ as a commodity. Finally, there are also assumptions about upgrading processes for biocrude that extend beyond catalytic hydrotreating, to produce diesel, such fluid catalytic cracking, which would be used to produce gasoline.

Most likely the largest shortcoming of the existing algae-to-energy life cycle assessment literature is the lack of real data obtained from measurements in pilot or full-scale facilities (17, 38). A number of life cycle analyses have been published to anticipate the environmental implications of large-scale algae-to-energy systems (8, 10, 12, 37). These studies have been widely debated because of the divergent modeling assumptions and system scopes that have resulted in widely disparate results. Efforts to harmonize these studies have produced results that tell a more consistent message – generally that algae-to-energy systems likely have an energy return on investment and greenhouse gas profile that is not unlike those of conventional terrestrial biofuels but that significant bottlenecks exist to make algae technically or economically viable.

The goal of this chapter is to report on a new model of algae-to-energy production processes that are based on HTL and to assess the implications of this pathway on the life cycle energy and GHG emissions of large-scale deployment of this technology. Our model is based on data obtained from a demonstration-scale algae cultivation and conversion facility and so it provides a valuable benchmark for forecasting the future of algae-to-energy systems. The analysis is structured using three scenarios to explicitly capture the temporal dependence of this emerging technology pathway. A lab scenario is used to understand how algae-to-energy production would fare if the growth rates, conversion efficiencies, and other relevant parameters that have been achieved at this scale could be perfectly scaled up. This scenario is a good comparison with the existing literature and it also provides a good theoretical best case for algae-to-energy systems. The second scenario is a field scenario that uses real data from a demonstration-scale

facility that has been in operation in the Southwestern United States for the past year and a half. This scenario represents the first life cycle model based on field data and it is a useful starting point for discussions about the future of the industry. The third scenario is the aspirational scenario and it is based on model assumptions and parameters that represent an aggregate understanding of where the industry will be in 10 years. This scenario is useful because of the wide variety of research and development that is currently underway and because the algae bioenergy industry has clear ideas about directions and rates at which key technological bottlenecks will be overcome.

3.2 Literature Review

3.2.1 Hydrothermal liquefaction of algae

Hydrothermal liquefaction (HTL) of biomass has been well studied for a few decades (63). Although the idea of algae as HTL feedstock to produce liquid fuels was raised more than twenty years ago (51, 64), it only has been paid considerable attention and investigated in the past five years. Dote et al. (64) examined the recovery of hydrocarbons of thermochemical liquefaction of algae species – *Botryococcus braunii* at 300°C and 10MPa using a catalyst such as sodium carbonate. They achieved an oil yield as high as 60%. Minowa et al (51) studied the thermochemical liquefaction of another algae species – *Dunaliella tertiolecta* and examined the compatibility of algal oil and crude oil. Duan and Savage (49) performed experiment to test the conversion efficiencies of algae biomass with various heterogeneous catalysts. The same group also characterized the product fractions from hydrothermal liquefaction of *Nannochloropsis*

sp. and the influence of solvents (53). The properties of algal oil derived via hydrothermal liquefaction are studied by Biller and Ross (56). Jena and Das (48) compared the process conditions and algal bio-oil yield via thermochemical liquefaction and pyrolysis. The upgrading of biocrude blended with crude in conventional refinery has also been studied by Sarma and Konwer (54).

3.2.2 Direct air capture as CO₂ supply source

CO₂ supply source is a crucial factor for evaluating the sustainability of algae-to-energy system and can limit the location options for algae cultivation. In this work I have generally assumed that CO₂ is sourced for algae cultivation from steam reformed methane plants to make hydrogen or ammonia (8). In recent years, direct air capture (DAC) has emerged as an innovative technology for capturing CO₂ from ambient air (65).

3.3 Methodology

A stochastic life cycle model was built using Microsoft Excel with the Crystal Ball[®] plug-in, which enables stochastic analysis using Monte Carlo simulation for complex models by defining statistical distributions for input parameters. The software then automates sampling from the defined input distributions and generates distributions of targeted output parameters (i.e., ‘forecasts’). The Monte Carlo simulation was used to conduct 10,000 trials. Increasing the number of trials to 100,000 did not affect the results appreciably.

The process flow underlying the model is based on data collected at the Sapphire Energy pilot facility in Las Cruces, NM, USA. Sapphire is a leading algae bioenergy company. System boundaries were created to account for all life cycle processes from the cultivation of algae biomass and all upstream burdens to the production of drop-in fuel at the refinery (as shown in Figure 3.1). Cultivation was modeled in open ponds built on non-arable land and growing algae species adapted to grow in brackish growth media (8). CO₂ was supplied via one of three pathways: (1) steam reforming of methane, (2) separated flue gas, or (3) direct air capture (66). Make-up nitrogen and phosphorus were delivered to the ponds using commercial fertilizers to supplement the internal nutrient recycle. Algae were assumed to be dewatered using dissolved air floatation and a decanter centrifugation to achieve the water content (10-15% biomass by weight) that is optimal for conversion. Pre-treatment was performed by heating the biomass to approximately 150°C and holding it for ~30 minutes while the biomass degrades. Hydrothermal liquefaction takes place at ~300°C and is held for at least 60 minutes. In both pretreatment and biomass conversion processes, heating is carried out using natural gas combustion. Several separation steps (including liquid-liquid extraction) are carried out on the product streams to enable recycling of the raffinate and upgrading of the nonaqueous phase product. Both solid phase biochar and biogas (~70% CO₂ and ~30% methane) are burned for heat, where the latter is typically mixed with pure natural gas before combustion. Recycling of carbon emissions from natural gas combustion was modeled in the ‘full-scale’ scenario and nutrients recycling in the aqueous stream from HTL were modeled in all three scenarios.

The final step illustrated in Figure 3.1 is the refining process that would take place at a conventional petroleum refinery. Differences between petroleum crude and biocrude could impact this analysis in several meaningful ways. First, biocrude has higher oxygen content than fossil crude oil, which is energetically unfavorable during combustion. This oxygen can, but does not have to be, removed prior to refining. Second, biocrude contains little to no sulfur or heavy metals and it does not require the desalting process (59). Biocrude can be directly blended with crude at various points in the refinery depending on the quality of the biocrude and the desired product. Primary energy consumption and hydrogen demand data were obtained from the US Department of Energy sources (59). Life cycle energy use and GHG emissions were computed using these values and life cycle inventory data.

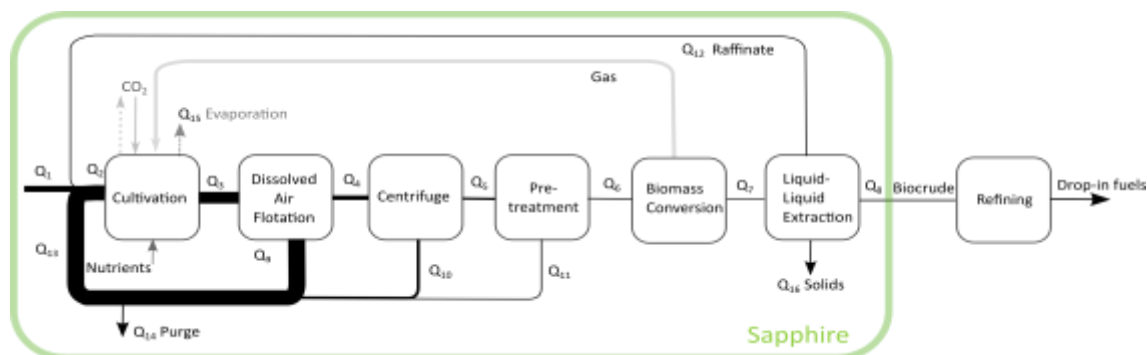


Figure 3.1 System scope of modeled algae-to-energy system and flows

The functional unit (FU) for calculations through all the stages in fuel production is the energy output per hectare in cultivation using open ponds. The functional unit for presenting total impacts is “one barrel biocrude” produced and the results are presented as MJ/bbl-biocrude and kgCO₂eq/bbl-biocrude. Following unit conversions and after

considering refining efficiency and heating values of different fuel products, the results are presented as energy return on investment (Energy output to Energy input) and $\text{gCO}_2\text{eq/MJ}$; this FU is selected consistently with earlier work by our group.

There are seven worksheets in the Excel spreadsheet model. The results are summarized as tables and figures in the ‘Summary’ worksheet. The input parameters are stored in the ‘Input’ worksheet that is linked to the three worksheets where the three individual scenarios – ‘lab’, ‘pilot-scale’ and ‘full-scale’ – are developed. Any updates in input parameters made in the ‘Input’ worksheet are reflected in the individual scenario worksheets, i.e., users are only required to modify parameters in the ‘Input’ worksheet and the individual scenario change accordingly. Because of the complexity of the biocrude refining process that requires a variety of materials and energy inputs, the life cycle impacts of the refining stage is computed in a separate worksheet (‘Refining’). Sensitivity analysis is conducted using Crystal Ball and tornado plots are presented in the ‘Sensitivity analysis’ worksheet.

3.3.1 Data sources

The ‘lab’ scenario extrapolates full-scale algae-to-energy process performance using laboratory data such as high algae growth rate and nutrients recycle efficiency. In the ‘pilot-scale’ scenario, input data are collected from current pilot-scale production facilities in the field; although the prototype data of some unit processes are not fully optimized, they are based on real field data. The ‘full-scale’ scenario reflects the “achievable goals” of large-scale algae production in the coming decade; most of the

parameters are based on projections from field data using advancements. The ‘full-scale’ data were provided and peer-reviewed by Sapphire R&D team, who believe these parameters to be achievable. However, it is noted here that these parameters may not be achieved over this time horizon therefore these estimates could be considered aspirational. Table 3.1 lists all the input parameters and their ranges for Monte Carlo simulation. All the input parameters are assumed to be in triangular distribution.

Table 3.1 Input parameters of the three scenarios.

Algae		Lab	Field	Aspirational
Growth rate (g/m ² /d)	Mean	25	12	16
	Range	15-35	12-24	12-25
	References	(8, 10-14)		
Carbon in algae biomass	Mean	51%	47%	52%
	Range	48-53%	41-50%	-
	References	(8, 10)	Sapphire	Generic
Nitrogen in algae biomass	Mean	7%	8%	9%
	Range	5-9%	7-9%	-
	References	(8, 10)	Sapphire	Generic
Phosphorus in algae biomass	Mean	1%	1.0%	1.3%
	Range	0.9-1.3%	0.9-1.3%	-
	References	(8, 10)	Sapphire	Generic
Biocrude		Lab	Field	Aspirational
Biocrude yield	Mean	60%	20%	60%
	Range	26-65%	5-20%	40-65%
	References	(48-53, 55, 56, 67, 68)		Sapphire
Carbon in biocrude	Mean	73%	75%	78.3%
	Range	68.1-75.4%	65-77%	65-79
	References	(48-51, 53, 55, 56, 67, 68)		Sapphire
Nitrogen in biocrude	Mean	5.7%	4%	4.2%
	Range	4-8.1%	3-10%	3-10%
	References	(10, 11, 48-53, 55, 56,		Sapphire

67, 68)				
CO₂		Lab	Field	Aspirational
CO ₂ supply		Flue gas	Industrial	Direct air
		(8, 10-14,	CO ₂	capture
	References	17)	Sapphire	Sapphire
CO ₂ recycle from NG combustion		No	No	Yes
	References		Sapphire	Sapphire
Nutrients		Lab	Field	Aspirational
Nutrient recycle efficiency	Mean	90%	12.5%	90%
	Range	0-95%	0-25%	70-90%
	References	Sapphire	Sapphire	Sapphire
Nitrogen fertilizer		Variety	Anhydrous ammonia	Anhydrous ammonia
	References	(8, 10-14, 17)	Sapphire	Sapphire
Phosphorous fertilizer		Variety	Phosphoric acid	Phosphoric acid
	References	(8, 10-14, 17)	Sapphire	Sapphire
Algae concentration		Lab	Field	Aspirational
Effluent from DAF	Mean	6%	5%	5%
	Range	2-10%	2-7%	2-7%
	References	(17, 62, 69)	Sapphire	Sapphire
Effluent from Centrifuge	Mean	15%	13%	13%
	Range	12-22%	10-15%	10-15%
	References	(10, 70)	Sapphire	Sapphire
Solvent recovery		Lab	Field	Aspirational
Solvent		Toluene, MIBK, DCM,		
	Type: References	Heptane Sapphire	Hexane Sapphire	Toluene Sapphire
Biocrude recovery efficiency	Mean	95%	80%	100%
	Range	90-100%	60-85%	90-100%
	References			
Solvent recovery efficiency	Mean	99.90%	99.50%	99.5%
	Range	90-100%	90-99.9%	99-99.9%
	References		NM permit max loss of	Permit requirements

10tn/yr				
Heat exchange efficiency		Lab	Field	Aspirational
Mean		90%	90%	90%
Range		75-95%	10-90%	80-99%
References		(17, 71)		18
Heat recycle efficiency		Lab	Field	Aspirational
Mean		90%	90%	90%
Range				
Biogas production		Lab	Field	Aspirational
Mean		8%	3%	3%
Range		2-35%	1-6%	1-6%
		(48, 51, 53, 55, 56, 67,		
References		68)	Sapphire	Sapphire

The impact factors of energy sources and material inputs are listed in Table 3.2.

They are extracted from the Simapro database and the literature.

Table 3.2 Impact factors of energy and material inputs

	Life cycle energy use (MJ)		Life cycle GHG emissions (gCO ₂ e)	
	Mean	Standard deviation	Mean	Standard deviation
Electricity–per kwh	2.50	2.42	0.21	0.0108
Natural gas - per MJ	1.18	0.115	0.0133	0.00406
Flue gas - per kg	1.326		0	
Anhydrous ammonia – per 1 kg N	43.2	15.6	2.09	0.67
Phosphoric acid – per 1 kg P ₂ O ₅	15.8	2.63	0.88	0.124
Heating oil – per 1 MJ light fuel oil	1.31	0.164	0.09	0.108
Toluene – per kg	64.7	0.00833	1.47	0.000682
Hexane – per kg	59.7	3.31	0.93	0.0901
Industrial CO ₂ – per kg	4.15	1.95	0.412	0.137
Direct air capture – per kg	3.97		0.127	
Hydrogen – per MJ	0.753		102.85	

3.3.2 Cultivation

Algae biomass growth rates

The biomass growth rate of $12 \text{ g/m}^2/\text{d}$ as shown in Table 3.1 was measured in the ‘field’ scenario at the pilot-scale algae cultivation facility in an open pond configuration. Brackish water species are assumed to be cultivated in the open ponds. The ‘Lab’ scenario collected algae growth rate data at laboratory conditions from a number of publications. It ranges from $15 \text{ g/m}^2/\text{d}$ to $35 \text{ g/m}^2/\text{d}$ and the average value ($25 \text{ g/m}^2/\text{d}$) is used as the likeliest value in this scenario.

Given the meteorological data (e.g., insolation, precipitation, temperature, etc.) at the potential location, San Antonio, TX where it is most likely that large-scale algae cultivation systems will be built, the algae growth rate is calculated as $16 \text{ g/m}^2/\text{d}$ using the RUE equation and brackish water species. The calculation is identical to that in the Clarens 2010 (8) model and the equations and its detailed description can be found in the supporting information of Clarens 2010.

Pumping and mixing

As mentioned previously, this model is based on the cultivation process from Clarens 2010 model (8); similar assumptions are therefore made, such as: 10 paddle wheels are required per hectare (32), each operating at roughly 10 rpm and consuming

power at a rate given by the following triangular distribution: min= 10^{-4} kW, likeliest= 10^{-3} kW.

Energy demand for pumping operations during cultivation was computed using Equation 3.1. Refer to next section for a generic process flow and details on the overall mass balance. Overall pumping and mixing energy demand for ‘pilot-scale’, ‘lab’, and ‘full-scale’ scenarios were on the order of 34,000 MJ/ha-yr, 67,000 MJ/ha-yr, and 44,000 MJ/ha-yr, respectively.

$$W_p = \frac{gh}{\eta} \text{ where } h = \frac{P_o - P_i}{\rho g} \quad \text{Equation 3.1}$$

The physical meaning of each parameter is: g – force of gravity; h – liquid head; η – pumping efficiency; P_i and P_o – the inlet and outlet pressure; ρ – the density of water. Pumping volumes are based on the flow rates presented in Table 3.3.

Generic flow and mass balance

A comprehensive mass balance was performed to obtain flow rates of water, algae biomass mixture and its composition. Figure 3.1 depicts the material flows and corresponding flow names. Given the molecular formula of the algae species and water content of each flow in Figure 3.1, the molecular formula of different algae species are used to compute the composition and ranges of carbon, nitrogen, and phosphorus in the algae biomass, which are presented in Table 3.1 in the ‘Algae’ section. It is assumed that 1% ash that is blown to the open ponds and will end in the effluent to harvesting step. Certain assumptions regarding algae concentration were made to perform mass balance and they are listed in Table 3.3; the ‘pilot-scale’ scenario is presented here as an example.

Table 3.3 Flow rates, algae concentration and mass balance - ‘pilot-scale’ scenario

	<i>Total flow (kg) (L)</i>	<i>Biomass (lb)</i>	<i>Carbon (lb)</i>	<i>Nitrogen (lb)</i>	<i>Phosphorus (lb)</i>	<i>Water (lb)</i>	<i>Ash (lb)</i>	<i>Water (%)</i>	<i>Algae (%)</i>	<i>Ash/ salt</i>
<i>Q1</i>	5,448,607	-	-	-	-	11,981,648	966	99.7%	0.0%	0.6%
<i>Q2</i>	48,818,073	68,656	35,976	6,875	908	107,556,368	966	99.94%	0.06%	0.00%
<i>Q3</i>	43,799,719	96,562	82,565	7,802	966	96,464,828	966	99.90%	0.10%	0.00%
<i>Q4</i>	875,994	96,562	82,565	7,802	966	1,833,719	966	94.95%	5%	0.05%
<i>Q5</i>	336,921	96,562	82,565	7,802	966	645,259	966	86.87%	13%	0.13%
<i>Q6</i>	182,499	96,562	82,565	7,725	956	304,815	966	75.76%	24%	0.24%
<i>Q7</i>	182,499	96,562	81,360	7,725	956	304,815	966	75.76%	24%	0.24%
<i>Q8</i>	8,760	19,312	45,384	772	-	-	-	Biocrude		
<i>Q9</i>	42,923,725	-	-	-	-	94,631,109	-	100%	0%	0%
<i>Q10</i>	539,073	-	-	-	-	1,188,460	-	100%	0%	0%
<i>Q11</i>	154,422	-	-	77	10	340,444	-	100%	0%	0%
<i>Q12</i>	159,139	68,656	35,976	6,875	908	282,187	-	80%	20%	0%
<i>Q13</i>	43,210,327	-	-	-	-	95,262,961	-	100%	0%	0%
<i>Q14</i>	406,894	-	-	77	10	896,964	-	100%	0%	0%
<i>Q15</i>	5,018,353	-	-	-	-	11,063,633	-	100%	0%	0%
<i>Q16</i>	14,600	-	108	77	48	21,051	966	65%	32%	3%
<i>Gas flow</i>	1,314	2,897	3%							

CO₂ and nutrients supply

CO₂ supply

Stoichiometric formulas are used to perform mass balance at the elemental level.

As described in Tables 3.3 and Table 3.4, the carbon flow in the system indicates that the carbon input into the system is identical to the carbon in biocrude. Approximately 10% of the CO₂ is lost to the atmosphere through evaporation, 9% is lost as algae return and 0.6% ends in solid waste (Q₁₆). Table 3.3 also indicates that in ‘full-scale’ scenario, the carbon released from combustion of natural gas that provides heat to hydrothermal

liquefaction will be captured and recycled to cultivation ponds. Thus, the carbon balance is as follows (‘pilot-scale’ scenario as an example):

Table 3.4 Carbon balance (lb) in ‘pilot-scale’ scenario

<i>Total input per hectare</i>	18,038
<i>Evaporation</i>	1,840
<i>Algae return</i>	1,605
<i>Biocrude</i>	14,484
<i>Waste</i>	108

As mentioned in Table 3.1, CO₂ supplies in different scenarios are different. At current production facilities (‘pilot-scale’ scenario), industrial CO₂ from steam-reformed methane plants is delivered to algae ponds with 99.9% concentration, whereas in most literature, it is assumed that flue gas would be captured from coal-fired power plants and delivered to algae open ponds. Direct air capture (DAC) is an emerging technology that can be a potentially significant source of CO₂ supply for algae growth. It is advantageous for the algae farm to be location-independent with respect to CO₂ supply. The impact factors of industrial CO₂ production and flue gas capture are the same as MABEL (38) and are presented in Table 3.2. Sapphire Energy LLC has considered incorporating CO₂ delivered via DAC technology developed by Kilimanjaro LLC in large-scale production in the near future. The preliminary estimates of environmental impacts of DAC are presented in the last row of Table 3.2 and these data are from the Lackner study (66).

Nitrogen and phosphorus fertilizers

The demands of nitrogen and phosphorus fertilizers are computed using the stoichiometric formula and nutrients recycle efficiency from raffinate (Q₁₂) – an aqueous

stream that flows out of extraction and contains significant amount of nutrients to be recycled back to open ponds. Nutrient recycling efficiencies of the three scenarios are listed in Table 3.1 (under ‘Nutrients’ category). Tables 3.5 and 3.6 provide mass balances of nitrogen and phosphorus in the system with the ‘pilot-scale’ scenario as an example. The total input of nitrogen is the sum of nitrogen in biocrude, solids and purge. Phosphorus mass balance was computed similarly. Anhydrous ammonia and phosphoric acid are the fertilizers used. The impacts of the production of these fertilizers are extracted from the Simapro database and presented in Table 3.2.

Table 3.5 Nitrogen balance (lb) in the ‘pilot-scale’ scenario

<i>Total input per hectare</i>	6,943
<i>Total in the system</i>	7,725
<i>Biocrude</i>	772
<i>Recycled in raffinate</i>	6,875
<i>Solids</i>	77
<i>Purge</i>	77

Table 3.6 Phosphorus balance (lb) in ‘pilot-scale’ scenario

<i>Total Input per hectare</i>	58
<i>Total in the system</i>	966
<i>Recycled in raffinate</i>	908
<i>Solids</i>	48
<i>Purge</i>	10

Makeup water supply

Makeup water (obtained from well water) is required to supply water losses from evaporation. Precipitation and temperature data at a given location were downloaded from the National Solar Radiation Database (NSRDB). Temperature and insolation data

were used to compute evaporation. The amount of makeup water is the absolute value obtained by subtracting precipitation from evaporation. Details of calculations of precipitation and evaporation are described in the supporting information of Clarens 2010 (8).

3.3.3 Harvesting and dewatering

Algae biomass is harvested in a dissolved air flotation unit and concentrated to 10-15% in a centrifuge unit in order to enable reaction in the pretreatment unit.

Primary harvest – dissolved air flotation (DAF)

DAF is a commonly used unit process to remove algae from wastewater and it has been well established to achieve maximum efficiency with minimum electricity and polymer input. Thus, it is used as an effective algae harvesting process following cultivation ponds. The algae concentration of influent to DAF is ~0.1% and that of the effluent from DAF is 2-7%. The electricity consumption per liter mixture processed is 0.0001267 kWh and DAF pressure is 45 psi (69). Direct electricity consumption is computed as the multiplication of flow rate (Q_3) and 0.0001267. The life cycle energy use is the sum of direct electricity use and its upstream impacts that are computed as the multiplication of direct electricity use and its impact factors listed in Table 3.2. Large quantity of water (Q_9) is recycled back to algae open ponds and it is assumed that there was negligible algae biomass in Q_9 .

Secondary harvest – decanter centrifuge

Decanter centrifuge is applied to further concentrate the algae mixture from DAF. In order to be consistent with the LCA studies in our group, the electricity use for the decanter centrifuge is 28.8 MJ/m^3 of algal slurry entering the centrifuge. The algae concentration in the effluent of the centrifuge is ~15%. The total electricity use is computed as the multiplication of 28.8 MJ/m^3 by the flow rate Q_4 . It is assumed that certain amount of water is recycled back to the algae open ponds (Q_{10}).

3.3.4 Hydrothermal liquefaction

As described in the beginning of this section and in the publication (16), hydrothermal liquefaction (HTL) of algae biomass consists of two steps: pretreatment and biomass conversion. The energy consumption of each sub-process is computed using engineering first principles. Because of its low price, current HTL units use natural gas (NG) as the energy source. The life cycle burdens of natural gas production are described in Table 3.2. The total GHG emissions of the HTL process are the sum of life cycle GHG emissions of natural gas production and the direct emissions from NG combustion. The natural gas combustion efficiency is described in Table 3.1. The HTL unit is a mature process in the Chemical Engineering industry and heat can be recycled efficiently.

Engineering first principle

The following equation describes the total energy use of heating water by certain degrees.

$$Q = c_p * \Delta t * m \quad \text{Equation 3.2}$$

Q – total energy requirement (MJ)

C_p – heat capacity of water at certain temperature (MJ/kg*K)

Δt – temperature change (°C)

m – unit mass (kg)

Pretreatment

In the pretreatment unit the temperature of algae flow increases from room temperature (25 °C) to ~150 °C. The heat capacity of water is 4.2 MJ/kg*K within this temperature range. Heat is provided from natural gas combustion. Thus, the energy use of heating 1 kg of water is 0.53 MJ/kg. The direct energy use in pretreatment is the multiplication of 0.53 MJ/kg and Q_5 . The total energy use is sum of the direct energy use and the associated upstream energy use of natural gas production. Algae mixture is concentrated to 18-30% and a small amount of water (Q_{11}) is evaporated, captured and recycled to algae ponds.

Biomass conversion

In biomass conversion unit, the temperature of algae mixture increases from ~150 °C to ~300 °C. The heat capacity of water is 4.8 MJ/kg/K within this temperature range. The calculation of energy use at this step is similar as pretreatment unit, which is 0.72 MJ/kg. The direct energy use in pretreatment is the multiplication of 0.72 MJ/kg and Q_6 . The total energy use is sum of the direct energy use and their associated upstream energy use of natural gas production. Algae mixture is concentrated to 18-30% and ~3% of the biomass is converted to biogas that is produced, captured and combusted to be used as energy source within the system. Biocrude yield varies among different scenarios and the

values can be found in Table 3.1. The effluent (Q_7) out of HTL is a mixture of biocrude (oil), aqueous phase that contains large amount of nitrogen, phosphorus and other organic matter. Approximately 3-8 wt% biomass becomes solids that mainly consist of silicon.

3.3.5 Extraction

Following the HTL step, liquid-liquid extraction separates biocrude (Q_8) from aqueous phase using solvent and discharge solids (Q_{16}). The organic solvents used for ‘lab’, ‘field’ and ‘aspirational’ scenarios are toluene, hexane and toluene, respectively. Solvent input ratio was 0.75 L solvent (both hexane and toluene) per 1 L biocrude. The densities of toluene and hexane are 0.87 kg/L and 0.7 kg/L, respectively. Thus, by multiplying the biocrude feed with lipid extraction unit (Q_7), the ratio and the density of the solvent, the solvent demand can be obtained. The electricity use for liquid extraction is 0.02 MJ/L feed, therefore the total electricity use can be computed by multiplying 0.02 MJ/L and Q_7 .

After extracting biocrude from the mixture of oil and aqueous phase using solvent, the solvent is recovered via separation in a stripper column. It was assumed to consume heat at a rate of 2.1 MJ/tonne biocrude based on the first principles calculations by Stephenson et al. (10) and empirical data from rapeseed separations (10). As described in Table 3.1, in all three scenarios, solvents are recovered at a very high efficiency (99.5%-99.9%). The 0.1-0.5% loss is the annual consumption of solvents, which is on the order of 35,724 kg/ha-yr. The upstream burdens of solvents production presented in Table 3.2 are accounted into the total life cycle impacts of the ‘extraction’ step.

At this step, the raffinate stream (Q_{12}) is also separated and conducted back to algae open ponds to recycle considerable amount of nutrients. As mentioned in Table 3.4, approximately 10% of the algae biomass (algae return) is lost in this process.

3.3.6 Refining

Biocrude is upgraded to drop-in fuels in traditional petroleum refineries. As described in the paper, based on the conversation with a professional in Sapphire Energy LLC., biocrude contains negligible sulfur and chlorine components; thus, the desalting process and atmospheric distillation can be avoided. Hydrotreating is the unit process that upgrades biocrude to diesel. Fluid catalytic cracking is the unit process that upgrades biocrude to gasoline. In fluid catalytic cracking, approximately 19% of the biocrude is converted to biochar that is assumed to be combusted to provide heat and 81% of the energy use within fluid catalytic cracking is allocated to gasoline.

The material and energy inputs are well documented in ‘Energy and Environmental Profile of the U.S. Petroleum Refining Industry’ (59). Tables 3.7 and 3.8 list the raw material and energy inputs for hydrotreating and fluid catalytic cracking. The data in Table 3.2 are from Eco-invent and policy life cycle inventory. Life cycle burdens from the production of these raw materials and energy uses are computed in the following two tables by multiplying their quantity and corresponding lifecycle upstream burdens in Table 3.2. In hydrotreating, approximately 7% of the biocrude is converted to biochar that is assumed to be combusted to provide heat thus 93% of the energy use within hydrotreating is allocated to diesel.

Table 3.7 Energy inputs to the fluid catalytic cracking unit (per bbl feed)

Energy source	Specific Energy Use (MJ/bbl)	Life cycle energy use (MJ/bbl)	Lifecycle GHG emissions (gCO ₂ e/bbl)
Electricity	13.19	22.35	0.78
<i>Energy for Steam/Process Heat</i>			
Natural gas	17.94	39.10	0.24
Refinery gas	32.18	35.12	177.71
Coke	11.82	12.05	1174.36
Oils	2.22	2.38	1.11
Net process energy	78.60	112.26	
Electricity losses	27.32	27.32	1.61
Energy export	-103.07	-103.07	
Combustion of coke	217.33	217.33	
<i>Total process energy use</i>	220.18	253.85	1355.81
Allocation to gasoline		205	1,094

Table 3.8 Energy inputs to fluid catalytic cracking unit (per bbl feed)

Energy source	Specific Energy Use (MJ/bbl)	Life cycle energy use (MJ/bbl)	Lifecycle GHG emissions (gCO ₂ e/bbl)
Electricity	19.62	33.25	1.16
<i>Energy for Steam/Process Heat</i>			
Natural gas	17.94	39.10	0.24
Refinery gas	32.28	35.24	178.30
Coke	11.92	12.16	1184.85
Oils	2.22	2.38	1.11
Net process energy	85.24	123.39	
Electricity losses	40.83	69.18	2.40
Hydrogen consumed	235.27	409.20	24197.01
Net steam exported	-32.81	-32.81	
<i>Total process energy</i>	328.53	632	28,406
Allocate to diesel		569	25,565

3.3.7 Benchmark calculations

The ratios of EROI and values of GHG emissions per MJ algal biodiesel produced via transesterification, corn ethanol, cellulosic ethanol, soybean biodiesel, petroleum derived ultra low sulfur diesel and gasoline are computed and used as benchmarks. Data are extracted from various sources in literature and fuel policy life cycle models.

Ethanol

The calculation of EROI ratios and GHG emissions from corn ethanol and cellulosic ethanol production are derived from literature and two predominant life cycle models implemented in policy frameworks, i.e., CA-GREET model and Argonne GREET model. Error bars are 95% confidence intervals.

Corn ethanol

EROI ratio and GHG emissions of corn ethanol are computed from three sources: EBAMM, a widely cited life cycle meta-analysis of corn ethanol; CA-GREET life cycle model adopted by LCFS; Argonne GREET model.

The GHG emission of “Ethanol Today” scenario is found in the “GHGs” worksheet in EBAMM model, 77.25 gCO₂-eq/MJ. The total energy output from corn derived ethanol is 25.3 MJ/L and total energy input is 21 MJ/L. Thus the NER is:

$$25.3 \text{ MJ/L} \div 21 \text{ MJ/L} = 1.20$$

In the corn ethanol pathway document of LCFS program (72), the GHG emissions per MJ is 69.4 gCO₂e/MJ and the energy use per mmBtu is 1,657,651 Btu thus the energy ratio is:

$$1000,000 \text{ BTU} \div 1,657,651 \text{ BTU} = 0.6$$

In the Argonne GREET sample results, the energy use of corn ethanol per gallon gasoline is 150,450 BTU and low heating value of gasoline is 113,602 BTU/gal. Thus the energy ratio is:

$$113,602 \text{ BTU} \div 150,450 \text{ BTU} = 0.77$$

And the GHG emissions per gallon gasoline are 7,614 gCO₂e. Thus the GHG emissions per MJ are:

$$7,614 \text{ gCO}_2\text{e} \div 150,450 \text{ BTU} = 94.55 \text{ gCO}_2\text{e/MJ}$$

Therefore the average EROI based on these values is 0.85 and the average GHG emissions per MJ are 80.4 gCO₂e/MJ.

Cellulosic ethanol

In the Argonne GREET sample results, the energy use of cellulosic ethanol per gallon gasoline is 96,783 BTU and low heating value of gasoline is 113,602 BTU/gal. Thus the energy ratio is:

$$113,602 \text{ BTU} \div 96,783 \text{ BTU} = 1.20$$

And the GHG emissions per gallon gasoline are 1,808 gCO₂e. Thus the GHG emissions per MJ are:

$$1,808 \text{ gCO}_2\text{e} \div 116,090\text{BTU} = 22.45 \text{ gCO}_2\text{e}/\text{MJ}$$

In LCFS' cellulosic ethanol pathway, GHG emissions per MJ are 21.40 gCO₂e/MJ and energy use per mmBTU is 1,163,490 MJ. Thus the EROI ratio is:

$$1,000,000 \text{ BTU} \div 1,163,490\text{BTU} = 0.86$$

Therefore the average EROI based on these values is 1.03 and the average GHG emissions per MJ are 21.83 gCO₂e/MJ.

Biodiesel

Algal biodiesel produced via dry extraction and transesterification

The meta-analysis – MABEL, developed by our group reports life cycle energy use and GHG emissions from algal biodiesel produced via dry extraction and transesterification and data are from six previously published algae life cycle studies. 'Base case' scenario in MABEL – industrial CO₂ with bioelectricity as coproduct derived from residual biomass via anaerobic digestion is used as the algal biodiesel benchmark. Results show that EROI is 1.39 and GHG emissions are 0.17 kg per vehicle kilometer traveled. As described in MABEL supporting information, the efficiency of internal combustion vehicle (η_{ICV}) using biodiesel is 0.39 km/MJ. Equation 3.3 shows the calculation of GHG emissions per MJ algal biodiesel:

$$0.17 \frac{\text{kgCO}_2\text{e}}{\text{VKT}} \times \frac{1000\text{g}}{\text{kg}} \times \frac{0.39 \text{ VKT}}{\text{MJ}} = 66.3 \text{ gCO}_2/\text{MJ} \quad \text{Eq 3.3}$$

Soybean biodiesel

In the soybean biodiesel pathway document of LCFS program, GHG emissions per MJ are 21.25 gCO₂e/MJ and energy consumption per mmBTU produced is 301,413 BTU. Thus the energy ratio is computed as:

$$1000,000 \text{ BTU} \div 301,413 \text{ BTU} = 3.32$$

In Argonne GREET model results, soy-derived biodiesel emits 2762 gCO₂e and consumes 94,837 BTU per gallon gasoline. Thus the GHG emissions per MJ are:

$$\frac{2,762 \text{ gCO}_2\text{e}}{\frac{0.001055 \text{ MJ}}{\text{BTU}} * 113,602 \text{ BTU}} = 21.9 \text{ gCO}_2\text{e}$$

Petroleum fuels – diesel and gasoline

Low sulfur diesel (LSD)

In the petroleum derived low sulfur diesel pathway document of LCFS' program, the GHG emissions per MJ are 96.20 gCO₂e/MJ and the energy consumption per million BTU produced is 327,869 BTU. Thus the EROI ratio is 3.05.

In Argonne GREET model, the energy use and GHG emissions per gallon gasoline equivalent produced are 27,475 BTU and 11,056 gCO₂e. Thus the EROI is computed as 4.13 and GHG emissions per MJ is 90.27 gCO₂e/MJ using the same principle as previous ones.

Gasoline

In the petroleum derived gasoline pathway document of LCFS program, the GHG emissions per MJ are 94.38 gCO₂e/MJ and the energy consumption per million BTU produced is 327,869 BTU. Thus the EROI ratio is 3.71.

In Argonne GREET model, the energy use and GHG emissions per gallon gasoline equivalent produced are 27,475 BTU and 11,056 gCO₂e. Thus the EROI is computed as 4.75 and GHG emissions per MJ is 94.38 gCO₂e/MJ using the same principle as the other benchmarks.

3.3.8 Sensitivity analyses

A sensitivity analysis was performed in Crystal Ball to identify components of this algal HTL pathway that contribute most directly to overall energy use and GHG emissions. The sensitivity analysis results are presented for the three scenarios. The results of this analysis are presented in Figure 3.2. Each error bar represents a variation of $\pm 10\%$ in each input parameter and its effect on the model outputs. These results reveal interesting differences in the immediate priorities and future priorities for the algae industry that will be discussed in section 3.4.

3.4 Results and discussion

The energy return on investment (EROI) and GHG emissions for producing diesel and gasoline from algae using HTL are presented in Figures 3.2a and 3.2b, respectively. The results show that currently deployed algae-to-energy production processes using HTL have energy burdens and GHG emission profiles that are similar to conventional

biofuels, cellulosic ethanol and soybean biodiesel. The GHG emissions are slightly lower than other existing algae-to-energy processes based on transesterification as captured in the MABEL (38). The results are benchmarked against both biofuels (conventional ethanol, cellulosic ethanol, and biodiesel) and to petroleum-derived fuels (gasoline and low sulfur diesel). The data for the biofuels was obtained from a variety of published meta-analyses and the estimate for petroleum-derived fuels was obtained from GREET. These results are generally consistent with the findings of others (17) and suggest that even though algae biofuels present considerable benefits relative to conventional biofuels, many of those benefits have yet to be realized.

EROI is an attractive metric for evaluating proposed bioenergy pathways because it can distill complex and integrated energy production systems into one measure of the thermodynamic feasibility of an energy production process. Any EROI value greater than one suggests that the process will generate more energy than is invested. Petroleum-derived fuels once exhibited EROI values on the order of 50-100, but as petroleum reserves have become depleted and reservoirs are exploited in more remote locations, EROI has dropped from ~100 to roughly 4-5 for both gasoline and diesel (3). The results of this modeling effort show that the EROI of current HTL processes is approximately 1. However, over time, EROI could increase to ~2.5-3.0. EROI has a few important limitations, primarily in that it does not prioritize useful energy and it ignores market factors that would make some energy outputs (e.g., liquid fuels) more desirable than others (e.g., CH₄). Nevertheless, it represents a valuable first estimate of the viability of different fuel production pathways relative to conventional benchmarks.

For all fuels, lower life cycle greenhouse gas emissions are desirable and the values closest to zero would represent the most carbon neutral fuel sources. The low-sulfur petroleum diesel appears quite attractive from an EROI perspective but it emits considerably more GHGs (94.3 gCO₂e/MJ) than all of the algae scenarios modeled here. This has important implications for developing climate policy objectives via low carbon fuel standards. Notably, the soybean biodiesel estimate here, which was adapted from Hill et al. 2006 (9), does not incorporate indirect land use effects, which have recently emerged as important factors influencing the carbon accounting of conventional biofuels. These effects were also not considered for algae because its cultivation has not been carried out long enough to produce representative agricultural economic data. It is expected that algae's indirect land use carbon impacts will be much smaller than those of other crops because algae can be cultivated on marginal land.

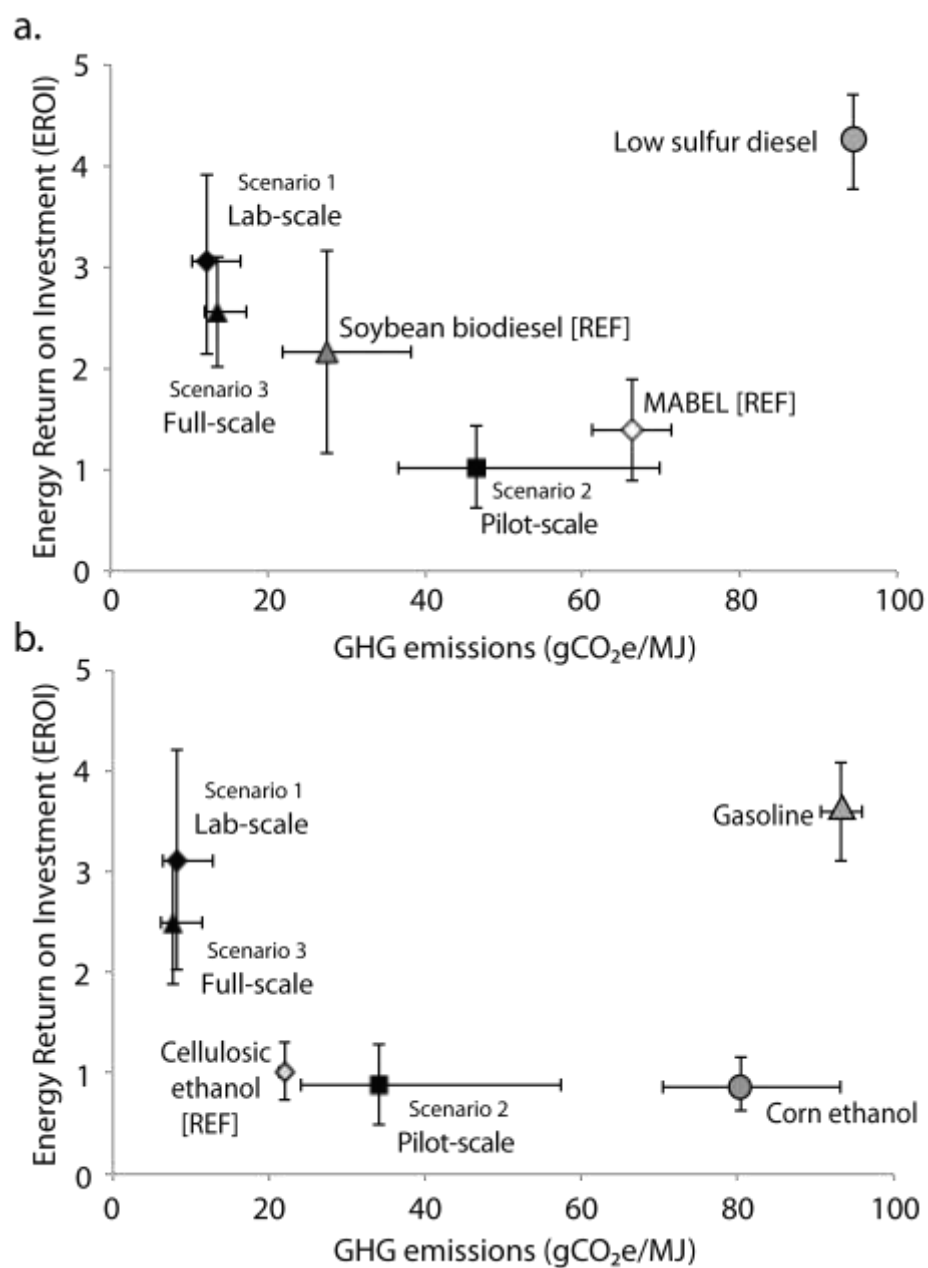


Figure 3.2 The EROI ratio and GHG emissions/MJ of (a) algae-derived diesel and (b) algae-derived gasoline produced using HTL. The results are benchmarked against commercialized biodiesel or bioethanol as well as petroleum-derived versions of the drop-in fuels. Better outcomes are in the upper left hand corner of the plots (i.e., high EROI, low GHG emissions). Error bars correspond to 90% confidence intervals from the Monte Carlo simulations carried out here. Soybean biodiesel data source: (9); cellulosic ethanol data sources: (73, 74); corn ethanol data sources: (6, 62, 74); MABEL data source: (38).

The lab and full-scale scenarios both have EROI ratios that are somewhat greater than one (3.1 and 2.6, respectively) and lower GHG emissions than all other biofuels (12.3 and 13.6 gCO₂e/MJ respectively). This is expected since well-controlled laboratory conditions cannot typically be scaled up to field conditions without some loss in efficiency. These results underscore the difficulty of extrapolating future full-scale life cycle burdens from current bench-scale or pilot-scale parameter values. More notably, the full-scale scenario suggests that the improvements in efficiency that the industry foresees in the coming years would go a long way toward closing the gap between the maximally efficient processing (as captured in the laboratory scenario) and the current state-of-the-art in the field.

Interestingly, using HTL to make gasoline from algae has a considerably lower GHG footprint and a comparable EROI relative to conventional ethanol made from corn on a per MJ basis. This is important because corn-based ethanol is widely deployed in the United States and these data suggest that a shift to algae-derived gasoline could have immediate climate benefits even using existing technologies. In addition, given the technological improvements that the industry anticipates will occur, the benefits of algae-derived gasoline will likely improve. This is in contrast to the corn-ethanol industry, which relies almost entirely on proven technologies.

The breakdown of energy use and GHG emissions by step within the supply chain is presented in Figure 3.3. As shown in Figure 3.2, the highest impacts are observed consistently for the ‘pilot-scale’ scenario. Within the supply chain production chain for all three processes, the HTL conversion process is a significant driver of energy use and there are certainly opportunities to improve heat recapture and efficiency in this step that will have important impacts on the overall energy balance for the production process. The burdens of extracting the biocrude from the raffinate stream are relatively minor though these are sensitive to the choice of solvent (e.g., toluene or hexane). Also integral to the process supply chain are efforts to improve the efficiency of pumping and mixing as well as the biomass dewatering step. These are being explored actively by the industry though it is likely that significant improvements in these areas will be limited, and even in full-scale systems, these will represent an important source of the burdens in the supply chain.

Much of the life cycle burden comes from the upstream production of nutrients. Nutrients are a perennial challenge to large-scale algae bioenergy deployment, and this result puts into context the underlying physical and chemical bottlenecks associated with deploying algae biofuels (15). Current efforts to recycle nutrients are not efficient ($12.5\% \pm 3\%$), and this has an important impact on the overall burdens of the HTL value chain. As it has been discussed in Frank et al 2013 (17), the nitrogen and phosphorus ratio in raffinate stream out of HTL unit is not suitable for efficient anaerobic digestion thus gasification is a technical option to recycle nutrients. However, gasification requires large amount of hydrogen the production of which bears dramatic environmental burdens.

Extensive research has been rigorously on-going in the lab to solve this nutrients recycle issue from both the sustainable and economic perspective.

CO₂ supply also represents an important possible area of improvement. The potential to implement innovative CO₂ capture technologies (e.g., direct air capture and capture from the flue gas of coal fired power-plants) versus industrial CO₂ production (from steam methane reforming) will have very important impacts on the environmental profile of algae-to-energy production. As there is increasing demands for CO₂ to achieve environmental goals, CO₂ is becoming a commodity that also drives such technology development, especially in Europe. For example, OCAP in Netherlands collects large amount of high quality CO₂ that is emitted by Shell and Abengoa and transports CO₂ via pipelines and an extensive distribution network to bio-ethanol producers and potentially algae biomass producers. This design both reduces CO₂ emissions significantly by replacing natural gas combustion for CO₂ supply purposes and recycle CO₂ emissions from emitters (e.g., Shell and Abengoa).

Downstream processing of the algae biocrude could also have important impacts on the overall energy and GHG profiles of algae derived biofuels produced via HTL. Processing in a conventional refinery represents the second largest source of burdens besides upstream nutrients and CO₂. Again here, algae bioenergy producers will have limited influence in terms of process improvement, but when compared to petroleum-derived fuels, algal biocrude can offer several advantages due to its elemental composition, and low sulfur content, and relative lack of heavy metals. Consequently, atmospheric distillation, desulfurization and heteroatom removal processes can be

avoided when upgrading algae biocrude from HTL. Efforts to pre-treat or otherwise upgrade the fuel and integrate it into the refinery while simultaneously preserving the energy content of the fuel should be a top priority for refineries incorporating biocrude for the first time.

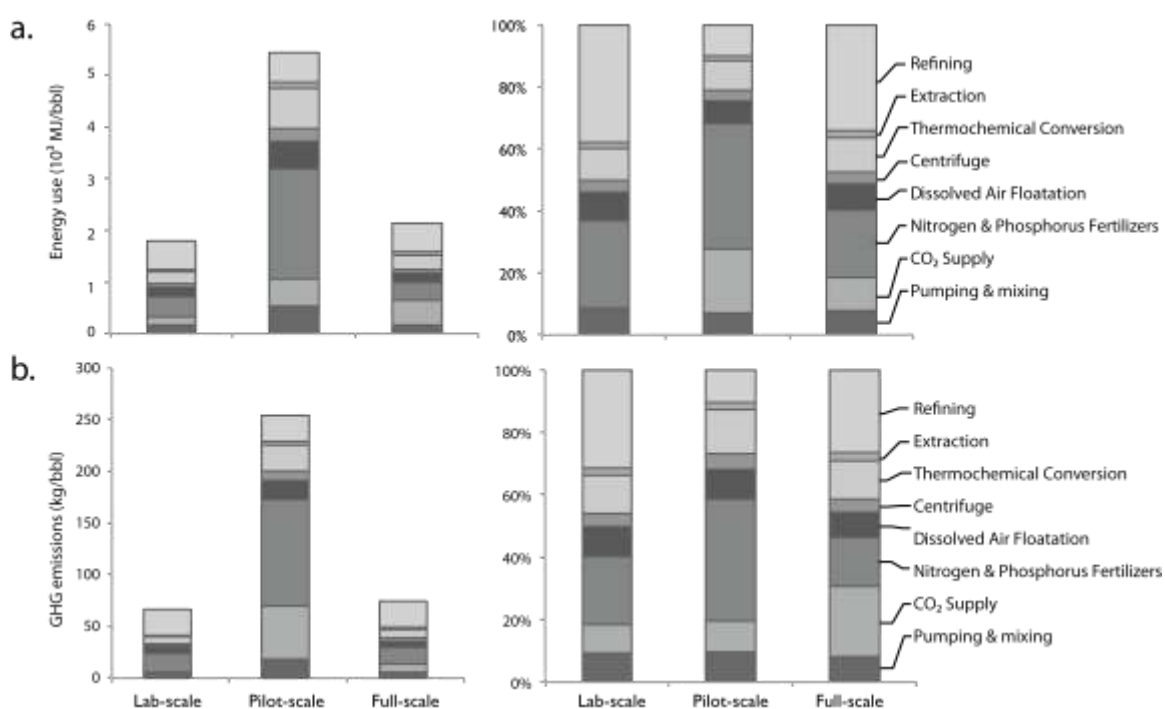


Figure 3.3 Energy use and GHG emissions per barrel biocrude. Energy use is the left plot of row a. and percentages of energy use are on the right plot of row a. GHG emissions per barrel and the percentages of each step are presented in row b. HTL conversion process is depicted for the three scenarios: lab-, pilot-, and full-scale. Algal biocrude is upgraded to diesel and gasoline in petroleum refinery. These results are for production of diesel (the results for gasoline are the same except that the proportion in refining changes slightly).

Model Sensitivity

A sensitivity analysis was performed to identify components of this algal HTL pathway that contribute most directly to overall energy use and GHG emissions. The sensitivity analysis results are presented here for the pilot-scale and full-scale scenarios.

The lab-scale scenario is not representative of a realistic fuel production case but it is presented in the supporting information of (16). The results of this analysis are presented in Figure 3.4. Each bar represents a variation of $\pm 10\%$ in each input parameter and its effect on the model outputs. These results reveal interesting differences in the immediate priorities and future priorities for the algae industry.

For the pilot-scale scenario, the LCA results are most sensitive to changes in nitrogen fertilizer production impacts, biocrude yield, heat recycling efficiency, industrial CO₂ production, and nutrients recycling efficiency. Because the nutrient recycling efficiency is extremely low in the pilot facility and a certain amount of nitrogen ends up in biocrude, large amount of fertilizers are required to maintain the current level of production. Similarly, heat recycling efficiency becomes a driving factor when the value is low. Thus the production of nitrogen fertilizer and natural gas influence the performance dramatically. Biocrude yield also impacts the results by altering the energy output significantly. The production of industrial CO₂ from steam reformed methane plant is very burdensome and the amount of CO₂ supplied to the algae cultivation can be very large therefore it is also a top driving factor.

In the ‘full-scale’ scenario, however, a minor difference lies in CO₂ supply, which no longer plays a key role on the impacts. This is because the full-scale scenario assumes that a new technology (direct air capture) will make it possible to avoid the use of heavily-burdensome industrial CO₂ produced from steam methane reforming. Improvements in the upgrading process, (e.g., diesel yield from hydrotreating unit), are also expected to contribute to reduced burdens in future. Finally, it is interesting to

consider what impactful parameters are within or outside the control of algae bioenergy companies. Factors pertaining to biocrude yield, as arising from biomass composition and catalyst selection, and also heat recycling efficiency are HTL parameters that can and should be improved through research and development at algae bioenergy companies. These parameters were found to have significant impacts on energy use and GHG emissions for both the pilot-scale and the full-scale scenarios. In contrast, factors pertaining to fertilizer production and electricity delivery also offer significant opportunities for improvement; however, these parameters are presumably outside of the domain of algae bioenergy companies.

Algae growth rate is one of many input parameters that separate the three scenarios. This parameter relies on several factors, including algae species selection and local insolation. As shown in Table 3.1, the full-scale growth rate is $16 \text{ g/m}^2/\text{d}$, based on theoretical radiation use efficiency and meteorological data at a prospective location that is suitable for commercial-scale algae farming at commercial size. Biocrude yield in HTL unit also impacts the results significantly. In the ‘pilot-scale’ scenario, the energy use and GHG emissions of biomass conversion using HTL are higher than refining because of the low biocrude yield in HTL ($20\% \pm 2\%$); whereas in the ‘lab-scale’ and ‘full-scale’ scenarios, conversion efficiencies as high as 60% can be achieved.

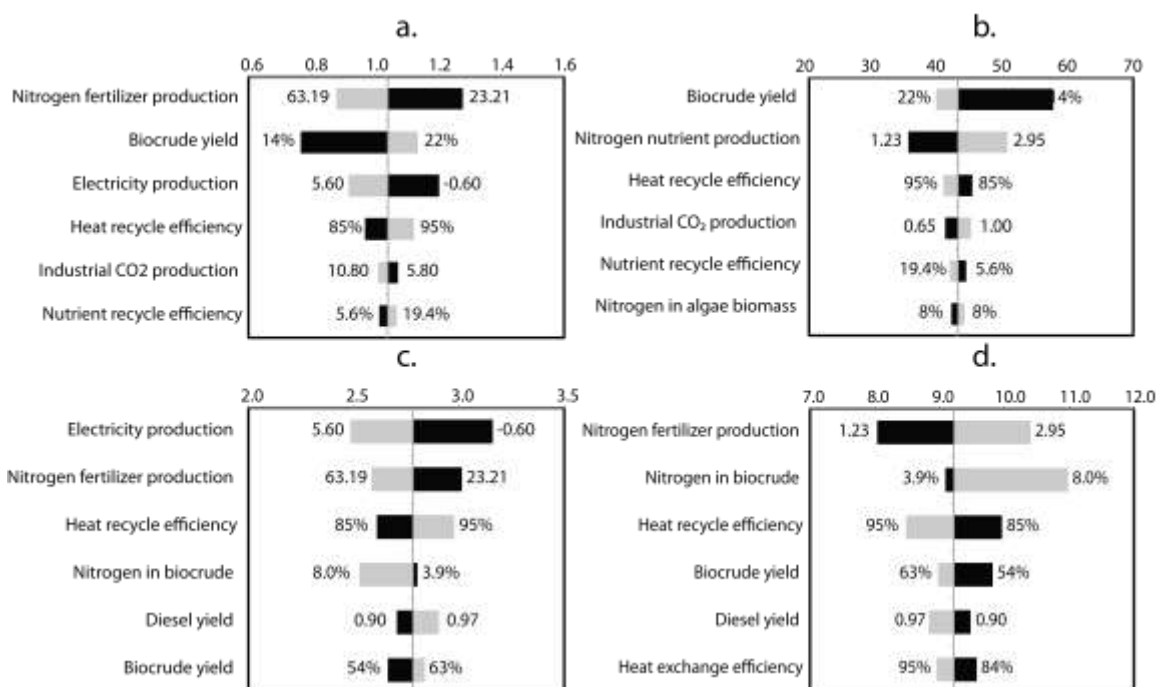


Figure 3.4 Tornado plots from sensitivity analyses show the extent to which (a) EROI, pilot-scale; (b) GHG emissions, pilot-scale; (c) EROI, full-scale; (d) GHG emissions, full-scale are sensitive to a $\pm 10\%$ change in the input parameters. The centerline represents the baseline value of EROI or GHG emissions in each scenario. The black and gray shaded bars indicate direct and inverse relationships, respectively. For example, a 10% increase in the biocrude yield increases EROI from 1.01 to 1.14. More detailed sensitivity analysis information, including tornado plots for the ‘lab-scale’ scenario, are provided in the Supporting Information.

3.5 Conclusions

The model developed here is the first to characterize the life cycle energy and greenhouse gas emissions associated with algae-to-energy processing using field data collected at a pilot-scale facility. The model is also used to explore how anticipated technological improvements could impact the nascent algae bioenergy industry in the coming years. For example, biocrude yield from HTL is expected to increase as process optimizations and improvements are implemented is applied. Similarly, the identification

of algae species with biomass compositions that are most suitable for HTL will also improve the process profile. Improvements in the heat recycle efficiency of the HTL unit can also reduce the energy burden and carbon emissions of the conversion process. Even without many of these advancements, the results indicate that HTL produces more favorable life cycle burdens as an algae conversion process than conventional lipid extraction followed by transesterification.

The results of this work show that even using existing technology, significant GHG emission reductions can be achieved using algae-derived biofuels when compared to the petroleum benchmarks and existing bio-ethanol pathways. Even though the EROI ratios of algae-to-energy production are not as favorable as petroleum fuels in the short term, displacing petroleum equivalents with algal liquid fuels that are much less carbon intensive will contribute to substantial carbon mitigation in the transportation sector. The environmental burdens of this algal biofuel production system (under current field conditions) are comparable to crop-based biofuels such as corn ethanol and soybean biodiesel. An important element of this work is that it extrapolates forward and the data suggest that algae-based biofuels will ultimately surpass advanced biofuels (such as cellulosic ethanol) in terms of both EROI and GHG emissions.

Chapter 4

Historical Land Use Change: Implications for Biofuels Carbon Accounting

4.1 Introduction

Biofuels have been widely recognized as important means to reduce carbon emissions and offer potential energy security and rural economic development (75). However, researchers and stakeholders have concerns that the feedstock for conventional biofuels production can displace agricultural production (76). This displacement could drive expansion of cropland to replace the crops that had been used for biofuels. This impact could result in direct and indirect land conversion for agriculture and high carbon stocks being released (25, 28). Significant GHG emissions from such land conversion

could potentially negate the carbon credits from using biofuels in the first place (77). Therefore policy makers have been making efforts to identify the potential effects of land use change (LUC) in biofuels policy to avoid negative impacts. For example, the U.S. Renewable Fuel Standard (RFS2), as amended in 2007, requires (i) that biofuels produced from crops or crop residues only qualify as “renewable” if their feedstock is produced on cropland cleared before the date of the regulation, and (ii) LCA to determine biofuel GHG emissions must account for ILUC (78).

Appropriate methods for accounting of these LUC emissions are subject to ongoing debate (26, 27) because the quantification of LUC is highly complex due to underlying socio-economic, biophysical, cultural, and political factors (79, 80). Current modeling efforts by LCA practitioners and policy makers have focused largely on indirect land use change (ILUC) using consequential life cycle analysis (CLCA) (25). ILUC, which cannot be directly observed or measured, occurs as an unintended consequence of land decisions elsewhere, e.g., switching cropland from food production to biofuel feedstock production (25). The globally integrated nature of agricultural commodity markets ensures that price signals from crop switching to biofuel feedstock are transmitted globally and are therefore capable of triggering land use change in essentially any agricultural region of the world (81). A variety of agro-economic and geological models have been developed and implemented to estimate ILUC. For example, the US Environment Protection Agency (EPA) estimated ILUC using an integrated framework centered on two partial equilibrium economic models (FASOM and CARD-FAPRI) (78); GTAP, a computable general equilibrium model, was used by

California Air Resource Board (CARB) to calculate ILUC emissions (73); in the European Union, different methodologies were also applied such as AGLINK-COSMO and MIRAGE(82). Although the economic models are different, the mechanisms of the LCA methods that form the basis for these analyses are inherently consequential.

Consequential LCA (CLCA) provides information about how a system responds to a marginal change in the output of a functional unit of a product both inside and outside of the life cycle of the specified product (83, 84). It is applicable for informing policy makers on the change in total emissions from policy decision taking into account both direct and indirect effects (85). Despite the fact that CLCA is well suited for estimating environmental impacts, the practical application of this methodology faces challenges in terms of both economic modeling and applications to policy. For example, Searchinger et al. illustrates the potential magnitudes of CLCA from biofuel feedstock cultivation on global commodity prices and land markets (25). As demonstrated in this study, economic mechanism in a CLCA model could include numerous interactions and debatable assumptions. And different CLCA policy scenarios and technology scenarios are neither comparable nor consistent with each other, e.g., ILUC estimate of corn ethanol pathway cannot be compared with that of soybean diesel. Also, because these two estimates both considered the indirect market effects, double counting of total emissions will occur if ILUC estimates of two individual fuel pathways are aggregated in a certain scenario.

Attributional LCA (ALCA) is an alternative but not a direct substitute to CLCA. It is used to compute the absolute material flows and impacts associated with a functional

unit of activity (86). This method provides information of the direct impacts associated with the life cycle of a product and describes the stoichiometric relationships between the inputs and outputs, consequently model results have a known level of accuracy and low uncertainty. In the context of LUC accounting, a number of recent studies suggest that there can be great value in considering ALCA perspectives on this problem (87, 88). Unlike CLCA, market effects and non-market indirect effects are not included in ALCA. Emissions are allocated based on energy content, economic value, or mass and no double counting of emissions exists in ALCA models and different ALCA policy scenarios and fuel pathways can be aggregated. Although ALCA is not suitable for quantifying the total emissions change, the above characteristics of ALCA decide it is a more appropriate carbon accounting method for an individual supply chain. Some fuel policies have required ALCA approach for reporting life cycle impacts. For example, Renewable Energy Directive (RED) carbon reporting guidelines apply ALCA methodologies to identify opportunities for reducing direct impacts in different stages of the life cycle (89).

Currently, the attributional life cycle approach for quantifying LUC emissions has been limited to measuring direct land use change (DLUC) - emissions originating from the land where biofuel feedstock is actually produced(28). Analyses of these emissions generally focus on the special case of land cleared specifically to supply biofuel feedstock. In practice, very few sites used for biofuel feedstock cultivation are cleared exclusively for this purpose. For example, the European Fuel Quality Directive (“FQD”) limits DLUC emissions in part by restricting land used for biofuel feedstock production according to the land cover in 2008 (90). The general convention in biofuel lifecycle

analyses (LCA) is to assume zero DLUC emissions where cropland was originally cleared for another purpose, generally the production of food, feed, or fiber, and is subsequently diverted for biofuel feedstock production (28). This convention ignores the substantial DLUC emissions embodied in agricultural landscapes from their original conversion to agricultural production. This results in strong path dependence in LCA results (e.g., bias according to the “purpose” and timing of land conversion), which is particularly irrational given the substitutability of agricultural land and the potential reversibility of land use change.

In this study, I propose an innovative attributional approach of accounting for carbon emissions from land use change: historical land use change (HLUC). HLUC is computed as historical direct land use change emissions for a parcel of land used in biofuel feedstock production and an allocation of those emissions across all associated agricultural production – both before and after conversion to producing biofuel feedstock. It can be calculated conveniently and transparently for any site in the world using publically available historical cropland data and land cover data. Location-dependent HLUC estimates can be applied directly or aggregated in a variety of ways to report carbon accounting for a region, feedstock, or fuel type.

HLUC, as an ALCA framework for understanding LUC emissions, is efficient, fair, methodologically sound, transparent, and can be evaluated in parallel with existing DLUC/ILUC frameworks to inform policy and carbon reporting. It could have a number of important benefits. First, HLUC estimates of different policy scenarios and technology options are consistent and directly comparable. It could provide carbon accounting

information that can be applied directly or aggregated in a variety of ways to support climate motivated biofuel and land use policies for a region, feedstock, or product type (e.g., fuel type). Second, HLUC eliminates path-dependence in carbon calculations, which creates irrational asymmetries and equity issues between developed nations, where the benefits of decades (or centuries) of land cultivation are not considered in existing ALCAs, and developing countries where land conversion is proceeding rapidly (91). Third, HLUC can be calculated conveniently for any site in the world using publically available historical cropland data, a few assumptions about associated LUC emissions, and a decision regarding the appropriate allocation methodology (92).

Although I propose an ALCA method in this study, it is not meant to replace existing CLCA frameworks entirely. Life cycle analysis models should be used based on their functionalities. A combination of these two frameworks and interdisciplinary research will improve our understanding of biofuels LUC issue more comprehensively.

4.2 Literature Review

Land use change accounting may involve agricultural, economic, biophysical, geological and political factors. Policy makers and LCA practitioners have conducted considerable interdisciplinary research in the above fields to develop appropriate LUC modeling frameworks. The major components of the existing LUC accounting frameworks are: carbon stocks of various geological regions, temporal profiles of carbon emissions from different land types, agro-economic models implemented in biofuel

policies across the world, and two distinct LCA approaches. The current studies on these aspects are discussed briefly in this section.

4.2.1 Carbon stocks of ecosystems and time profiles of carbon release

Land use change (LUC) emissions are generated from carbon stocks being released from both vegetation and topsoil of the undisturbed ecosystems that are cleared. The LUC carbon emissions of a certain fuel type largely depend on the feedstock and the original land cover at the location where land is cleared. For example, in the U.S., corn ethanol is the major biofuel product in the Midwest where large areas of savanna have been converted to corn farms. In contrast, Southeast Asia has large areas of peatland, which contains significantly higher amount of carbon than other land covers, and this is being drained to build oil palm plantations for the production of biodiesel (87, 93).

A number of research studies have explored the carbon stocks associated with different vegetation types and the soils of major ecosystems. Houghton et al. study (94-96) the carbon contents of terrestrial biota and soils of five types of forest, two types of woodland, grassland and pasture. These data form the basis of numerous subsequent land use change studies. The carbon contents of vegetation and soils in forests are generally much higher than that of woodland and grassland. For example, the carbon in vegetation of tropical forest is approximately 200 tonne/ha, which is nearly 10 times as that of tropical grassland, 18 tonne/ha (94). Peatland in southeast Asia has drawn increasing attention from both academia and policy sector due to the conversion of these lands to oil palm plantation and the significant amount of carbon released (28, 87, 93, 97). Though

the total area of peatland in the world is relatively insignificant compared with other ecosystems, the carbon debt of land conversion from peatland can be as high as 750 tonne/ha(28).

Net carbon fluxes from various terrestrial ecosystems to the atmosphere result from land conversion to agricultural purposes. These fluxes comply with certain time profiles due to the gradual soil carbon release over time that results from tillage (94, 98). For example, it was assumed in Houghton et al. that 20% of the soil carbon is lost during the first 5 years and another 5% is lost during the following 20 years. Davidson and Ackerman (98) support this notion with results suggesting that most of the soil carbon losses occur within the first few years following cultivation.

4.2.2 Time-dependent effects on biofuel's GHG emissions and CO₂ decay in the atmosphere

Although CO₂ is the most important anthropogenic greenhouse gas emissions, only around half of the anthropogenic CO₂ currently remains in the atmosphere. The terrestrial biosphere and the ocean are the two carbon sinks that take in the rest of the anthropogenic CO₂ (99). Nonetheless, the capacities of these two natural CO₂ sinks could be reduced as a result of global climate change due to increasing GHG concentrations (100, 101). The Intergovernmental Panel of Climate Change (IPCC) has investigated the feedbacks between climate change and the terrestrial system and developed new emission scenarios projecting the future changes (102). The feedbacks involve atmospheric CO₂, non-CO₂ radiative forcing agents, surface temperature change, the carbon cycle and the

hydrological cycle. Joos et al. 2001 developed the Bern Carbon Cycle model that couples physical-biogeochemical models that includes a dynamic global vegetation model and atmosphere-ocean general circulation model by IPCC (99). Bern Carbon Cycle model is widely used for anticipate the atmospheric CO₂ resulting from carbon emissions by fossil fuels, land use change and the carbon uptake (or release) by terrestrial sphere and the ocean (103, 104). Here in this study, Bern 2.5 CC model is implemented as estimating CO₂ residue from land use change in the atmosphere.

For LUC emissions from biofuel's life cycle, it has been argued that the potential carbon mitigation from biofuels deployment will change significantly by taking into consideration of the cumulative radiative forcing of amortizing the carbon emissions over a few decades of biofuel production life span (103, 105). The time profile of biofuel production process is very different from direct emissions from fossil fuels and current market-mediated LUC emissions have separated the LUC emissions from the actual biofuel production process by a number of economic links and physical distance. To properly account for the timing of LUC emissions in the biofuel life cycle, O'Hare et al. developed BTIME model, which includes Bern CC model and economic discounting, to capture such timing effect (103). In another study, Kendall 2009 advocated for a time correction factor, which is a ratio of emissions occurred at the outset of biofuel feedstock cultivation versus emissions amortized over a time horizon.

4.2.3 Current ILUC modeling approaches in biofuel policies and uncertainty of such estimates

The basic concept of ILUC is to assume that diverting certain agricultural commodities to biofuel feedstocks places additional demand on top of the existing uses for these commodities (e.g., food, animal feed or fibre) (25). To meet this additional demand, production of commodity crops may be displaced onto areas of land not currently available for arable crop production, thus causing a change of land use. The displacement effects of ILUC may cross national borders and different feedstock crops. For example, demand for corn for US ethanol could trigger expansion of corn production in developing countries in order to maintain the supply of corn in the US. Equally, ILUC effects can occur within the same feedstock crop. For example, increased demand for corn for ethanol could result in converting land from other uses to agricultural production so that existing non-biofuel demands for corn can be met.

In the Renewable Fuel Standard (RFS2) final rule by U.S. Environmental Protection Agency (EPA)(78), research teams established an integrated framework centered on two partial equilibrium agricultural-economic models to quantify total ILUC emissions (i.e., FASOM for domestic LUC and FAPRI-CARD for international LUC). California Air Resources Board (CARB) used GTAP, a computable general equilibrium (CGE) model developed by Purdue University, to estimate ILUC emissions for Low Carbon Fuel Standard (LCFS) rule making (73). On the European Union side, multiple methodologies have been applied in the biofuel policy making (106). Two biofuel

policies had been legislated since December 2008, Renewable Energy Directive (RED) and Fuel Quality Directive (FQD), to define sustainability criteria and target GHG emissions from transportation fuels (90). The European Commission has launched a number of pieces of work in order to better understand the ILUC associated with biofuels. In the first stage, International Food Policy Research Institute (IFPRI) established a framework including an extended version of GTAP and MIRAGE model that integrated land use maps, energy, land use module and detailed treatment of biofuel feedstocks to calculate GHG emissions (107). On the second stage, a partial equilibrium model (i.e. AGLINK-COSIMO/OECD) and a CGE model with MIRAGE-BioF are used to resolve additional questions related to ILUC emissions (106).

The ILUC estimates using agricultural and economic models are highly uncertain owing to the parameters and system modeling assumptions (i.e., assumption of perfect elasticity, linear substitution, etc.). Plevin et al.(27) developed a reduced-form model to evaluate the broad bounding range for emissions from ILUC for US corn ethanol, which is from 10 to 340 gCO₂/MJ.

Only recently, historical approach of land use change from biofuels has been considered as an alternative LUC accounting methodology by Joint Research Center at the Workshop on Sustainable Biofuels: addressing Indirect Land Use Change in 2013.

4.3 Data sources

4.3.1 Historical cropland dataset and global vegetation land cover dataset

Open-source historical cropland data were obtained at a resolution of 0.5 degree ($\sim 3000 \text{ km}^2$) (92). It is in NC format and is opened in Matlab. It can be downloaded here (108). At a resolution of 0.5 degree, the world is divided into 720×360 grids and four decimal percentage of cropland is reported in each grid for every year from 1700 to 2007. Even though the size of the cells is large (i.e., 55 km on one side), cropland percentages with four decimals in this data set still provide a relatively more accurate approximation of land cover within a region.

Native land cover types were also obtained from this source. Their data are also stored in a file in NC format with resolution of both 5 min and 0.5 degree. It can be downloaded free of charge (109). For a given parcel of land, specified by its longitude and latitude, relevant data were extracted from this dataset using Matlab software (a copy of the code for performing this data manipulation is included in the appendix to this dissertation). For the analysis presented here data with a resolution of 0.5 degrees is used to maintain consistency with other datasets for which higher resolution data are not available. The data resolution issues are described in more detail in the sensitivity analysis section. There are 15 land types in this dataset and these are listed in Table 4.1 (the code for water or undefined area is 9999). Peatland in South Asia is too small to be defined as one of the land types here in this dataset, but it has been shown to be important

in terms of indirect land use impacts from these regions therefore I applied the percentage of peatland covering the two selected regions in this study from other sources (93).

Table 4.1 Land types in natural vegetation dataset

Code in dataset	Represented land cover type	Acronym in HLUC model
1	Tropical evergreen forest	TEF
2	Tropical deciduous forest	TDF
3	Temperate broadleaf evergreen forest	TempEF
4	Temperate needleleaf evergreen forest	TempEF
5	Temperate deciduous forest	TempDF
6	Boreal evergreen forest	Not used in this study
7	Boreal deciduous forest	Not used in this study
8	Evergreen/Deciduous mixed forest	EDMix
9	Savanna	SV
10	Grassland	TG
11	Densed shrubland	Not used in this study
12	Open shrubland	Not used in this study
13	Tundra	Not used in this study
14	Desert	Not used in this study
15	Polar desert/rock/ice	Not used in this study

4.3.2 Carbon stocks in various ecosystems

The carbon stocks of the land cover ecosystems studied here have been well characterized over the years. A detailed literature review was carried out and mean values of carbon stocks were derived for the land uses of interest here. The lower bound and upper bound were also extracted to enable uncertainty analysis. Plevin et al. carried out a detailed analysis of uncertainty in land use change and their ranges are used in this study if primary data was unavailable in the literature (27). Table 4.2 provides carbon stock

data of vegetation and Table 4.3 provides carbon stock data for soils. In peatland, the carbon sequestration in oil palm plantation and carbon loss from soil were studied by Germer et al. (97).

Table 4.2 Carbon stocks in vegetation of different land types in HLUC model

Land type	Value of carbon stock in vegetation (ton C/ha)			Country	Source
	Choice	Low	High		
SV	30	16	43	US	(110)
TDF	140	126	154	Brazil	(25)
TEF	200	180	220	Indonesia, Brazil (high resolution)	(25)
TempDF	160	144	176	France, Germany	(94)
TempEF	120	108	132	Germany	(94)
EDMix	140	126	154	France, Germany (high resolution)	Mean of TempDF and TempEF
TG	10	9	11	Brazil (high resolution)	(94)
Peatland	160	131	160	Indonesia, Malaysia	(28)

Table 4.3 Carbon stocks in topsoil of different land types in HLUC model

Land type	Value of carbon stock in topsoil (ton C/ha)			Source
	Choice	Low	High	
SV	65	35	94	(111)
TDF	98	53	141	(25)
TEF	97	53	141	(94)
TempDF	134	72	194	(25)
TempEF	134	72	194	(94)
EDMix	133	72	193	Average value of TempDF and TempEF
TG	42	23	61	(94)

4.3.3 Selected regions & energy yield

Corn ethanol

In the US, ethanol derived from corn is the most widely consumed and most widely produced biofuel. Most corn is grown and processed into ethanol in the mid-western region. Bureau County in Illinois was selected for this analysis because it is one of the top producing counties in one of the top producing states (112).

Sugar cane ethanol

Brazil is the world's leading producer of sugarcane-based ethanol. Sao Paulo state is one of the two leading production regions in the state and was consequently chosen for this analysis.

Rapeseed biodiesel

The European Union produces large volumes of liquid biofuels, much of it derived from rapeseeds for the production of biodiesel. The top two biofuel producing nations are Germany and France (107) and the top two rapeseed producing regions are Hamburg and Leer/Niedersachsen (113). For France the Bourgogne region produces the most rapeseed for biodiesel (114).

Palm oil biodiesel

In South Asia, much of the biofuels is produced from palm oil, much of which is planted on peatlands that are drained to plant the palm (28). In Indonesia, most of the

palm oil is produced in the province of Riau in central Sumatra (115). In Malaysia, the Sarawak region is the leading palm oil producing region (93).

Energy yield

To compute energy yield of each type of biofuels, crop yield data and fuel production data were used and the values incorporated into this analysis are summarized in Table 4.4.

Table 4.4 Energy yield of different biofuels

Fuel type	Corn ethanol	Sugar cane ethanol	Rapeseed biodiesel	Palm oil biodiesel
Production country	USA	Brazil (116)	Germany France (107).	Indonesia Malaysia (93).
Crop yield	372 bushel corn/ha/yr (117)	77.6 tonne cane/ha/yr (117, 118)	3437 kg/ha/yr (117, 118)	
Fuel yield	1008 gal ethanol /ha/yr (73)	1863 gal ethanol/ha/yr (73)	1334 kg biodiesel/ha/yr (119)	4.3 tonne palm oil /ha/yr (115)
HHV	84530 Btu/gal	84530 Btu/gal	38072 Btu/kg	35980 Btu/kg
Energy yield	89850 MJ/ha/yr	166153 MJ/ha/yr	53607 MJ/ha/yr	163232 MJ/ha/yr

4.4 Methodology

4.4.1 Annual cropland increase

For US, Brazil, Indonesia and Malaysia, historical cropland data from 1850 to 2007 were compiled. The uncertainty associated with data before 1850 was high but these data were crucial for understanding agricultural development in Germany and France,

where considerable agricultural development occurred before 1850. For these countries, data from 1700 to 2007 are used. For all countries, the annual cropland increase can be obtained by subtracting the previous year's cropland value from current year's value. Negative value correspond to years in which cropland was abandoned or allowed to lay fallow that year. Annual historical cropland data were extracted using Matlab. The code is provided in Appendix.

4.4.2 Annual carbon fluxes from land

When land is cleared for agriculture, CO₂ is emitted from vegetation and from soil. The emissions from vegetation occur primarily in the first year while the emissions from soil occur over longer time horizons. The carbon loss profile from the soils is a function of the type of ecosystem that existed on a land prior to agricultural development. When cropland is abandoned or in fallow, vegetation begins to recover and certain amount of CO₂ in the atmosphere will be sequestered. The time profiles of land recovery are also different among between land types. This section describes these processes.

Carbon flux from vegetation

When land is cleared for agriculture purposes the carbon in vegetation is readily lost. In contrast, when cropland is allowed to lay fallow or abandoned, carbon sequestration occurs in the soils gradually. For all the non-forest systems, vegetation was assumed to recover to 100% of its original level. For forest land types, the carbon in vegetation was assumed to recover only to 75% of its original level (94). It was assumed that the time required for savanna or temperate grassland to reach steady state with regard

to carbon cycling is 10 years; for tropical grassland it takes 5 years; and for all forest types, it takes 50 years to recover to 75% of original level. In the HLUC model, if carbon loss is positive in a given year, this indicates that carbon is emitted to the environment. If carbon loss is negative, this means that carbon is sequestered in soils, predominantly when cropland is abandoned or laid fallow. In the case of palm oil harvesting, only oil seeds are collected to process oil while the biomass in the plantation is maintained on the land. It is estimated that carbon is sequestered in oil palm plantations for the first 25-year cycle of oil palm growth. These results in a sequestration rate of 50 ~ 100 Mg C/ha. In the HLUC model, this sequestration rate is assumed to occur linearly over the 25-year time span.

Carbon cycling from soils

Unlike carbon losses from above ground biomass, emissions from soil occur over longer periods of time. Published studies of carbon loss from soils following land use changes suggest that approximately 25% of the carbon stored in the soil will be lost in the first 25-years that the soil is in production (98). Most of that loss occurs early on with 20% lost in the first 5 years following clearing. In contrast, it is assumed that the recovery of soil carbon is linear. In savanna and temperate grassland, it takes 45 years for the soil to regain its original carbon stock. In tropical grassland, it takes 15 years for soil to regain its original carbon stock. For all types of tropical forest, it takes 15 years for soil carbon to recover 75% of their original level. For temperate forests, it takes 40 years for soils to reach 75% of their original carbon level. For oil palm grown on peatland, the emissions rate for peatland forest is applied (8.6 ± 3.8 Mg C/ha) (97).

CO₂ emissions from regions containing different land types

The Matlab code developed in this study extracts both historical cropland data and original natural vegetation data. The area of each land type is calculated and exported to an excel file. For those regions with more than one land types converted into cropland, the percentage of each land type in original land cover is calculated. Then the total HLUC of each land type is computed as weighted individual HLUC of different land types, which is the product of individual HLUC by its corresponding percentage. Here, France, Germany and Indonesia all have more than one land type in the studied region.

Annual carbon fluxes

Carbon fluxes between the land and the atmosphere were calculated using standard LUC accounting methods, including standard estimates of the carbon stock in vegetation and topsoil (25, 27, 28). Vegetation carbon was assumed to be emitted in the year when the land was cleared. Temporal profiles of soil carbon emission are assumed to vary by land cover type, and in some cases fallow cropland is assumed to recover soil carbon (120). The temporal dynamics of carbon emissions from LUC, including clearing for agriculture, land fallowing, and abandonment, are modeled using published methods (94, 98). Crop yield data are primarily from National Agricultural Statistics Service Database of USDA (117).

The results presented in this methods section are for Bureau County, Illinois, one of the top corn producing counties in one of the leading biofuels producing states in the United States (117). To calculate HLUC for this region, the historical cropland use is first

abstracted from land records and quantified for the period from 1850 to 2007 (Figure 4.1a). Accurate land use data are available after 1850 but this also coincides approximately when large-scale agricultural development of this region occurred. Next, annual emissions that result from these land use changes are quantified using established carbon flux models (Figure 4.1b)(25, 94, 97). Finally, three alternate schemes are used to allocate LUC between historical production of conventional crops and prospective bioenergy feedstock.

These calculations are summarized in Figure 4.1 where a_t = cropland area in year t (ha); e = CO₂ emissions from LUC in year t (tonnes).

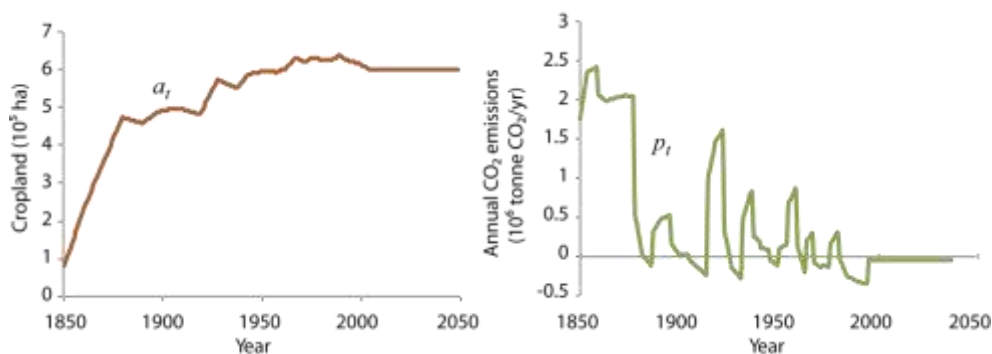


Figure 4.1 Historical cropland and annual emissions estimates for this activity based on carbon intensity. Historical direct land use change (HLUC) emissions can be readily calculated using historical cropland (left) and annual emissions estimates for this activity based on carbon intensity of different land use types (right). Here the data is for the top corn-producing county in Illinois, USA.

To understand spatial differences in the HLUC estimates, biofuels from different parts of the world were considered including corn ethanol (USA), rapeseed biodiesel (Germany and France), sugar cane ethanol (Brazil), and palm oil biodiesel (Malaysia and

Indonesia). These regions have very different histories of agricultural expansion. Malaysia and Indonesia, for example, have seen relatively recent expansion, while the European cropland has been in active cultivation for centuries. France and Germany had substantial agricultural production before 1700, when the data record begins. To overcome this data constraint, I assume that early agricultural expansion varied linearly with population.

4.4.3 Bern Carbon Cycle Model

In order to track how much CO₂ emissions remain in the atmosphere and compute the cumulative radiative forcing, I use revised version of Bern carbon cycle model by Joos et al. (99) and assume a background CO₂ concentration of 378 ppm (104). The unitless decay parameter of a pulse of CO₂ at time t is given as:

$$Q_t = a_0 + \sum_{k=1}^3 a_k e^{\left(\frac{-t}{\tau_k}\right)} \quad \text{Eq.1}$$

where $a_0=0.217$, $a_1=0.259$, $a_3=0.338$, $\tau_1=172.9$ years, $\tau_2=18.51$ years, $\tau_3=1.186$ years.

The annual atmospheric CO₂ at year t is calculated as the carbon emissions times Q_t ; the cumulative radiative forcing is calculated as the sum of annual atmospheric CO₂.

4.4.4 Allocation

Four scenarios for allocating historical carbon emissions were explored and the results of Illinois, USA are summarized and described in Figure 4.2. Here P_{IA} = sum of annual CO₂ emissions (tonnes); e = energy yield of corn ethanol (MJ/ha/yr); p_i =

cumulative CO₂ in the atmosphere in year t ; B_{2A} = cumulative CO₂ in the atmosphere using Bern carbon model (tonnes); $GWP100$ = radiative forcing created by 1 tonne CO₂ in 100 years (1/year).

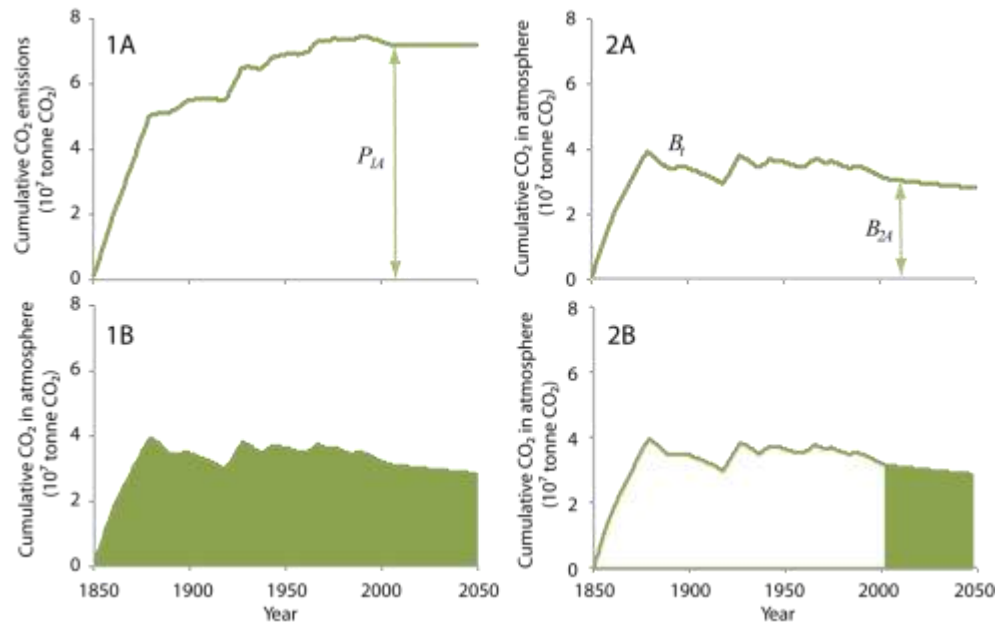


Figure 4.2 Methods for allocating burdens between current biofuels production and historical agricultural activity: 1A – using the total CO₂ emissions allocated equally to each year of historical production; 2A – using the residual CO₂ in the atmosphere considering decay and allocating over the years the land is used for biofuel production; 1B – using the cumulative radiative forcing of the carbon emissions in the atmosphere and allocating equally to each year of historical and prospective production; and 2B – using the cumulative radiative forcing of residual pulse of carbon emissions in the atmosphere and only allocating over the years the land is used for biofuel production. Here a_t = cropland area in year t (ha); p_t = CO₂ emissions from LUC in year t (tonnes/yr); P_{1A} = sum of annual CO₂ emissions (tonnes); B_t = cumulative CO₂ in the atmosphere in year t ; B_{2A} = residual cumulative CO₂ in the atmosphere using Bern carbon model (tonnes)

In Scenario 1A, historical emissions burdens are allocated using the sum of CO₂ emissions from land use change averaged over the period since the land was first brought

into production. CO₂ decay in the atmosphere is not considered. The total emissions pulse is allocated across the 177 years of agricultural production. This period extends from the beginning of agricultural expansion in 1850 through the assumed twenty-year economic life of a biofuel project, which is assumed to commence production in 2027. Using these historical data, it is possible to estimate the tonnes of CO₂ equivalent emitted using the following equation:

$$hLUC = \frac{P_{1A}}{\frac{\sum_{t=1850}^{2027} a_t}{177\text{yrs}} \cdot e \cdot 177\text{yrs}} \quad \text{Eq. 2.}$$

where P_{1A} = sum of annual CO₂ emissions (tonnes), a_t = cropland area in year t (ha); e = energy yield of corn ethanol (MJ/ha/yr). The term is defined as:

$$P_{1A} = \sum_{t=1850}^{2027} p_t \quad \text{Eq. 3.}$$

where p_t = CO₂ emissions from LUC in year t (tonnes).

Scenario 2A is similar to 1A except that CO₂ decay in the atmosphere is considered. The portion of CO₂ emissions remaining in the atmosphere when biofuel production begins are allocated across the 20 ~ 45 year economic life assumed for biofuel production. This approach is similar in some respects to the more conventional computations of DLUC, except the residual pulse of emissions from historical LUC is allocated to biofuel rather than the total pulse of prospective land clearing. Scenario 2A

increases the importance of more recent LUC emissions. The residual pulse of CO₂ equivalent remaining in the atmosphere is calculated using the following ratio:

$$hLUC = \frac{B_{2A}}{\frac{\sum_{t=2007}^{2027} a_t}{20yrs} \cdot e \cdot 20yrs} \quad \text{Eq. 4.}$$

Where B_{2A} = residual CO₂ in the atmosphere using Bern carbon model (tonnes).

Scenario 1B quantifies the climate forcing resulting from historical land use change and allocates this forcing equally to each year of historical and prospective biofuel feedstock production. Computation of climate forcing from LUC emissions is computed by a method analogous to those used to compute 100-year global warming potentials for non-CO₂ GHGs (e.g., using residence time of gases in the atmosphere, etc.). The sum of annual atmospheric CO₂ accumulation from historical land use change is divided by the sum of annual atmospheric CO₂ accumulation from a one-tonne pulse of CO₂ over a 100-year period. The resulting estimate of atmospheric CO₂ accumulation since the beginning of the land use change record is allocated equally to each hectare-year of production over the same time period. Like scenario 2A, the units are expressed as tonnes of CO₂ equivalent remaining in the atmosphere. The formulation for HLUC in scenario 1B is:

$$hLUC = \frac{\sum_{i=1850}^{2027} B_t \cdot \sum_{i=1850}^{2027} a_t}{e \cdot GWP_{100}} \quad \text{Eq. 5.}$$

where B_t = cumulative CO₂ in the atmosphere in year t and GWP_{100} = radiative forcing created by 1 tonne CO₂ in 100 years (1/year).

Scenario 2B computes the climate forcing of historical emissions for the prospective years of biofuel production and allocates that forcing equally to each year of biofuel production. It is similar to 1B in calculating climate forcing, but is similar to 2A in computing only the residual effect and allocating that residual to the period of biofuel production. The units are the same as 1B and 2A, i.e., tonnes of CO₂ equivalent. The equation is:

$$hLUC = \frac{\sum_{i=2007}^{2027} B_t \cdot \sum_{i=2007}^{2027} a_t}{e \cdot GWP_{100}} \quad \text{Eq. 6.}$$

4.4.5 Data benchmarks

The US Environment Protection Agency (USEPA)'s Renewable Fuel Standard program (RFS2) reports corn ethanol related iLUC estimates (4). The mean value, high end, and low end of 95% confidence interval are 32.67 gCO₂/MJ, 41.89 gCO₂/MJ and 23.45 CO₂/MJ respectively. Assuming the ILUC estimates in RFS2 follow normal distribution, the standard deviation was obtained from statistical tables(121). For some estimates, the distributions were assumed to follow lognormal distributions. The parameters for these lognormal distributions can be calculated using mean value and standard deviation. Estimates of European rapeseed biodiesel iLUC, were obtained from the European Union International for Food Policy Research Institute (EU-IFPRI), and have a mean value of 54 gCO₂/MJ, high and low end of 95% confidence interval of 80.7

gCO₂/MJ and 28.2 gCO₂/MJ(107). The reduced form model of Plevin et al. is implemented and run using the Crystal Ball plug-in for MS Excel (27). The mean value, high and low end of Plevin's iLUC 95% confidence interval are 59 gCO₂/MJ, 17 gCO₂/MJ and 165 gCO₂/MJ respectively. The California Air Resources Board Low Carbon Fuel Standard (LCFS) have a mean value of 30 gCO₂/MJ, high and low end of 95% confidence interval of 93 gCO₂/MJ and 34 gCO₂/MJ for corn ethanol, while Brazilian sugarcane has a mean value of 46 gCO₂/MJ, high and low end of 95% confidence interval of 81 gCO₂/MJ and 11 gCO₂/MJ (73).

4.4.6 Uncertainty analysis

Sources of uncertainty

The factors contributing to uncertainty in HLUC are: carbon stocks in vegetation and soils, fuel yield, and historical cropland data. The range of carbon stock values is described above. Yield data is listed in Table 4.4 (fuel yield varies $\pm 10\%$). The authors of historical cropland dataset estimate that their data are reliable to within $\pm 10\%$. These three uncertainty sources are included in the HLUC model when it is compiled using Monte Carlo analysis using Crystal Ball.

Monte Carlo simulation in Crystal Ball

The model was then compiled in a spreadsheet using the Crystal Ball plugin to enable stochastic analysis of the results. For those values where full statistical distributions are not available, triangle distribution were used. The estimates of HLUC typically fit

lognormal distributions and these were extracted from Crystal Ball along with the supporting statistical parameters.

4.5 Results and discussion

4.5.1 HLUC estimates – base case (US corn ethanol at IL)

As shown in Figures 4.1 and 4.2, HLUC emissions can be readily computed for agricultural land using using publically available datasets. The results in these figures are from Illinois, USA and are further quantified in Table 4.5. Here the four scenarios are characterized in terms of the average emissions factor for fuel ethanol, the time horizon over which emissions impacts are allocated, and the standard error of the emissions factor distribution. This characterization of the data enables several key observations. First, the error on these HLUC estimates is relatively small. This reflects several key factors, including particularly the fact that reasonably accurate historical land use data are available, at least on a regional basis, and that both LUC emissions mechanisms and the fate of atmospheric GHG emissions are relatively well understood.

Second, with the exception of scenario 2A, the HLUC estimates are very consistent across allocation scenarios. 2A is uniquely biased against future biofuel deployment since it allocates the historical residual pulse associated with a given plot of land onto only future biofuels production. The relative consistency of the other three scenario results suggests that they are relatively robust with respect to the inherently subjective decision of allocation method. While allocation scenario 2A appears to be an outlier, it may still be deemed appropriate in certain policy contexts, as it implicitly

questions whether current land uses provide sufficient value to justify allowing GHG from land conversion to remain in the atmosphere (as opposed to converting the land back to a more natural state).

Table 4.5 HLUC estimates for Bureau County, Illinois, USA show that the magnitude of these emissions is appreciable in the context of the ongoing debate about biofuels and carbon emissions.

Scenario	Emission	Time horizon	HLUC (gCO ₂ /MJ)	Standard deviation
1A	Total GHG emissions	All production years	11	2
2A	Residual GHG emissions	Years land produces biofuel feedstock	29	4
1B	Cumulative radiative forcing of carbon emissions	All production years	15	2
2B	Cumulative radiative forcing of carbon emissions	Years land produces biofuel feedstock	13	2

The key conceptual challenges in interpreting HLUC results presented in Table 4.5 are determining (1) the appropriate metric for emissions burdens (e.g., emissions or

climate forcing) and (2) the appropriate time horizon for quantifying and allocating emissions burdens (e.g., historical and prospective periods or only prospective periods).

Allocating a fraction of historical LUC emissions to current production within LCA treats agricultural production as a unit process with two co-products: historical agricultural products and biofuel feedstock. Attributional LCA methods generally provide for allocation across co-products on the basis of mass, energy content, or economic value (15). While such allocation methods could theoretically be directly applied to HLUC emissions allocation, the additional data requirements (e.g., historical yields) and assumptions (e.g., inflation) pose certain practical challenges and introduce more complex subjective judgments. Further, agricultural yield growth would likely shift allocation of the environmental burdens toward more recent production using mass or energy based allocation methods, which may not be justified in light of the historical value of agricultural products that motivated land clearing when it occurred. For these reasons, the two options developed for each key allocation question (e.g., emissions impact metric and time horizon) for quantifying and allocating impacts are combined to make the four scenarios described above in the methods section.

4.5.2 Location impacts

HLUC can be readily computed for most geographic areas in the world. Estimates for six of the world's leading biofuel producing regions are presented in Figure 4.3. The results reveal that HLUC emissions are relatively low in regions where agricultural expansion occurred a long time ago, such as in the US and Europe. Estimates for

Indonesia and Malaysia are substantially higher in part because emissions are allocated across fewer years of historical (pre-biofuel) production and in part because of the relatively higher carbon content of native land cover. For example, cropland used to produce corn in the US was converted from grassland, whereas Indonesian and Malaysian palm oil plantations were converted from tropical forest, including some peat land, which contain higher vegetative and soil carbon, respectively.

The comparison between countries presented in Figure 4.3 also reveals several important differences between the allocation scenarios. First, the magnitude of HLUC results varies by region, reflecting the relative carbon content of natural land cover. HLUC values are relatively higher in Europe and South Asia due to the carbon content of native temperate forests, relative to North American grassland, for example. Differences in allocation scenario results also vary regionally. In Europe, for example, relatively large differences between scenarios reflects the impact of substantially longer histories of agricultural production and associated long time horizons for computing and allocating emissions burdens.

I make no value judgment about which one of the allocation scenarios is most appropriate. The results in Figure 4.3 suggest that scenario 2A is consistently the highest of all those quantified here while the other scenarios vary by country. These differences reflect certain tradeoffs regarding how emissions burdens should be measured, each of which may be appropriate for advancing certain policy objectives. Indeed, comparing between scenarios is difficult since the A scenarios report a fundamentally different metric than the B scenarios. It is instructive to consider both the relative magnitudes of

the scenarios across regions and their relative consistency, which has important implications for both equity and compatibility with existing policy frameworks (e.g., trade policies).

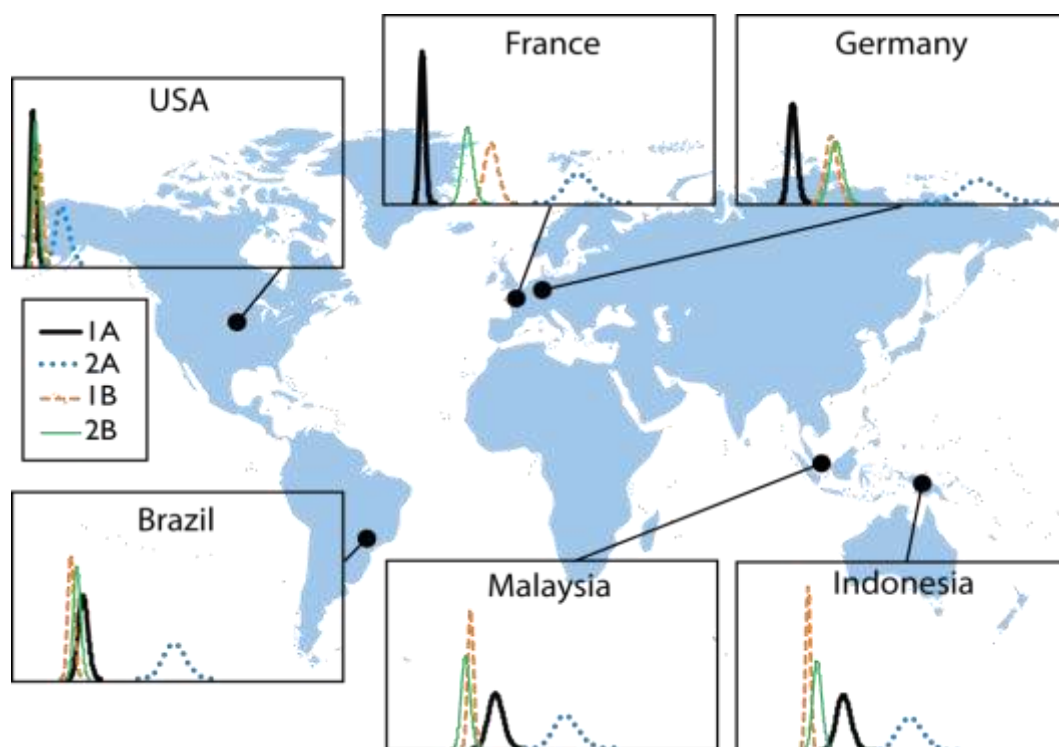


Figure 4.3 HLUC distributions for six biofuel-producing regions around the world for different fuel types reveal important differences between regions in terms of the magnitude of the estimate and the importance of the allocation scenario. The x-axes in these plots all range from a carbon intensity of 0 to 200 g CO₂/MJ, and the y-axes range from a probability of 0 to 0.3.

Regional variability in LUC emissions raises challenging policy questions, to which there are no simple answers. On the one hand, regionally specific LUC values could motivate more efficient land use decisions (e.g., prioritizing production in areas with lower LUC emissions). On the other hand, discriminating between products according to where they are produced raises complex issues of ethics, equity, and trade

policy. These issues exist across all LUC accounting methodologies. One policy approach would be to adopt regional or global average values that aggregate LUC emissions by biofuel type. While this approach abstracts away from decisions at the level of individual producers, HLUC values would remain fundamentally tied to physical processes on the land used for biofuel production, which is distinct from the market-based abstraction inherent to iLUC accounting.

The six biofuel production regions represented in Figure 4.3 produce two types of biofuels—i.e., ethanol and biodiesel—from four feedstocks, i.e., corn, sugarcane, rapeseed, and palm. ILUC values for all of these biofuels have been calculated by various groups and these published values are presented with HLUC emission estimates in Figure 4.4. The top row represents HLUC estimates (Scenario 1A) and the bottom row are published iLUC estimates where A: ethanol, B: rapeseed biodiesel, and C: palm oil biodiesel. The results suggest that the magnitudes of the estimates are generally consistent in magnitude. In some cases HLUC is higher, e.g., Brazil, while in others HLUC is a bit lower, but for most of the countries, the estimates are highly consistent. Of course, iLUC and HLUC measure different things but ultimately both values reveal something about the connection between land use and carbon emissions.

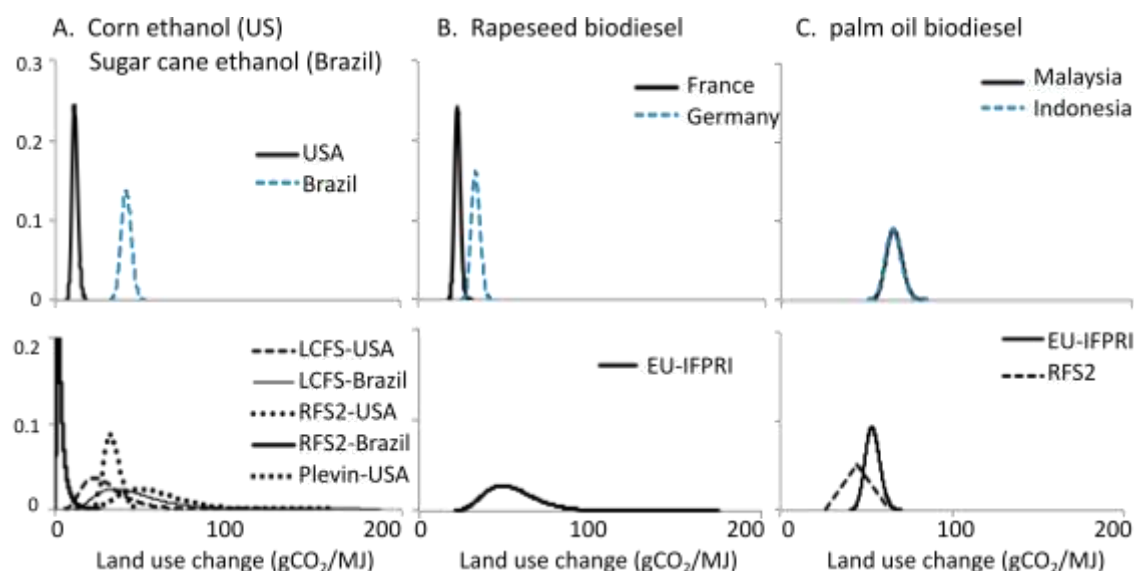


Figure 4.4 HLUC probability distributions for ethanol, biodiesel from rapeseed and biodiesel from palm oil and their corresponding benchmarks. Top row represents the three biofuel types studied here A. ethanol, B. biodiesel (from rapeseed), C. biodiesel (from palm oil). The bottom row presents published iLUC estimates for the same fuels. Though iLUC and HLUC measure fundamentally different things, broad similarity in the magnitude of results suggests that comparisons may be useful in validating results across methodologies and in understanding the emissions implications of biofuel production. Differences in results for similar fuels (e.g., ethanol produced in the US and Brazil) suggests parallel analyses using HLUC and iLUC methods may yield additional insights to inform ongoing policy discussions and decision making. The iLUC data in this figure are: US EPA Renewable Fuel Standard 2 model (RFS2)(78), CARB Low Carbon Fuel Standard (LCFS)(73), Plevin et al.(27) and the EU-IFPRI (107).

4.5.3 Cropland estimates pre-1700

The agricultural activities in Europe have been developed for centuries before cropland data started to be collected and it is assumed that the area cropland was proportional to the population before industrialization. Therefore, population data before 1700 were used to derive historical land data assuming that the relationship between these two is linear. Given the population data and cropland data from 1700 until 2007, the linear relationship between them can be found. Then cropland before 1700 can be derived

using the relationship equation and population data. The results are shown in Table 4.6. The above assumption can be invalid if cropland was brought into agriculture production starting from when population data were first collected. In order to find the upper bound of this population to cropland approach, I also assume that land was converted from natural vegetation to cropland instantly at 1700. It is different from base case in which there was already cropland in 1700.

Table 4.6 HLUC results of population derived historical cropland data

Land converted from the year cropland data was available	
France (1700)	22
Germany (1700)	33
Land was converted given the population data of that year	
France (0BC)	37
Germany (1200)	26
Land was converted from the very beginning	
France	12
Germany	29

4.5.4 Reversibility

An important characteristic of HLUC accounting is that it enables farmers to explore different uses for their land based on decisions made today. For example, farmers often make choices related to planting crops or allowing their land to revert to its natural

land cover (e.g., by enrolling in the CRP program), effectively sequestering CO₂ in soil and native vegetation cover. This inherent reversibility makes LUC emissions fundamentally different from fossil fuel combustion emissions; for example, because they can generally be reversed if and when current land uses do not justify the associated emissions burden under potential future climate policies. HLUC emissions results characterizing the impacts of allowing cropland to revert to native grasslands in Bureau County, Illinois are presented in Figure 4.5 and Table 4.7. In scenario 1A the emissions over both time horizons are negative because the baseline for our allocation (i.e., 1850) occurred when cropland in this region was already under cultivation. For scenarios 2A the emissions are mixed (i.e., positive over 20 years and negative over 45 years) because based on previous studies, soil carbon will recover continuously during a longer period of time. For scenarios 1B and 2B, the HLUC estimates are positive over both time horizons because the cumulative radiative forcing from land conversion has been greater than that of reversing cropland. As a consequence, all land uses constitute a positive residual flux to the atmosphere, but the differences between planting biofuels feedstocks and not as significant. Conceptually, the carbon effects of reverting the land to its native land cover are presented in Figure 4.5. The top graph shows the annual carbon flux from the region. The graphs below show how the different allocation scenarios impact HLUC estimates. Farmers' decisions on historical land conversion and crop selection have been embedded in historical cropland data.

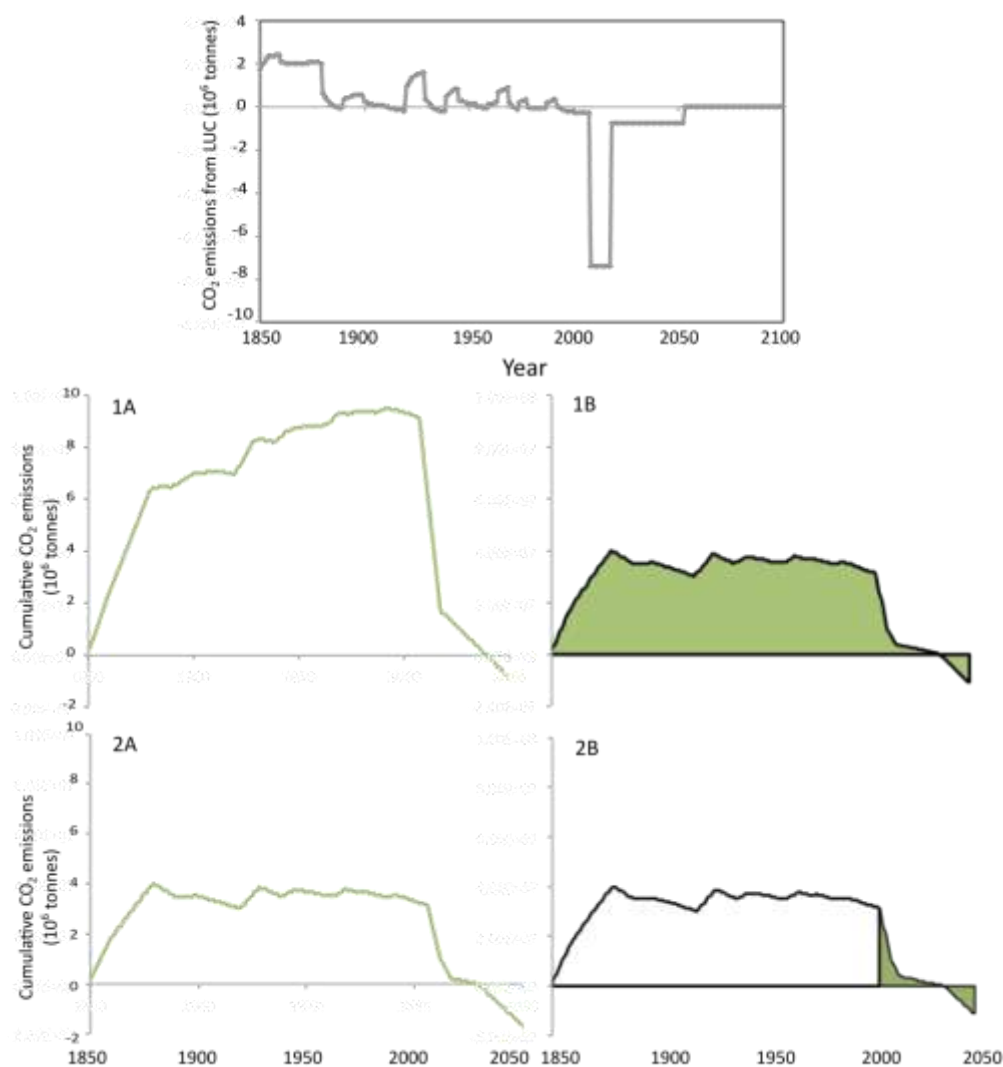


Figure 4.5 Four allocation scenarios in HLUC methodology. These HLUC allocation schemes would allow farmers to calculate the carbon implications of allowing land to revert to its natural vegetation state. The top graph shows annual carbon emissions over a 200-year time horizon with a net negative carbon flux of carbon when the land is allowed to revert starting in 2012. These negative emissions would only be temporary as the carbon stock of the soil and biomass would eventually be balanced by biomass decay. Depending on the allocation scenario, the effects on the net carbon flux would vary as shown in Table 4.7.

For each of the allocation scenarios proposed here, the difference is on the order of 10s of tonnes CO₂/hectare. In a carbon constrained marketplace, these differences

could translate to economic signals on par with the price of difference commodity biofuels crops. For example, if letting the land revert to native vegetation represents a 30 tonne CO₂/ha improvement over biofuels and CO₂ is \$30/tonne, which constitutes \$900 per hectare in emissions reductions. Naturally, this simple analysis example ignores many of the accounting details that would be inherent in any carbon trading scheme but it does illustrate the potential for HLUC accounting to provide significant incentives for farm-level decision making. The emission estimates are inherently sensitive to the time horizon over which the estimate is calculated. In Table 4.7, the results are presented for a 20-year and a 45-year time horizon.

Table 4.7 HLUC estimates of land reversion. Using HLUC, it is possible to calculate the carbon emissions, over twenty or forty-five year time horizons, associated with planting corn for ethanol or allowing the land to revert to its natural state.

Scenario	Biofuels LUC	CO ₂ emissions (tonne CO ₂ /ha)	
		Revert to natural vegetation 20-year time horizon	Revert to natural vegetation 45-year time horizon
1A	179	-17	-17
2A	52	2	-30
1B	63	52	49
2B	54	16	7

4.5.5 Sensitivity to resolution

The modeling results of data resolution on HLUC estimates reported here were compiled using historical cropland estimates and a natural vegetation dataset with a resolution of 0.5 degree. The natural vegetation dataset is also available at 5 min

resolution. These data were used to evaluate whether using this higher resolution data would impact the HLUC estimates appreciably.

Sensitivity analysis suggests that HLUC estimates are generally robust with respect to the geographical resolution of land use and land cover data and to the temporal trajectory of agricultural expansion. In terms of data resolution, the land cover data is available at a resolution of 0.5 degree but calculation of HLUC estimates using lower and higher resolution datasets produced results with a variance less than 8%. In terms of temporal availability of data, the time horizon from 1850-2007 is appropriate for many regions of the world but for some (i.e., in Europe) this time horizon excludes substantial agricultural expansion. Extrapolating agricultural activities to infer earlier LUC had only small effects on HLUC estimates.

Higher resolution

5-min resolution is six times finer than 0.5 degree meaning that each grid in the latter is 36 bigger than the former (shown in Figure 4.6). In this first analysis, the historical cropland dataset was used with its resolution of 0.5 degree while the higher resolution natural vegetation dataset (5 min) was used. Because the historical cropland dataset only has resolution of 0.5 degree, in order to create a 5 min resolution dataset, I assume the 0.5 degree grid is divided into 36 grids equally and each has the same cropland percentage as the original value. Then a similar Matlab code was developed to combine the historical cropland data and natural vegetation data.

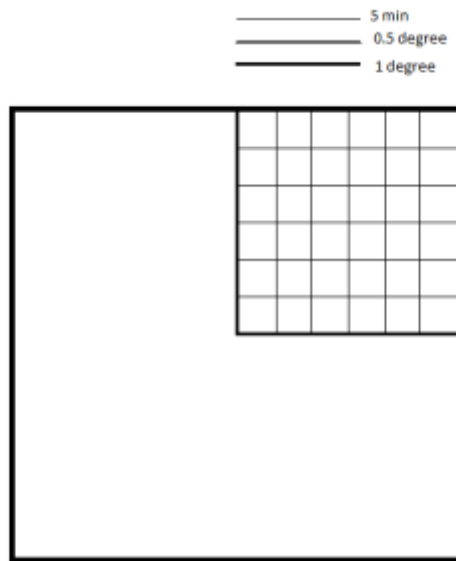


Figure 4.6 Resolution – 5 min, 0.5 degree, 1 degree.

Lower resolution

Using datasets with a resolution of 0.5 degree, I integrated them to 1 degree resolution in Matlab. For the historical cropland dataset, the four values of cropland percentage is averaged to obtain that of the aggregate grid. For the natural vegetation data, the four numbers of land types were compared. If two or more of them are the same, that land type will represent the big grid. If none of them are the same, the land type on the up left corner of the four medium-sized grid will be the land type of the larger grid. The comparison of HLUC estimates using the three resolution values is shown in Figure 4.7.

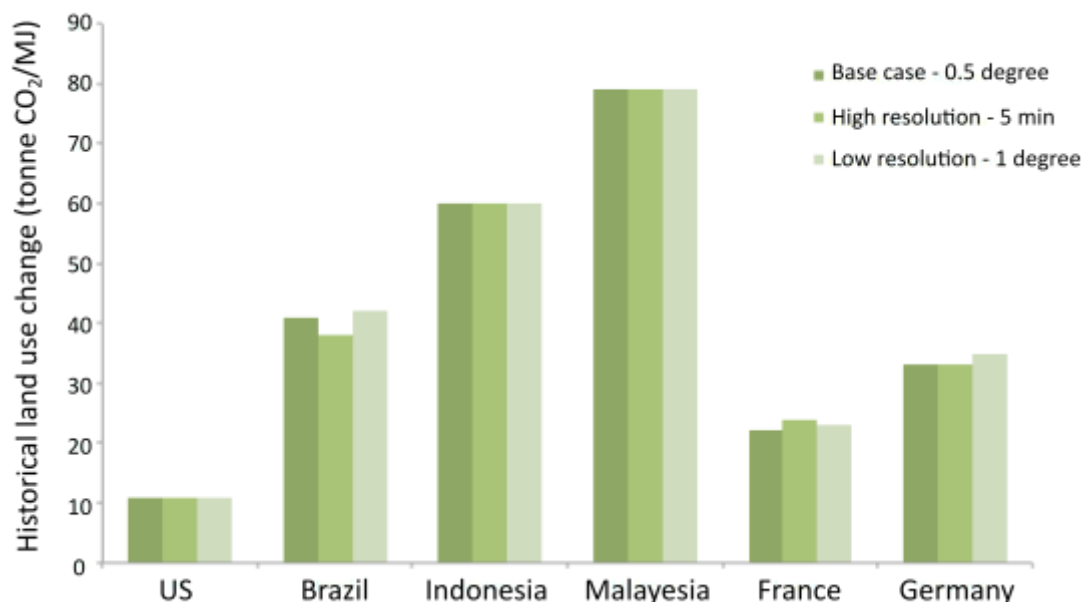


Figure 4.7 Comparison of HLUC model results with different resolutions.

4.5.6 Carbon accounting across scales

The attributional nature of HLUC could make it a valuable complement to existing CLCA-based LUC modeling techniques. As governments, regions, industrial sectors, companies and individual farmers seek ways to adjust to shifting regulatory frameworks, HLUC could provide an efficient means to quantify the burdens of decisions associated with a specific supply chain. The HLUC results are easily understood and robust to a variety of different conditions. HLUC also provides transparent and location-specific LUC estimates for any type of cropland, recognizing that some lands have been in agricultural production for extended periods of time. HLUC estimates are independent of existing policy frameworks and can be compared across locations or aggregated in a variety of ways to report carbon accounting for a given region, feedstock, or fuel type.

Chapter 5

Life Cycle Burdens of CO₂ Supply Sources

5.1 Introduction

GHG emissions and radiative forcers from anthropogenic activities are altering the global climate system. The energy and transportation sector in the United States emits significant amount of CO₂. Tremendous efforts have been taken to mitigate such emissions and several technological options are available to manage such emissions including algae bioenergy production (16), etc. The deployment of any carbon capture and storage technologies depends on the availability and proximity of CO₂ supply sources to these facilities. Algae biomass is generally cultivated in open ponds as feedstock for biofuel production. Lipid portion of algae cells is easily converted to fuels and the non-lipid portion can be processed to usable co-product to offset the burdens (38). Such

process can potentially reduce significant amount of lifecycle CO₂ emissions due to the rapid growth rate of aquatic species compared with terrestrial plants. Most of the algae LCA papers assume that CO₂, which is essential to algae cultivation, can be supplied by nearby coal-fired power plants although very few power plants in the United States actually sell small quantities of CO₂. Life cycle analyses (LCA) of algae biofuel deployment have indicated that CO₂ supply can be a constraint to achieving the goal of reducing the GHG emissions across the entire biofuel production life cycle (38).

Under current technological and market conditions, the sources that supply CO₂ to carbon mitigation facilities are mainly natural CO₂ deposits, acid gas removal unit in natural gas processing, ethanol plants, ammonia plants and hydrogen plants (29). Most of the CO₂ comes from a few dedicated wells, which are drilled to extract large quantities of high purity CO₂. Acid gas removal plants are the second largest source of CO₂. In this case, CO₂ is a byproduct from natural gas streams and can be captured and sold. Both hydrogen and ammonia production generate CO₂ from steam reforming methane reaction where natural gas is reformed to produce a hydrogen stream and a pure CO₂ stream. On one hand, the lifecycle burdens of these five CO₂ sources vary significantly and thus can alter the environmental profile of algae biofuels. On the other hand, the geospatial locations of CO₂ suppliers can influence the strategies of carbon management options such as algae biofuels. Therefore, the optimization of CO₂ sources and CO₂ sinks to minimize environmental burdens requires better understanding of the CO₂ supply chains.

In this chapter, I compiled the locations and quantities of CO₂ to depict a picture of supply capacity for CO₂ in the United States with the purpose of improving our

understanding of where these facilities could be located. In addition, the lifecycle impacts of the five different CO₂ sources are characterized to identify cleaner source of CO₂ that would be suitable for algae biofuel feedstock cultivation. Spatial analysis and CO₂ intensities of supplying CO₂ from different industrial sectors are conducted to provide insights in algae biofuel deployment.

5.2 Methodology

5.2.1 Data Sources

A high level summary of CO₂ suppliers in the US has been provided to the EPA for over a decade as part of their GHG Inventory process though facility-scale data has only recently become available (31). In 2012, the U.S. Environmental Protection Agency (EPA) issued GHG reporting requirements for all facilities generating over 25 kilotonnes of CO₂ annually. This statute requires facilities to disclose their emissions and these data are consolidated by the EPA and provided to the public through their website (31). The most recent data that is available is for 2012. Even with these data available, the relevant CO₂ supply numbers were not readily available for the five sectors described here from a single data source because of methodological differences in reporting requirements between industries. For example, natural gas processing had to be obtained from the EPA enviro facts database to be able to filter only those facilities that use an acid gas removal unit. We developed tools for processing the data, which are fully described in the supporting information, to produce a list of 597 sources for the continental United States. This list is the most comprehensive source evaluation for CO₂ reported to date. A

complete spreadsheet of facilities representing all the sources after being processed is available in the supporting information. It is important to note that these data are self-reported by the various industries and so focusing on facility-scale numbers can occasionally be misleading. Every effort was made to ensure that the data quality was high and cross referenced.

All the facilities that produce data as reported to the EPA are presented in Figure 5.1. The facilities that capture their CO₂ and sell it downstream are plotted as filled circles while those facilities that emit the CO₂ are plotted as hollow circles. The size of the circles is proportional to the amount of CO₂ produced. The decision to capture CO₂, and the size of the facility, appear correlated to facility type. There also appear to be large sections of the country where no CO₂ source is readily available. These observations of the raw data, among others, provided the impetus for this work.

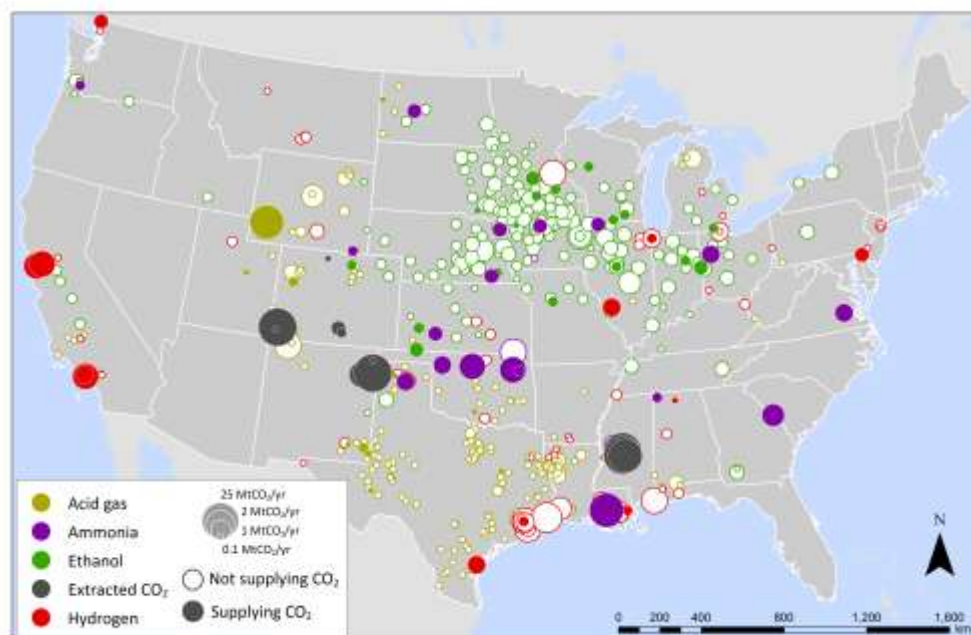


Figure 5.1 Sources of high-purity CO₂ in the United States (U.S. EPA 2014). Solid circles indicate that the source is presently supplying its CO₂ to other industries, such as algae cultivation and food industry. Hollow circles indicate that the source is either not providing its CO₂ or that the disposition of the CO₂ is unknown. The size of the circles is proportional to the supply mass flow rate.

Many of the source facilities are producing CO₂ at the small or intermediate scale. Even though the EPA data did not require producers generating less than 25 kilotonnes of CO₂, this analysis suggests that there were very few facilities producing and capturing their CO₂ at such small scales presumably because it is rarely economical to do so. The number of facilities and their sizes provide some insights into the structure of the CO₂ supply chain. Figure 5.2 presents the maximum CO₂ production at the facility level as a function of the number of facilities. Extracted CO₂ operations are the least numerous, but produce the most CO₂. In contrast, ethanol facilities are the most numerous and also the most consistently sized. Acid gas and hydrogen facilities have wide variability in facility

size. Note that the data are plotted on a log scale on the y-axis suggesting that the supply chain is dominated by a small number of large suppliers.

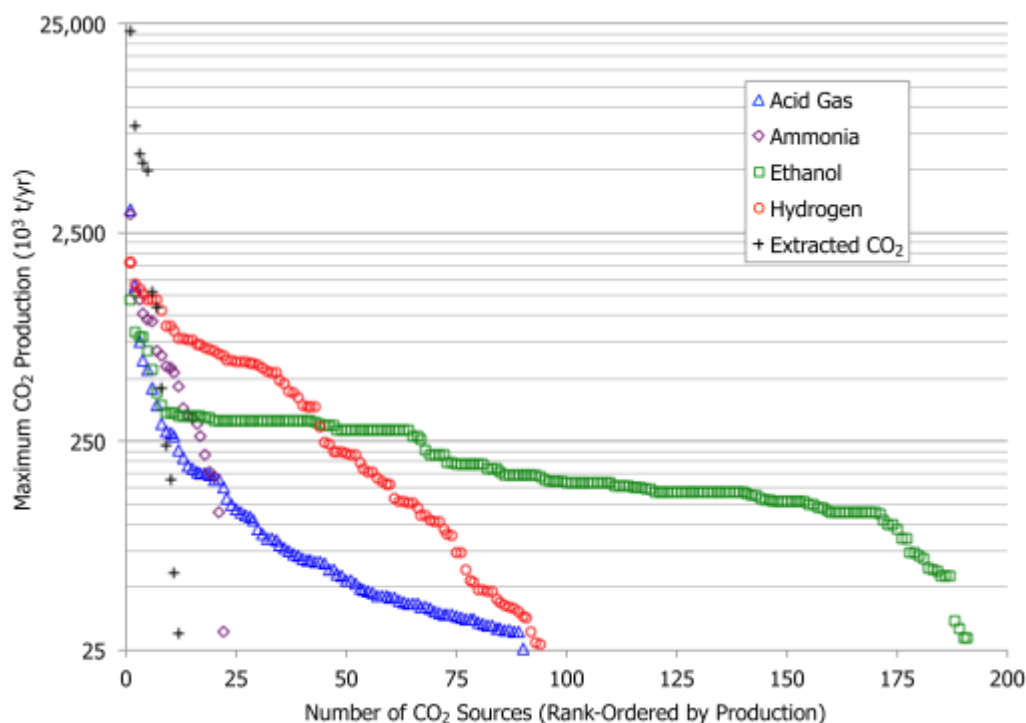


Figure 5.2 Individual CO₂ source in the United States plotted in terms of CO₂ production potential relative to the number of facilities with this capacity.

Geospatial analysis

The amount and GHG intensity of CO₂ supply varies spatially across the United States, though this is difficult to comprehend using the individual facility information in Figure 5.1. Consequently, an algorithm is developed to aggregate the EPA CO₂ emissions data into regular 50 by 50 km blocks or grid cells (Figure 5.4). In addition to the total CO₂ supply within each block, we also kept track of the CO₂ intensity weighted by the

total CO₂. The individual facilities are represented as black dots; each dot is elevated to the height of its containing 50 km grid for visualization purposes. A single point in the United States is considered to be in a 5 MtCO₂ 500 km carbon desert if that point does not have 5 million tonnes of CO₂ supply within a 500 km radius. This concept is visualized on Figure 5.5 and Figure 5.6 in the 5.3 Results and Discussion section. These figures were generated by discretizing the United States into 5 by 5 km grid cells and then, for each cell, calculating the radial distance required in order to encapsulate 1, 2, 5, 10, 25, and 50 MtCO₂/yr supply. The final distance information was then converted into five distance categories ranging from 100 to 500 km for visualization purposes only.

5.2.2 Life cycle model – marginal burdens of capturing CO₂

For each source, a life cycle model was developed in order to quantify the environmental burdens associated with the capture of CO₂. This work reported the marginal burdens of capturing the CO₂, i.e., the life cycle energy and GHG emissions that arise from the specific activity of capturing CO₂ from these processes and preparing it for sale into the market. This is unlike previous studies which have sought to perform an allocation between a primary product (e.g., ammonia) and a coproduct (e.g., CO₂) (30). Using allocation, the burdens need to be split using some economic or material balance rationale with little physical or policy basis. Here it is assumed that without a CO₂ market, the CO₂ stream would be vented to the atmosphere and so the burdens of capturing CO₂ should be the marginal impacts of capturing the gas versus not capturing

it. The EPA data indirectly supports this assumption since many plants that could theoretically capture their CO₂ do not.

For most processes, the lifecycle (LC) burdens of capturing CO₂ amounted to dehydration and compression to pipeline pressures. In addition, a credit was assigned to those processes that generate the CO₂ as a byproduct because capturing the CO₂ amounts to an avoidance of emissions. The only process that would not be eligible for such a credit is the natural CO₂ wells. These wells represent a novel source of CO₂ into the atmosphere and should receive no credit if they are associated with a carbon management project. Consequently, the burdens of the five different sources are: Natural wells – 3.0 MJ and 0.15 kg CO₂-eq/kg CO₂; Natural gas processing – 0.12 MJ and -0.98 kg CO₂-eq/kg CO₂; Ethanol plants – 0.24 MJ and -0.98 kg CO₂-eq/kg CO₂; Ammonia/Hydrogen plants – 0.24 MJ and -0.98 kg CO₂-eq/kg CO₂. The LC data fall into two bins: (1) those processes that can claim no credit for carbon emissions avoided (i.e., natural wells) and those that can (i.e., all other sources). Even though small differences in pressure and temperature exist in these streams, the differences in marginal LC burdens are small except for natural wells. The specific emissions factors used here are described in the following subsections in details.

Natural CO₂ formations

The sole purpose of natural CO₂ wells is to produce CO₂ as the main product while the other industrial processes generate and capture CO₂ as a by-product. The life cycle burdens of delivering compressed CO₂ from natural deposits are 3.024 MJ/kg CO₂

and 0.148 kg CO₂ e/kg CO₂, respectively (30). The Overcash paper provides a detailed model of the steps associated with mining CO₂ from dedicated wells and delivering it to the market. It is worth noting that the burdens of this activity are low relative to most natural gas extraction operations (3.997 kgCO₂e/kgCH₄ (122)) in large part because only the highest pressure and most pure CO₂ formations are currently being mined.

Other facilities

The marginal life cycle burdens of capturing CO₂ from the other four sources generally involve some combination of compression and dehydration. The final pressure of CO₂ from all sources is 10.3 MPa, which is suitable for transporting CO₂ in pipelines. The stream must be dehydrated to limit corrosion and prevent the formation of hydrates. The water solubility limit for transporting high-pressure CO₂ at 30°C is 2000 ppm (123). This solubility can be sensitive to the presence of trace gas contaminants in the CO₂ such as CH₄, H₂S, O₂ and N₂.

The four pathways are summarized in Figure 5.3.

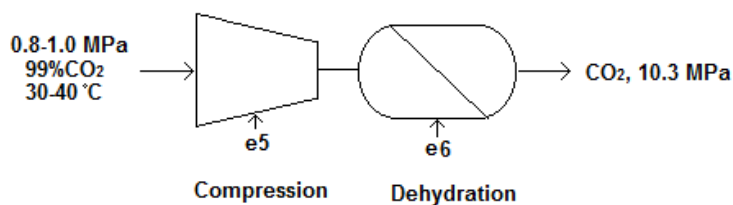
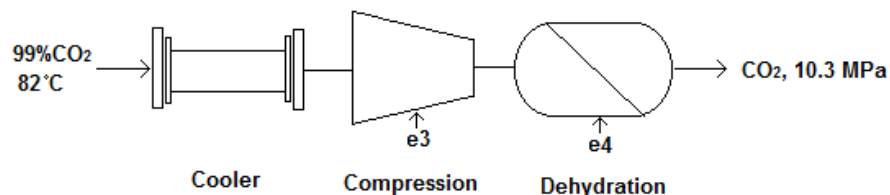
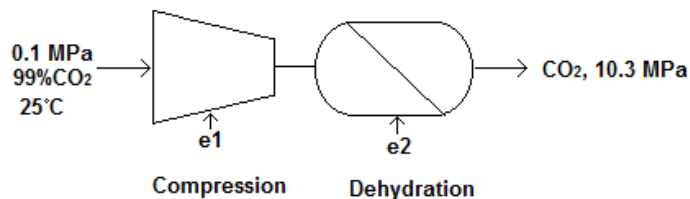
Natural gas processing**Ammonia plant / Hydrogen plant****Ethanol plant**

Figure 5.3 Processes of pre-treating CO₂ to be transported in pipelines.

- In acid gas removal unit, CO₂ streams are at approximately 8 to 10 atm with insignificant traces of H₂S, CH₄ and N₂ as impurities (124). A monoethanolamine (MEA) separation process is used because it is the most commonly used method to separate CO₂ from mixed gas streams. The temperature of the acid gas streams is 30-40°C.
- In hydrogen production and ammonia plants, CO₂ removed from scrubbers that are used to recover the NH₃ have a temperature of ~82°C. Therefore a cooling step is necessary prior to compression and dehydration (30).

- In ethanol plants, CO₂ streams (~0.987 atm, 27°C) are very pure and can be easily captured from fermentation unit with little traces of impurities (e.g., ethanol, CH₄ and sulfur compounds) (125). Only compression and dehydration steps are necessary for this stream.
- Details about how the burdens of compression and dehydration were calculated are provided below.

Compression

In “IPCC Special Report on Carbon dioxide Capture and Storage” (123), the pressure for CO₂ transport in pipelines ranges from 90 bars to 140 bars. Knoope and Faaij’s (126) report that the medium pressure in CO₂ pipelines in the US is 10.3 MPa. Here, the desired final pressure for pumping CO₂ to the pipeline is assumed to be 10.3 MPa. Electricity demand for CO₂ compression was computed using McCollum’s model developed by David L. McCollum and Joan M. Ogden from University of California, Davis (127). They estimate that the CO₂ transport in pipelines requires a five-stage compression to raise CO₂ pressure from 0.1 MPa to 7.3 MPa (i.e., cut-off pressure for gas phase). Then a pumping process further increases the pressure from 7.3 MPa to 10.3 MPa (i.e., CO₂ liquid/dense phase). The computed electricity uses of compressing and pumping CO₂ from 0.1 MPa to 10.3 MPa are 337.8 kJ/kgCO₂ and 6.1799 kJ/kg respectively. After unit conversion, the total electricity use for compressing and pumping 1 t CO₂ from ethanol plants and ammonia plants is 95.5 kWh/tCO₂. For CO₂ from acid gas removal unit in natural gas process, the pressure of CO₂ varies from 0.8 to 1.0 MPa.

After applying this initial pressure using the same computing approach, the electricity use of 34.2 kWh/ tCO₂ is required for compressing CO₂ from acid gas removal unit.

The life cycle impact data for electricity are obtained from the ecoinvent database (128). Life cycle energy use and GHG emissions for producing 1 kWh electricity are 0.21 kgCO₂e and 2.5 MJ, respectively. The impact factors for compression are the multiplication of 95.5 kWh electricity and the aforementioned two impact factors of electricity. Therefore the life cycle GHG emissions for CO₂ compression are 0.02 tonne CO₂e/tonne CO₂ delivered. The life cycle energy use for CO₂ compression is 239 MJ/tCO₂ delivered. Similarly, the life cycle GHG emissions and life cycle energy use for CO₂ compression from acid gas removal unit are 0.01 tCO₂e/tCO₂ and 85 MJ/tCO₂, respectively.

Dehydration

Water vapor is typically removed from CO₂ to prevent corrosion in pipelines. The energy use of absorption units using triethylene glycol, which is the most common dehydration method in natural gas processing, is provided in its Figure 5 of (129). The electricity use for dehydrating 105 Nm³/h gas at 10 MPa is 90 kW. The density of CO₂ is 467 kg/ m³ at 100 bar and 30°C (130). Thus the electricity use to dehydrate 1 kg CO₂ is:

$$90kW \div \left(\frac{10^5 m^3}{h} \times 467 \frac{kg}{m^3} \right) = 0.000002 \text{ kWh/kgCO}_2$$

As introduced in “Compression” section, the life cycle energy use and GHG emissions of electricity production are 0.21 kgCO₂e/kWh and 2.5 MJ/kWh, respectively. Thus the life cycle energy use and GHG emissions of CO₂ dehydration are 0.000005

MJ/kg CO₂ and 0.0000004 kg CO₂e/kg CO₂, respectively. Since the life cycle GHG emissions of dehydration are several magnitudes smaller than compression, they are neglected in this study.

Cooling

The CO₂ streams from an ammonia scrubbing unit are at ~82°C and require cooling. Typically, cooling water is used to capture the heat, which can be recovered to supplement the energy use in other components within the plant (30). The energy use and heat recovery in cooling process are neglected in this study because they were found to be small compared with the other energy uses as shown in (30).

LCI Summary

The energy inputs labeled in Figure 5.3 are summarized in Table 5.1. The marginal life cycle inventory data for capturing CO₂ from the four sources included in this analysis are summarized in Table 5.2.

Table 5.1 Values corresponding to material and energy flows in Figure 5.1.

Energy flow	Description	Value	Reference
e1	Electricity use for compressing CO ₂ from 0.1 MPa to 10.3 MPa	95.5 kWh/tCO ₂	(127)
e2, e4, e6	Electricity use for CO ₂ dehydration	0.46 kWh/tCO ₂	(129)
e5	Electricity use for compressing CO ₂ from 0.8 MPa to 10.3 MPa	34.2 kWh/tCO ₂	(127)

Table 5.2 Summary of marginal life cycle burdens for capturing CO₂ from four sources

CO ₂ sources	Life cycle burden (MJ/kgCO ₂)	Life cycle burden (GHG/kgCO ₂)	CO ₂ credit (1 kg CO ₂)	Net GHG emissions (kgCO ₂ e/kgCO ₂)
Natural wells	3.024	0.148	0	0.148
Ethanol plant	0.240	0.020	-1	-0.980
Ammonia plant	0.240	0.020	-1	-0.980
Natural gas processing-Acid gas removal unit	0.119	0.010	-1	-0.990

5.3 Results and Discussion

Figure 5.4 provides a binary representation of CO₂ availability in the United States at a resolution of 50 km x 50 km grid cells. White cells have no commercially available CO₂ and colored cells have CO₂ proportional to the height of the bar. Blue bars are representative of CO₂ having lower life cycle impacts (negative net CO₂ emissions per kg CO₂ produced) while red bars are for higher impact CO₂ (positive net CO₂ emissions per kg CO₂ produced). Many grid cells have more than one source in them and in those cases the CO₂ supply is aggregated to provide an intuitive representation of regional CO₂ availability.

Several important trends are apparent from this representation of the data. The supply of CO₂ is dominated by natural wells (shown in red). The EPA reports that there are 13 of these wells in the United States. These are geographically clustered in a few

areas and three grid cells dominate the landscape for absolute production. The contrast is stark between the natural wells, which produce very large amounts of relatively ‘dirty’ CO₂ at a few select locations, and all other industrial sources, which could garner credits for emissions reductions. A much larger number of other industrial sources are plotted in blue. These are geographically dispersed but in general produce much lower quantities of CO₂ than the natural wells. There are a number of regions with high concentrations of industrial sources, largely refineries on the California and Gulf coasts, that produce substantial quantities of byproduct CO₂, but in general, the other industrial sources produce small quantities (< 50 Mt CO₂/yr) of CO₂. From a practical perspective, the distribution of ‘clean’ v. ‘dirty’ CO₂ in the US poses both opportunities and challenges. This representation suggests that EOR operators or any other operation using CO₂ could significantly improve their emissions profile by moving away from mined CO₂. In many cases, this is likely to be a transportation challenge given the distributed nature of byproduct CO₂ facilities.

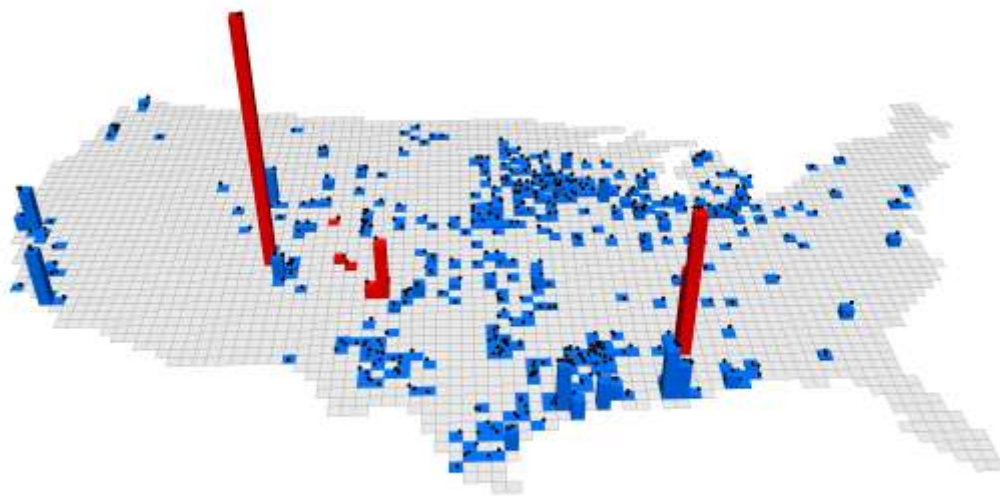


Figure 5.4 Map of the United States showing all commercial sources of CO₂ (black dots) and the quantity of CO₂ available in a given 50 x 50 km grid cell. The color of the bars in each grid cell is proportional to the average environmental impact (kgCO₂e/tCO₂ supplied) associated with the CO₂ that can be sourced in a particular region. CO₂ extraction wells are much larger suppliers of dirty CO₂ (red bars) than the clean CO₂ available as a byproduct from industrial sectors (blue bars).

Figure 5.4 also indicates that there are large regions of the United States that lack viable sources of CO₂. These ‘CO₂ deserts,’ which are visible in the regions between the bars, are concentrated on the east coast, desert southwest, and pacific northwest. The non-uniform distribution of CO₂ is important in the context of carbon management projects because many of the large sources do not overlap with some algae cultivation facilities. This interpretation of the data suggests that the scale of a utilization or sequestration effort will depend greatly on its location.

Figure 5.5 shows representations of the carbon deserts in the United States for four different levels of supply. Figure 5.5a shows the regions that do not have 1 Mt/yr

available, Figure 5.5b is for 5 Mt/yr, 4c, is for 10 Mt/yr and Figure 5.5d is for 50 Mt/yr. As expected, the extent of the CO₂ deserts grows as the demand for CO₂ increases. For small operations needing ~1 Megatonne CO₂/yr, there are few places in the United States where that supply would be a challenge. The contrast becomes more apparent in Figure 5.5b and 5.5c as the scale of the demand increases to 5 and 10 Mt/yr respectively. And at the scale of 5 Mt/yr, we would need ~400 such operations to capture and or sequester the roughly 2 Gt/yr of CO₂ that is currently emitted from stationary sources such as power plants in the US each year. At the scale of 50 Mt/yr (Figure 5.5c), there are no regions in the US with enough CO₂ supply currently available. In these maps, the darkest red regions indicate that CO₂ would have to be transported 500 km or more to supply a sink.

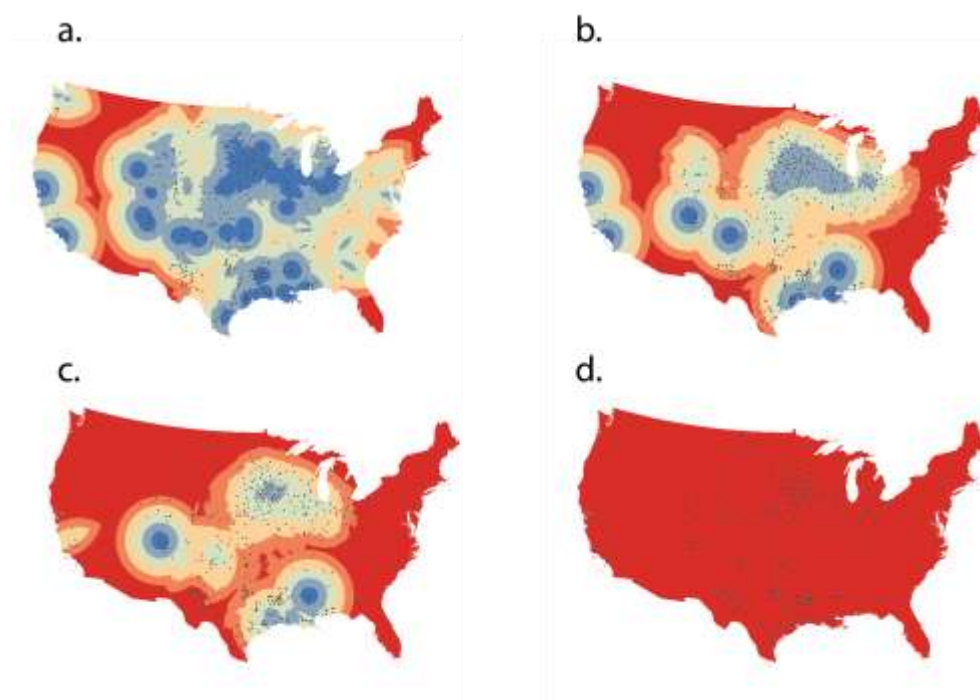


Figure 5.5 The impact of demand scale on the presence of CO₂ deserts is pronounced. Here the supply amount was varied (in Mt/yr) (a) 1; (b) 5; (c) 10; (d) 50.

The existence of these CO₂ deserts is a known problem in some industries, which consequently engage in large-scale movement of CO₂ via pipeline networks. Some of these pipelines are quite large and have the capacity to move tens of megatonnes of CO₂ each year. Figure 5.6 shows a detail map of the south central United States with pipeline networks in blue. The width of the pipelines in this figure is proportional to the CO₂ capacity of the pipeline.

At this scale, the dramatic differences between source capacity result in there being several regions with adequate CO₂ clustered around natural CO₂ wells and a more diffuse source located by the ethanol refineries of the midwest. The existing pipeline networks are, unsurprisingly, built to take the CO₂ from the large sources, e.g., natural wells and deliver it to the regions of highest demand. Even though these pipelines do alter the landscape somewhat in terms of where CO₂ deserts exist, their prevalence is nonetheless a real and heretofore unreported challenge to carbon management.

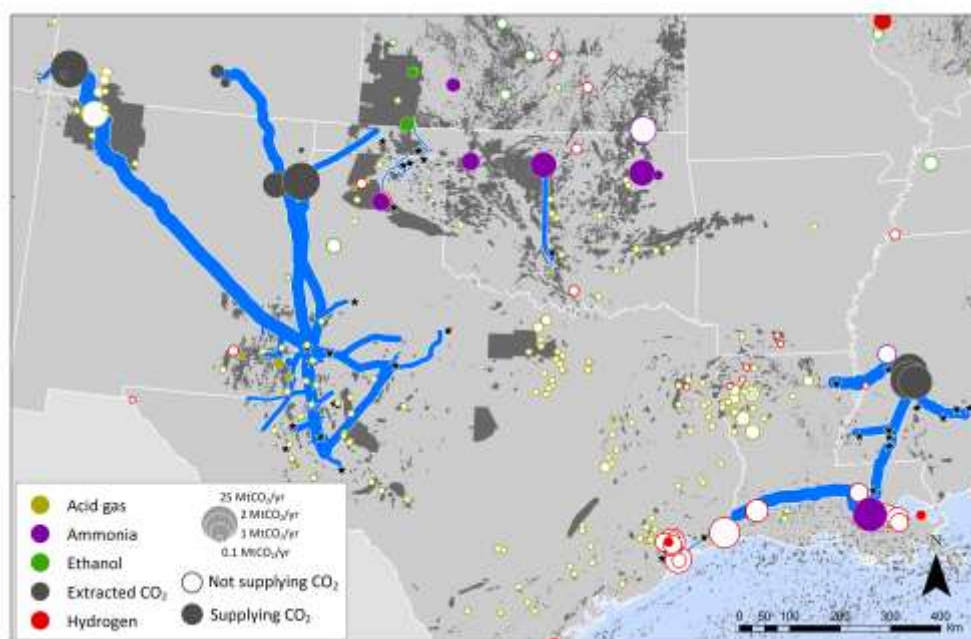


Figure 5.6 Regional pipeline networks have the capacity to alleviate some of the constraints associated with carbon deserts but their reach tends to be limited as shown in this detail of the south central United States. Here the thickness of the lines is proportional to their capacity and the dark grey regions indicate the location of oil and gas formations.

These results can be best interpreted in terms of the impacts that carbon deserts will have on large-scale algae cultivation. The cultivation of algae at large scales will require a number of key inputs and growing conditions that rapidly narrow the number of suitable regions in the US. Access to water, nutrient supplies, sunlight (the closer to the equator the better), and CO₂ will all determine the viability of a growth operation and yet almost no attention has been paid to CO₂ sources in the literature. Sapphire Energy Inc. has pilot facilities in New Mexico; the related carbon desert is shown in Figure 5.5 (16). Independent analysis has shown that the gulf coast might be the best place to grow algae from a water perspective and this region could be the most desirable in terms of CO₂

availability as well (131). As shown in Figure 5.6, Louisiana has a number of large and currently untapped CO₂ resources that are tied to the significant refining capacity of the Louisiana.

Meeting the demand for CO₂ that the algae cultivation market represents will be a challenge. Meeting it in a way that minimizes overall life cycle emissions by using the lowest burden sources, adds another critical constraint that is being overlooked and that the CO₂ deserts analysis should bring to light. CO₂ from natural wells has a large environmental footprint and it represents a net addition of GHGs to the atmosphere. Using byproduct CO₂ from other industries, and preventing that gas from being emitted to the atmosphere, could constitute a credit that could substantially reduce the nations' CO₂ footprint. Either way, there is a large environmental opportunity cost that is lost when releasing byproduct CO₂ that is locally sourced and importing, from large distances, extracted CO₂ from dedicated wells.

Environmental Implications

This analysis suggests that carbon deserts are likely to have important ramifications for developing rational carbon management plans at the national scale. A full appreciation of their importance requires a description of some elements that were not fully captured in this preliminary analysis. The first is that carbon deserts exist for a combination of technological, economic, policy, and social reasons. Efforts to address the carbon deserts problem will need to consider all of these factors in order to be successful. As an example, of all the sources included here, ethanol refineries are the only source

from which the CO₂ is biogenic. That is, the CO₂ emitted from the fermentation of corn originally came from the atmosphere and so this is the only source that would represent a net reduction in atmospheric CO₂ emissions. For all the other industry types modeled here, the CO₂ flows are fossil carbon emissions avoided (as opposed to removed from the atmosphere). Policy objectives will need to be consistent and, ideally, based on some life cycle framework, that compares different CO₂ sources on an even basis to ensure that emissions impacts are minimized.

The importance of scale, in terms of CO₂ supply and demand as well as spatial scales, is one that came up often in our analysis and it is worth reiterating as a final point here. Efforts to achieve deep reductions in carbon emissions will require that technologies be inherently capable of being scaled rapidly and that is a part of the reason that I interpreted these results in terms algae cultivation. That being said, there is already a market for CO₂ and no effort was made to quantitatively parse which portion of CO₂ is currently “off the table” for supply elsewhere and could not be considered for new projects. If data on CO₂ receipts were available, the impact of limitations in supply volumes would be even more acute.

Chapter 6

Conclusions and Future work

6.1 Dissertation Purpose

This dissertation research aims to explore the environmental implications of algae derived biofuels from several perspectives with the ultimate goal of understanding their climate implications. This knowledge is important for informing both technological and policy choices. My work relied heavily on lifecycle models used to simulate the algae-to-energy systems. Using these models, a number of biomass conversion pathways (e.g., lipid extraction, transesterification, hydrothermal liquefaction) were investigated. Both field data and literature data were collected as model input parameters to reflect the current and anticipated environmental performance of algae biofuels and to project future environmental performance of commercial-scale algal biofuel production systems. This

work resulted in a number of interesting and important contributions to the academic literature and these are summarized briefly here:

6.2 Conclusions and Major Contributions

6.2.1 Environmental performance of algae biodiesel

The first major contribution of this work was to explore the inconsistencies that exist in the results of six LCA studies of algae biodiesel. The findings are reconciled to reach a consensus and benchmark the environmental performance to other non-algae biofuel options. After a three-step normalization of key model assumptions and parameters, it is concluded that these six LCA studies present a consistent story: algae biodiesel can achieve reduction in lifecycle GHG emissions that are on par with conventional biofuels (i.e., corn ethanol and soybean biodiesel). A number of scenarios are models and break-even energy return will be achieved in the base case scenario where bioelectricity is generated as a co-product and CO₂ is sourced from an ammonia plant. It is worth noting that co-product offset plays an important role in altering the net energy return of algae biodiesel production. The general conclusion of this modeling is that the overall environmental performance of algae biodiesel is on par with that of traditional biofuels even though algae biofuels are relatively new and there is great potential to optimize the process as this emerging technology continues to develop.

6.2.2 Environmental performance of algae biofuels produced via hydrothermal liquefaction

The second major contribution of this work was that for the first time field data of algae-to-energy systems are used to understand how large scale production might fare from a life cycle perspective. Specifically, I modeled hydrothermal liquefaction (HTL) as a means to produce energy from algae. The results from this analysis are more representative and reliable in terms of describing the current status as well as projecting the future development of this emerging industry. Three scenarios ('lab', 'pilot-scale' and 'full-scale') were defined based on different data sources to understand the effect of process scale on the lifecycle profile of algae biofuels generated via HTL. 'Pilot-scale' algae biofuels exhibit a GHG emission profile similar to traditional biofuels; 'full-scale' scenario, which represents the achievable performance of algae biofuels via HTL, demonstrates that algae derived liquid fuels can be economically feasible and reduce carbon emissions compared with their petroleum equivalents; 'lab' scenario performs slightly better than 'full-scale' but is not representative since lab conditions are not reproducible in the field. This exposed a major problem with much of the existing algae-to-energy LCA which relies heavily on lab-scale data. Comparing the results of these three scenarios, I find that 'scale' matters and that some of the efficiencies that companies like Sapphire are working toward will be critical to the deployment of their processes in a sustainable manner.

6.2.3 Historic land use change accounting approach

The third contribution from this dissertation was to develop a novel method for accounting of the land use change associated with biofuel feedstock cultivation. A new method called historic land use change (HLUC) is developed for quantifying the lifecycle carbon emissions from biofuel deployment. It employs historical cropland data and land characteristics to measure historical carbon emissions from agricultural land that is later diverted from growing food crops to biofuel feedstocks. This innovative approach can potentially address several issues that exist in current indirect land use change (iLUC) and direct land use change (DLUC) frameworks. Unlike iLUC results, HLUC estimates exhibit lower uncertainty because it does not rely on agro-economic models. In addition, iLUC provides a free path to biofuel feedstocks that are grown on croplands converted originally for agricultural purposes, which raises equity concerns. The HLUC approach avoids such issue by tying emission accounting to the actual physical process of biofuel feedstock production.

6.2.4 Carbon deserts and lifecycle burdens of different CO₂ supply sources

The fourth major contribution of this dissertation is to develop a model of current supplies of CO₂ in the United States and to interpret these supplies in the context of the life cycle burdens of the CO₂ and the geospatial constraints of the CO₂. Several regions in the US are not able to supply CO₂ to algae ponds at the levels that would be needed to

maintain a commercial cultivation operation. These regions are defined as ‘CO₂ deserts’ in this study and are depicted in maps showing both locations and available quantities of CO₂ suppliers. In addition to the geospatial constraints and limited quantities, the lifecycle impacts of five industrial sectors that currently supply CO₂ to the market are quantified. These five CO₂ supply sources are ammonia plants, hydrogen plants, natural CO₂ wells, acid gas removal units in natural gas processing, and ethanol plants. Among these five types of suppliers, natural CO₂ wells are the least environmentally favorable because CO₂ as a sole product from such wells is net release of carbon from the ground. CO₂ from the other four sources is by-product from processes that generate one or more main products; for example, ammonia plants produce NH₃ as the main product while a pure stream of CO₂ is generated as a by-product. CO₂ from ammonia plants, hydrogen plants and acid gas removal unit is still from fossil source therefore if it is used in algae cultivation, it is not carbon neutral. Importantly, CO₂ from ethanol plant is biogenic thus its use in algae biofuel production will result no combustion emissions in the fuel life cycle.

6.3 Future Work

This research could be expanded to explore a number of related areas. Specifically, I would like to investigate the following three research directions:

- Nutrient recycling technology options that can increase the efficiency of utilizing nutrients thus reduce the overall lifecycle GHG emissions. Nitrogen and phosphorus have an important effect on system life cycle impacts even though they are not a

major focus of this work. They are being studied extensively by others in the context of growing algae in wastewater streams and using other effluent as feedstock for algae cultivation. My interest is specifically in the recycle of the HTL waters from the process being carried out by Sapphire to understand how the efficiency of the recycling process can impact the overall system carbon balance.

- Water impacts associated with the HTL conversion process. The nominal focus of this work was carbon emissions, and by extension energy efficiency, but the water impacts of HTL processing will be very important in site selection and in imposing constraints on the deployment of large scale facilities. A deeper analysis of water issues as it relates to HTL would be a valuable and interesting extension of this research.
- System optimization to explore how larger scale processes (outside of the control of an algae-to-energy producer) like CO₂ supply can be leveraged to produce a truly sustainable and robust supply chain. At present the cultivation and conversion of algae to biofuel is carried out on a facility scale where upstream and downstream burdens are not being considered in an integrated way. The ultimate goal of this work would be to generate integrated models that would consider all of the pieces presented here plus economics to better inform engineers and decision makers in the government and in the industry.

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Appendix

Base case:

```

function histcrop XX Base()
%type in the location of the area (rectangular)
x1=longitude 1;
x2=longitude 2;
y1=latitude 1;
y2=latitude 2;
s=0; q=0;
%x1 must be bigger than x2
if x1<x2
    s=x1; x1=x2; x2=s;
end
%y1 must be smaller than y2
if y1>y2
    q=y1; y1=y2; y2=q;
end
total=((x1-x2)*2+1)*((y2-y1)*2+1);
fprintf('There are %i grids in this area\n',total);
%convert to grid number
y1=(y1-0.25)*2+361;
y2=(y2-0.25)*2+361;
x1=(x1+0.25)*(-2)+181;
x2=(x2+0.25)*(-2)+181;
%write years
year=zeros(158,1);
for m=1:158
    year(m)=m+1849;
end
xlswrite('XX-Base',year,'A2:A159');
%get historical cropland data in luc
luc=zeros(158,1);
farea=ncread('glcrop.nc','farea');
for n=1:(x2-x1+1)
    for j=1:(y2-y1+1)
        for k=1:158
            luc(k,1)=luc(k,1)+farea(j+y1-1,n+x1-1,k+150);
        end
    end
end
end
%total land use change in hectare
luc=luc*196787;
xlswrite('XX-Base',luc,'B2:B159')
type=0;
count=zeros(16,1);
veg=ncread('vegtype.nc','vegtype');
for n=1:(x2-x1+1)
    for j=1:(y2-y1+1)

```

```

type=veg(j+y1-1,n+x1-1,1,1);
if type==1
    count(1,1)=count(1,1)+1;
elseif type==2
    count(2,1)=count(2,1)+1;
elseif type==3
    count(3,1)=count(3,1)+1;
elseif type==4
    count(4,1)=count(4,1)+1;
elseif type==5
    count(5,1)=count(5,1)+1;
elseif type==6
    count(6,1)=count(6,1)+1;
elseif type==7
    count(7,1)=count(7,1)+1;
elseif type==8
    count(8,1)=count(8,1)+1;
elseif type==9
    count(9,1)=count(9,1)+1;
elseif type==10
    count(10,1)=count(10,1)+1;
elseif type==11
    count(11,1)=count(11,1)+1;
elseif type==12
    count(12,1)=count(12,1)+1;
elseif type==13
    count(13,1)=count(13,1)+1;
elseif type==14
    count(14,1)=count(14,1)+1;
elseif type==15
    count(15,1)=count(15,1)+1;
else
    count(16,1)=count(16,1)+1;
end
end
end
count=count/total;
luct=zeros(158,16);
for i=1:16
    luct(:,i)=luc(:,1)*count(i,1);
end
xlswrite('XX-Base',luct,'C2:R159')

```

High resolution:

```

function histcropHRXX()
%type in the location of the area (rectangular)
x1=longitude 1;
x2=longitude 2;
y1=latitude 1;
y2=latitude 2;
s=0; q=0;
%x1 must be bigger than x2

```

```

if x1<x2
    s=x1; x1=x2; x2=s;
end
%y1 must be smaller than y2
if y1>y2
    q=y1; y1=y2; y2=q;
end
total=((x1-x2)*2+1)*((y2-y1)*2+1)*36;
fprintf('There are %i grids in this area\n',total);

%turn
y1=(y1-0.25)*2+361;
y2=(y2-0.25)*2+361;
x1=(x1+0.25)*(-2)+181;
x2=(x2+0.25)*(-2)+181;
%write years
year=zeros(158,1);
for m=1:158
    year(m)=m+1849;
end
xlswrite('XX-HR',year,'A2:A159');
%get historical cropland data in luc
luc=zeros(158,1);
farea=ncread('glcrop.nc','farea');
for n=1:(x2-x1+1)
    for j=1:(y2-y1+1)
        for k=1:158
            luc(k,1)=luc(k,1)+farea(j+y1-1,n+x1-1,k+150);
        end
    end
end
end
%total land use change in hectare
luc=luc*196787;
xlswrite('XX-HR',luc,'B2:B159')
y1=6*(y1-1)+1;
y2=6*y2;
x1=6*(x1-1)+1;
x2=6*x2;
type=0;
count=zeros(16,1);
veg=ncread('vegtype_5min.nc','vegtype');
for n=1:(x2-x1+1)
    for j=1:(y2-y1+1)
        type=veg(j+y1-1,n+x1-1,1,1);
        if type==1
            count(1,1)=count(1,1)+1;
        elseif type==2
            count(2,1)=count(2,1)+1;
        elseif type==3
            count(3,1)=count(3,1)+1;
        elseif type==4
            count(4,1)=count(4,1)+1;
        elseif type==5

```

```

        count(5,1)=count(5,1)+1;
elseif type==6
    count(6,1)=count(6,1)+1;
elseif type==7
    count(7,1)=count(7,1)+1;
elseif type==8
    count(8,1)=count(8,1)+1;
elseif type==9
    count(9,1)=count(9,1)+1;
elseif type==10
    count(10,1)=count(10,1)+1;
elseif type==11
    count(11,1)=count(11,1)+1;
elseif type==12
    count(12,1)=count(12,1)+1;
elseif type==13
    count(13,1)=count(13,1)+1;
elseif type==14
    count(14,1)=count(14,1)+1;
elseif type==15
    count(15,1)=count(15,1)+1;
else
    count(16,1)=count(16,1)+1;
end
end
end
count=count/total;
luct=zeros(158,16);
for i=1:16
    luct(:,i)=luc(:,1)*count(i,1);
end
xlswrite('XX-HR',luct,'C2:R159')

```

Low resolution:

```

function histcropLRXX()
%type in the location of the area (rectangular)
x1=longitude 1;
x2=longitude 2;
y1=latitude 1;
y2=latitude 2;
s=0; q=0;
%x1 must be bigger than x2
if x1<x2
    s=x1; x1=x2; x2=s;
end
%y1 must be smaller than y2
if y1>y2
    q=y1; y1=y2; y2=q;
end
total=((x1-x2)+1)*((y2-y1)+1);
fprintf('There are %i grids in this area\n',total);
%convert

```

```

y1=(y1-0.25)*2+361;
y2=(y2-0.25)*2+361;
x1=(x1+0.25)*(-2)+181;
x2=(x2+0.25)*(-2)+181;
%write years
year=zeros(158,1);
for m=1:158
    year(m)=m+1849;
end
xlswrite('XX-LR',year,'A2:A159');
%get historical cropland data in luc
luc=zeros(158,1);
farea=ncread('glcrop.nc','farea');
for n=1:(x2-x1+1)
    for j=1:(y2-y1+1)
        for k=1:158
            luc(k,1)=luc(k,1)+farea(j+y1-1,n+x1-1,k+150);
        end
    end
end
%total land use change in hectare
luc=luc*196787;
xlswrite('XX-LR',luc,'B2:B159')
%aggregate natural vegetation map
veg=ncread('vegtype.nc','vegtype');
vegc=zeros(360,180);
for i=1:360
    for j=1:180
        if (veg(2*i-1,2*j-1,1,1)==veg(2*i,2*j-1,1,1)||veg(2*i-1,2*j-1,1,1)==veg(2*i-1,2*j,1,1)||veg(2*i-1,2*j-1,1,1)==veg(2*i,2*j,1,1))
            vegc(i,j)=veg(2*i-1,2*j-1,1,1);
        elseif (veg(2*i,2*j-1,1,1)==veg(2*i-1,2*j,1,1)||veg(2*i,2*j-1,1,1)==veg(2*i,2*j,1,1))
            vegc(i,j)=veg(2*i,2*j-1,1,1);
        elseif (veg(2*i-1,2*j,1,1)==veg(2*i,2*j,1,1))
            vegc(i,j)=veg(2*i-1,2*j,1,1);
        else
            vegc(i,j)=veg(2*i-1,2*j-1,1,1);
        end
    end
end
type=0;
count=zeros(16,1);
x1=longitude 1;
x2=longitude 2;
y1=latitude 1;
y2=latitude 2;
%convert to integers
if x1>0
    x1=(-1)*x1-0.25+91;
else
    x1=(-1)*x1+0.25+90;
end
if x2>0

```

```

    x2=(-1)*x2-0.25+91;
else
    x2=(-1)*x2+0.25+90;
end
if y1>0
    y1=y1+0.25+180;
else
    y1=y1-0.25+181;
end
if y2>0
    y2=y2+0.25+180;
else
    y2=y2-0.25+181;
end
s=0; q=0;
if x1>x2
    s=x1; x1=x2; x2=s;
end
if y1>y2
    q=y1; y1=y2; y2=q;
end

for n=1:(x2-x1+1)
    for j=1:(y2-y1+1)
        type=vegc(y1+j-1,x1+n-1);
        if type==1
            count(1,1)=count(1,1)+1;
        elseif type==2
            count(2,1)=count(2,1)+1;
        elseif type==3
            count(3,1)=count(3,1)+1;
        elseif type==4
            count(4,1)=count(4,1)+1;
        elseif type==5
            count(5,1)=count(5,1)+1;
        elseif type==6
            count(6,1)=count(6,1)+1;
        elseif type==7
            count(7,1)=count(7,1)+1;
        elseif type==8
            count(8,1)=count(8,1)+1;
        elseif type==9
            count(9,1)=count(9,1)+1;
        elseif type==10
            count(10,1)=count(10,1)+1;
        elseif type==11
            count(11,1)=count(11,1)+1;
        elseif type==12
            count(12,1)=count(12,1)+1;
        elseif type==13
            count(13,1)=count(13,1)+1;
        elseif type==14
            count(14,1)=count(14,1)+1;

```

```
elseif type==15
    count(15,1)=count(15,1)+1;
else
    count(16,1)=count(16,1)+1;
end
end
end
count=count/total;

luct=zeros(158,16);
for i=1:16
    luct(:,i)=luc(:,1)*count(i,1);
end
xlswrite('XX-LR',luct,'C2:R159')
```