

Battery Management System Design for Electric Vehicle Racing

(Technical Paper)

How Racing Innovation Translates to Consumer Technologies

(STS Paper)

A Thesis Prospectus Submitted to the
Faculty of the School of Engineering and Applied Science
University of Virginia • Charlottesville, Virginia

In Partial Fulfillment of the Requirements of the Degree
Bachelor of Science, School of Engineering

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Fall, 2023

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On my honor as a University Student, I have neither given nor received unauthorized aid on this
assignment as defined by the Honor Guidelines for Thesis-Related Assignments

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Introduction

The automotive industry has long been intertwined with the competitive world of high-performance racing. This unique ecosystem of speed, engineering prowess, and technological innovation serves as a breeding ground for groundbreaking advancements. From Formula 1 to endurance racing and events like Formula Student competitions, racing environments have been at the forefront of pushing the boundaries of vehicle technology.

Throughout history, the narrative of automotive innovation has been significantly influenced by developments originating from racing. The relentless quest for speed and efficiency, combined with a critical focus on safety, has engendered technologies that have gradually permeated into mainstream consumer vehicles. Features such as anti-lock braking systems, traction control, and lightweight materials, initially developed and refined in the intense cauldron of racing, are now integral parts of daily driving experiences.

With the global shift toward sustainable transportation, particularly the rising significance of electric vehicles, the relevance of high-performance racing has surged. The transition from traditional internal combustion engine vehicles to electric vehicles signifies not just a technological shift but a societal movement toward greener and more sustainable transportation. Electric vehicles present a viable solution to reduce carbon emissions, combat climate change, and pave the way for a cleaner future.

However, the mass adoption of electric vehicles is not devoid of hurdles. Challenges related to battery range, charging infrastructure, and operational efficiency remain critical obstacles. It is within this realm that the role of high-performance racing in shaping the trajectory of electric vehicles becomes increasingly pivotal.

The evolution of electric vehicles from a novelty to a mainstream choice in the consumer market is highly contingent on addressing these challenges. The unique demands of high-performance racing, where every fraction of a second and every ounce of efficiency is relentlessly pursued, position racing as an invaluable testbed for technological innovations aimed at overcoming the limitations of electric vehicles.

Battery Management System Design for Electric Vehicle Racing

In the context of ECE 4440, my capstone project centers around the design and development of a highly efficient and optimized Battery Management System (BMS) tailored specifically for the electric racecar operated by the Virginia Motorsports team in the Formula SAE Electric competition. This BMS will serve as the central nervous system for the high voltage configuration of the electric vehicle, undertaking crucial functions integral for the vehicle's safe and optimized performance.

The Virginia Motorsports FSAE Electric racecar, intended for the Formula Student competition scheduled for June 2024, provides the platform and real-world testing environment for implementing this innovative system. Our collaborative efforts within ECE 4440, including team members John Link, Gabriel Binning, and Asad Shamsev, aim to engineer a BMS that optimizes battery performance, longevity, and safety in the high stakes racing context.

The development of a robust and reliable BMS is fundamental in the racing domain, where margins for error are minimal, and the demand for optimal performance is exceedingly high. Racing environments impose extreme conditions, such as high-speed operations, sudden accelerations and decelerations, and varying external temperatures. The BMS must accommodate

these circumstances, ensuring that battery cells operate within safe parameters while delivering peak performance.

The complexity of this project extends beyond the creation of an efficient BMS. Seamless integration with various vehicle systems, including the electric motor, power inverters, thermal management systems, and telemetry frameworks, is imperative. Moreover, the Formula Student competition imposes strict guidelines and regulations that our system must adhere to, necessitating precise design and performance considerations.

The core of our research and design is the development of a BMS incorporating advanced microcontrollers, temperature sensing elements, and high-speed communication protocols. Essential to this process is the management of significant hardware challenges, including addressing Electromagnetic Interference (EMI) during rapid accelerations and decelerations, which could potentially lead to communication issues and mismeasurements.

Operating temperatures represent another critical challenge, as high temperatures can compromise battery cells, risking thermal runaway and catastrophic failures. Our choice of TI microcontrollers enables real-time monitoring of voltage and temperature levels. The 32-bit mainboard facilitates immediate intervention, including the ability to cut off power and alert the driver, thereby preventing potential damage to the electrical system or the vehicle/driver itself.

Additionally, we aim to implement active cell balancing mechanisms within the BMS. This feature continuously monitors the state of charge of each cell and redistributes loads to maintain a balanced state, significantly enhancing the overall efficiency and performance of the electric racing vehicle.

Our project methodology involves a mix of simulation, prototyping, and real-world application. We will employ CAD software to design and simulate the BMS's expected performance. Subsequently, we will develop a prototype and integrate it into the Virginia Motorsports FSAE Electric racecar for rigorous track testing. This iterative process will provide crucial insights for refining and optimizing the design in real-world racing conditions.

How Racing Innovation Translates to Consumer Technologies

The dynamic relationship between motorsport engineering and consumer technologies is significantly influential, especially when examining the intricate challenges electric vehicles (EVs) historically encountered and the solutions offered by racing's engineering-driven competition.

Electric vehicles, while promising, have confronted numerous obstacles throughout their history. Issues surrounding battery range, charging infrastructure, efficiency, and weight limitations have hampered their widespread adoption. Range anxiety and battery longevity have been primary concerns for consumers, impacting their acceptance in the market. These historical challenges mirror earlier paradigm shifts in transportation technology. The transition from horse-drawn carriages to internal combustion engine vehicles was also initially met with skepticism and faced technological and infrastructural challenges that were eventually overcome.

The engineering goals of racing — focusing on battery efficiency, size constraints, and safety — directly address these historical challenges. Racing innovations continuously aim at pushing the boundaries of battery technologies. Efficient battery management is vital in racing due to the high-performance demands, emphasizing the need for optimizing the power-to-weight

ratio and battery life, which aligns closely with consumer demands for increased EV range and efficiency.

Efficient battery management systems are a central focus in racing, not only to enhance performance but to ensure safety. Racing vehicles demand optimal power utilization, demanding lightweight yet high-energy-dense battery configurations that minimize energy wastage. Achieving this balance in racing technologies directly contributes to developing more efficient and long-lasting batteries for consumer EVs.

Size constraints in racing are crucial as well. Racing vehicles require compact and lightweight battery systems to ensure speed and performance, a key objective that aligns with the consumer's desire for slim and energy-dense batteries, addressing range anxiety and vehicle weight limitations.

Racing's stringent safety standards also significantly impact consumer EV technology. Innovations designed to ensure safety in high-speed and high-stress racing scenarios serve as blueprints for developing fail-safes and protective measures in consumer EVs. These safety measures, often refined and rigorously tested in racing environments, offer solutions to challenges like thermal management and avoiding catastrophic failures in battery systems.

The technological goals set forth in high-performance racing, including battery efficiency, compact yet powerful size constraints, and advanced safety measures, serve not just as competitive benchmarks but as fundamental contributions to the evolution and enhancement of consumer electric vehicle technology. Racing's unyielding drive for optimization and safety not only influences the high-performance arena but propels transformative changes in electric vehicles, ensuring that these innovations transcend the racetrack and benefit the broader society.

Research Question and Methods

Questions

1. How can a Battery Management System (BMS) be effectively designed for high-performance electric racing cars, specifically for the Virginia Motorsports FSAE Electric vehicle?
2. What contributions do innovations made in high-stress racing environments make to the wider adoption and enhancement of electric vehicles?

Methods

The approach for this research project will encompass a comprehensive mix of design, validation, and real-world application methods:

1. **Design Phase:** Employing advanced CAD software including Altium, Creo, and Fusion 360 for the meticulous designing of the BMS will be the initial phase. This design will then undergo rigorous simulation tests using Simulink or analogous tools to assess its anticipated performance under various racing conditions.
2. **Prototype Development:** After design and simulation, the research will move to the prototype phase. The developed BMS will be integrated into the Virginia Motorsports FSAE Electric racing vehicle.
3. **Track Testing:** The prototyped BMS will be subjected to rigorous track testing. This step will evaluate the BMS's performance under real racing conditions. The data collected from these tests will be used to refine and enhance the BMS design further.

4. Analysis of Case Studies: Simultaneously, case studies will be examined to understand the societal implications of innovations developed in high-performance racing environments, particularly concerning their application to consumer-grade electric vehicles. These studies will provide valuable insights into how technological advancements in racing can influence broader societal shifts towards adopting electric vehicles.

Conclusion

The evolution of this BMS design reflects the intrinsic bond between high-performance racing and the progression of electric vehicles. Racing's engineering benchmarks—battery efficiency, compact design, and stringent safety—show potential solutions for the challenges that have historically confronted electric vehicles.

This BMS design tailored for the Virginia Motorsports FSAE Electric Racing Vehicle mirrors the aspirations and challenges witnessed in the broader electric vehicle spectrum. By prioritizing safety, performance, and efficiency, it holds promises for both racing and everyday transportation.

The broader societal implications highlight that the journey towards electric vehicle adoption isn't just technological but also societal. Embracing EVs could significantly impact environmental conservation, public health, and economic growth.

The methodology used for this BMS design—integrating advanced simulations, robust prototyping, and real-world applications—illustrates the convergence of high-performance racing and electric vehicle technology. This harmonious alliance has the potential to transform the transportation landscape, signifying a significant stride towards a sustainable societal change.

This BMS design epitomizes the symbiotic relationship between high-performance racing and electric vehicle technology, representing a remarkable step forward in the realm of transportation innovation. The advancements in battery efficiency, safety measures, and compact design not only enhance racing performance but also provide a pathway to address key environmental concerns. A more efficient BMS has the potential to significantly mitigate carbon emissions, reduce air pollution, and contribute to the much-needed transition toward a greener and sustainable future. It serves as a powerful driver in shaping a cleaner, more efficient, and environmentally conscious era of transportation.

Word Count = 1678

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